**50-2512A-W**

**ASSY,MECH,FRAME/TRACK,5183,MTA**

| Item No. | Part No. | Description | Quantity |
|---|---|---|---|
| 10 | 57-9500B | FRAME,ENGINE,MACHINED,MTA | 1 |
| 20 | 50-2754A | ASSY,MECH,ENGINE SUPPORTS,5183,MTA | 1 |
| 25 | 252-03968B | FAB,FRAME EXTENSION FOR BLSCRW,MACHD,MTA | 1 |
| 26 | 52-3109 | DOWEL,M6*20,S-BLK | 2 |
| 27 | 52-3304 | SCRW,M8*35,SOCK-CAP,S-PLATED | 4 |
| 28 | 52-4165 | WASH,M8,FLT,S-PLATED | 4 |
| 30 | 52-3005 | DOWEL,M6*30,S-BLK | 4 |
| 40 | 57-9386B | FAB,PILLOW BLOCK,DRUM PIN,MTA | 2 |
| 41 | 52-4752 | WASH,M8,BEL,HDS,8.4*18*2,S-PLATED | 12 |
| 42 | 52-3304 | SCRW,M8*35,SOCK-CAP,S-PLATED | 12 |
| 50 | 50-2589A | ASSY,MECH,DRUM W/BALANCERS,5183,MTA | 1 |
| 51 | 54-3255 | BELT,TIMING,8P*22OT,30WIDE,HTD | 1 |
| 60 | 57-9620A | FAB,DRUM PIN,MTA | 1 |
| 61 | 52-4473 | SCRW,M8*25,SOCK-CAP,S-PLATED | 4 |
| 70 | 58-0491A | FAB,WASHER THRUST,MAIN ARM BUSHING,MTA | 2 |
| 80 | 318-00101 | SPRING,WAVE,90MM OD X .76MM THK | 1 |
| 90 | 57-9643A | FAB,SPCR,DRUM PIN,MTA | 1 |
| 100 | 54-4080 | BRG,WAVE,OD=70MM,0.76MM THICKNESS | 3 |
| 110 | 500-01115A | ASSY,MECH,MAIN ARM,5183,MTA | 1 |
| 120 | 500-01246A | ASSY,MECH,TILT CYLINDER,ENGINE,5183,MTA | 2 |
| 121 | 52-4619 | SCRW,M10*40,SOCK-CAP,S-BLK | 4 |
| 122 | 52-7017 | WASH,M10,BELLVILLE,S-PLATED | 4 |
| 130 | 50-2557A | ASSY,DRUM BALANCER ACTUATOR,MTA | 2 |
| 131 | 52-3275 | SCRW,M5*12,SOCK-CAP,S-PLATED | 8 |
| 132 | 52-4753 | WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED | 8 |
| 133 | 52-3248 | WASH,M5,HEAVY,5.3*15*2,S-PLATED | 8 |
| 140 | 500-01253A | ASSY,MECH DRUM DRIVE,5183,MTA | 1 |
| 141 | 52-3005 | DOWEL,M6*30,S-BLK | 2 |
| 142 | 52-4752 | WASH,M8,BEL,HDS,8.4*18*2,S-PLATED | 4 |
| 143 | 52-4473 | SCRW,M8*25,SOCK-CAP,S-PLATED | 4 |
| 150 | 252-04326B | FAB,COVER,DRUM BELT DRIVE,53XX,MTA | 1 |
| 151 | 52-4247 | WASH,M6,BEL,HDS,6.4*14*1.5,S-PL,DIN6796 | 3 |
| 152 | 52-3129 | SCRW,M6*25,SOCK-CAP,S-PLATED | 1 |
| 153 | 52-4167 | SCRW,M6*10,HEX-CAP,S-PLATED | 2 |
| 160 | 57-9962A | FAB,V-TRACK | 2 |
| 161 | 59-3071 | SPRNG,0.016"*0.125"*0.790"WAVE | 19 |
| 162 | 82-1007 | ADHESIVE,ADJUSTMENT FILLER,MOGLICE,1LB | 1.5 |
| 163 | 56-3264 | FOAM,SPONGE CORD,3/16"OD,BLACK | 10 |
| 170 | 54-4079 | BRG,WAVE,OD=28MM,0.41MM THICKNESS | 1 |
| 180 | 54-4078 | BRG,ID=12,OD=28,W=8,SS,P4 | 1 |
| 190 | 52-5000 | CLIP,CIRCLIP,INT,29MM BORE | 1 |
| 200 | 57-9637A | FAB,SHAFT,ENCODER,MTA | 1 |
| 230 | 50-2677A | ASSY,CARRIAGE STEPPER MTR DR,MTA | 1 |
| 231 | 52-3133 | SCRW,M8*30,SOCK-CAP,S-PLATED | 4 |
| 240 | 354-00009 | BLSCRW,50*5.08*3010,C2,S | 1 |

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| 250 | 57-3406A | PULY,BLSCRW,EH,TSV | 1 |
| 260 | 57-3408A | FAB,BLSCRW PULLEY TAPER LOCK,STL | 1 |
| 270 | 54-3247 | NUT,BLSCRW,M35*1.3,S | 1 |
| 301 | 52-4753 | WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED | 4 |
| 302 | 52-4483 | SCRW,M5*10,SOCK-CAP,S-PLATED | 4 |
| 303 | 18-3010 | HDWR,FAN,FINGER GUARD,3" | 1 |
| 310 | 346-00007 | BELT,0.080"P*229T*3/8"W,NYLON,MTA | 1 |
| 341 | 52-4054 | WASH,M4,FLT,S-PLATED | 4 |
| 342 | 52-4264 | SCRW,M4*45,SOCK-CAP,SS | 4 |
| 351 | 52-5017 | SCRW,M5*14,SOCK-SET,SS | 4 |
| 360 | 58-0116A | FAB,BELT COVER CAR DRIVE,MTA | 1 |
| 370 | 500-00027A | ASSY,MECH,BALL SCREW END SUPPORT,SLV | 1 |
| 380 | 50-2675A | ASSY,MECH CARRIAGE SPRG BLSCRW,MTA | 1 |
| 381 | 252-01021A | BRKT,SUPPORT PLATE,HOSE BRKT,MTA | 1 |
| 382 | 52-3179 | SCRW,M5*12,SOCK-FLT,S-PLATED | 2 |
| 384 | 52-3275 | SCRW,M5*12,SOCK-CAP,S-PLATED | 2 |
| 385 | 52-4753 | WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED | 2 |
| 390 | 500-01331A | ASSY,BRKT,SENSOR-RELAY,FRAME EXTENS,MTA | 1 |
| 400 | 58-0217A | FAB,TAB CAR AWAY,AL,MTA | 1 |
| 401 | 52-4459 | SCRW,M4*8,SOCK-CAP,S-PLATED | 4 |
| 402 | 52-4261 | WASH,M4,BEL,HDS,4.3*9*1,S-PLATED | 4 |
| 410 | 50-2676A | ASSY,MECH,CART BALLSCREW,MTA | 1 |
| 420 | 518-00570A | KIT,EM,HEAD STAGE,TH2,MTA | 1 |
| 430 | 57-9937A | FAB,MNT,BAL ACTUATOR OFF,PUL SD,MTA | 1 |
| 431 | 52-3288 | SCRW,M6*25,FHCS,S-PLATED | 4 |
| 440 | 57-9926A | FAB,MNT,BAL ACTUATOR OFF SENS,MTA | 1 |
| 441 | 52-3288 | SCRW,M6*25,FHCS,S-PLATED | 4 |
| 450 | 252-04043A | FAB,TAB,CARRIAGE HOME,MTA | 1 |
| 451 | 52-3127 | SCRW,M6*10,SOCK-CAP,S-PLATED | 2 |
| 452 | 52-4247 | WASH,M6,BEL,HDS,6.4*14*1.5,S-PL,DIN6796 | 2 |
| 460 | 58-0186A | BRKT,PHOTO INTERRUPTER 9MM,AL,MTA | 1 |
| 461 | 52-4523 | SCRW,M3*10,SOCK-CAP,S-PLATED | 2 |
| 462 | 52-4262 | WASH,M3,BEL,HDS,3.2*7*0.6,S-PLATED | 2 |
| 470 | 252-04767A | BRKT,TILT ARM SENSOR,5183 ENGINE,MTA | 1 |
| 471 | 52-3191 | WASH,M6,HEAVY,6.4*17*3,S-PLATED | 2 |
| 472 | 52-4589 | SCRW,M6*14,SOCK-CAP,S-PLATED | 2 |
| 473 | 52-4247 | WASH,M6,BEL,HDS,6.4*14*1.5,S-PL,DIN6796 | 2 |
| 480 | 10-4982A | CAB,ASSY,PHOTO INTERRUPTER,SLOTTED | 5 |
| 481 | 52-4702 | SCRW,M3*10,SOCK-CAP,S-PLATED,PRE-APPLIED | 12 |
| 482 | 52-3057 | WASH,M3,FLT,S-PLATED | 12 |
| 490 | 252-01571A | FAB,BOTTOM TILT CYLINDER SPACER,MTA | 2 |
| 491 | 300-00489 | SCRW,M10*70,SOCK-CAP,S-PLT,12.9 GRADE | 2 |
| 492 | 52-7017 | WASH,M10,BELLVILLE,S-PLATED | 2 |
| 512 | 52-4504 | DOWEL,M3*20,SS | 2 |
| 530 | 312-00005 | DOWEL,M8X30,S | 4 |
| 540 | 252-01167A | FAB,PIN,10MM,ROLLER CYL CLEVIS,MTA | 2 |
| 560 | 10-0967A | ASSY,ELEC,SENSOR,TEMP,EH,CTP | 1 |
| 561 | 52-3098 | WASH,M8,LOCK,INT-TOOTH,S-PLATED | 1 |
| 570 | 252-04265A | FAB,DRUM PIN,AWAY SD,MTA | 1 |
| 580 | 252-04042B | FAB,BRKT,PLUNGER SW,CARRIAGE,MTA | 1 |
| 590 | 15-3450 | SW,LIMIT,PFO,TOP ROLLER PLUNGER,1NC/1NO | 1 |
| 600 | 252-01072C | MOUNT,UNLOAD CYL,5183,MUT,MTA | 2 |

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| 610 | 52-4752 | WASH,M8,BEL,HDS,8.4*18*2,S-PLATED | 2 |
| 620 | 52-4495 | SCRW,M8*40,SOCK-CAP,S-PLATED | 2 |
| 640 | 518-00750A | KIT,DRUM MOTOR COOLING FANS,5183,MTA | 1 |
| 650 | 518-00766A | KIT,PANEL,RIGHT REAR,5183,MTA | 1 |
| 660 | 59-3262 | SPRNG,WAVE,1.87"0D,1.58"ID,CUSTOM | 1 |