Assembly Instructions

English

Magnus 800
Single Cassette and Trolley

653-01225A-EN Rev A
709-00351A Rev C

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Introduction

The single cassette and trolley is shipped in a separate box from the rest of the single-cassette autoloader.
This document describes how to assemble the *Magnus* 800 single cassette and trolley.



Checking for Damage

Check that the shipping container is undamaged. Do not proceed with unpacking if the container is damaged in any way. In the event of damage, notify the shipping agent immediately.

The shipping agent's label is located on the shipping carton, on top of the wrapping nylon.

Precautions

Observe the following precautions before unpacking the container:

- Do not unpack the single cassette and trolley in extreme heat (above 30°C/86°F) or extreme cold (below 0°C/32°F).
- Do not touch any of the mechanical parts if there are signs of ice on the single cassette and trolley. Wait at least 24 hours (preferably 48 hours) for the single cassette and trolley to gradually reach room temperature.
- If the weather is very humid, do not unpack the single-cassette and trolley in a non-air-conditioned room.

Tools Required

The following tools are required when installing the single cassette and trolley:

- 4-mm hex key
- 5-mm hex key
- *Loctite* 242 adhesive

Assembling Parts

- When using screws with ribbed washers, always apply *Loctite* 242 adhesive to the screw threads.
- When using screws with spring washers and flat washers, do not apply *Loctite* 242 adhesive to the screw threads.

Unpacking the Single Cassette and Trolley

Unpack the single cassette and trolley from its shipping carton and packaging.

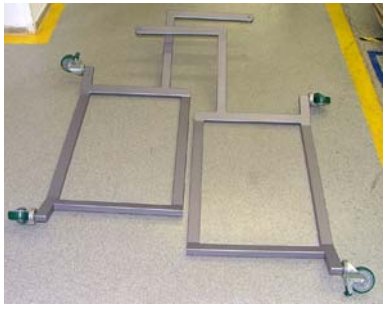




Single Cassette and Trolley Components



Lower support



Left and right supports



Base



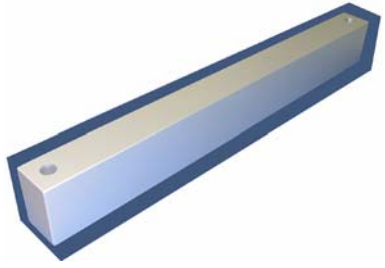
Cassette tray



Locker



Detectors



Cassette interface



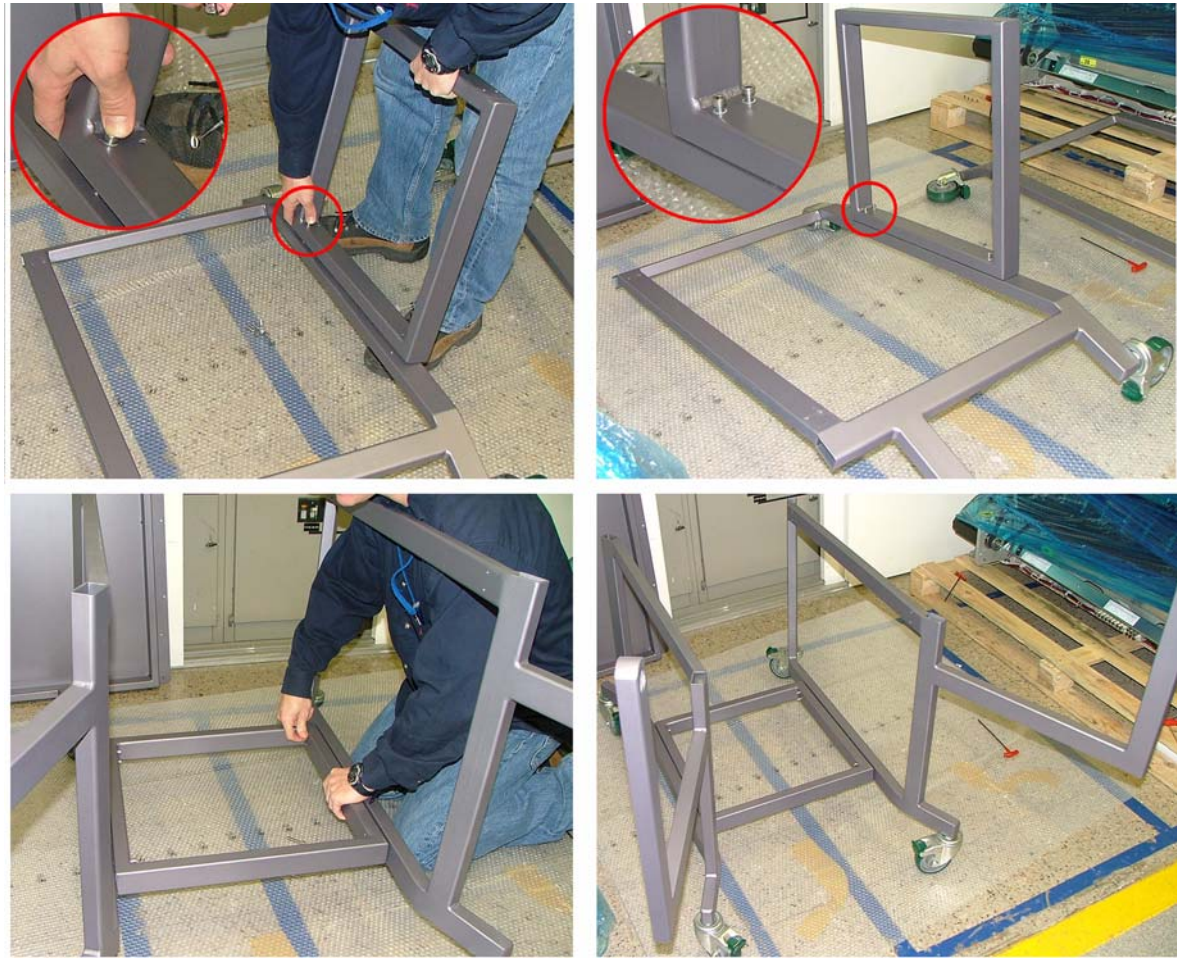
Handle

Assemble the Lower Support

Install the lower support on to the left and right supports by using the following tool and parts:

- 5-mm hex key
- Eight M6x40 screws
- Ribbed washers

Important: Only insert the screws three full turns. Do not tighten the screws.



Install Handle

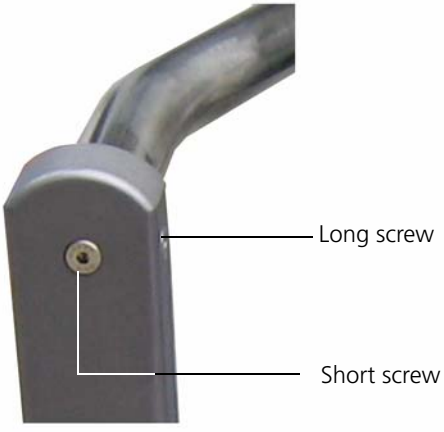
Install the handle on to the left and right supports by using the following tool and parts:

- 4-mm hex key
- Four screws (two long screws, two short screws)

Important: Do not tighten the screws.







Install Base

Install the base on to the trolley by using the following tool and parts:

- 5-mm hex key
- Eight M6x40 screws
- Ribbed washers

Important: Do not tighten the screws.

Make sure the base is installed the correct way round. The base must not protrude beyond the trolley handle.







Tighten Screws

- Stand the trolley upright onto its wheels.
- Tighten the screws securing the lower support to the left and right supports.
- Tighten the screws securing the base to the left and right supports.
- Tighten the screws securing the handle to the left and right supports.
- Lock the trolley wheels.

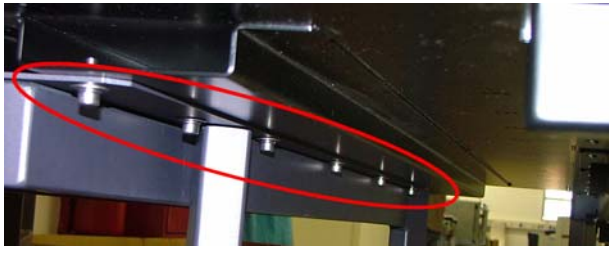
Install Cassette Tray

Install the cassette tray on to the trolley by using the following tool and parts:

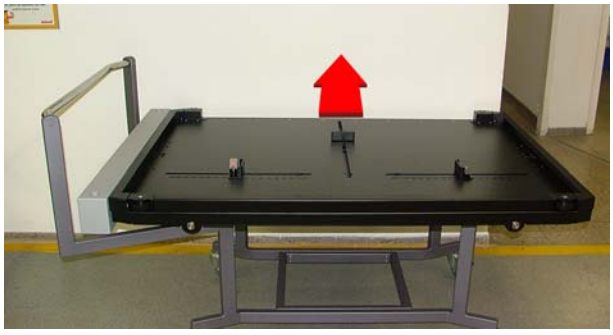
- 5-mm hex key
- Twelve M6x16 screws (six per each side)
- Springs and washers



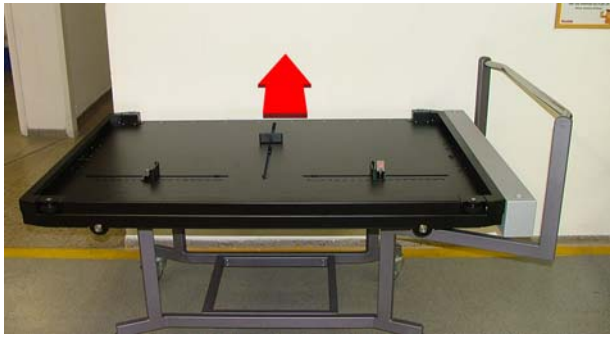
Important: Make sure the trolley wheels are locked before installing the cassette tray.



- **Left-configured single-cassette autoloader**
  Make sure cassette tray opening is positioned to the left of the handle.



- **Right-configured single-cassette autoloader**
  Make sure cassette tray opening is positioned to the right of the handle.



Install Cassette Interface

Install the cassette interface by using the following tool and parts:

- 4-mm hex key
- Seven M5 screws
- Ribbed washers






Install Locker

Install the locker on to the cassette tray by using the following tool and parts:

- 4-mm hex key
- Four screws
- Flat washers
- Spring washers



Install the locker into the middle slot on the cassette tray.



Make sure the locker is positioned in the center of the oval-shaped screw holes.

Install Detector Bracket

Install the detector bracket (which includes two detectors) on to the cassette tray by using the following tool and parts:

- 4-mm hex key
- Three M5 screws
- Flat washers
- Spring washers

Important:

- Install the detector bracket on the side furthest away from the trolley handle.
- Install the detector bracket on the side closest to the opening on the cassette tray.





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