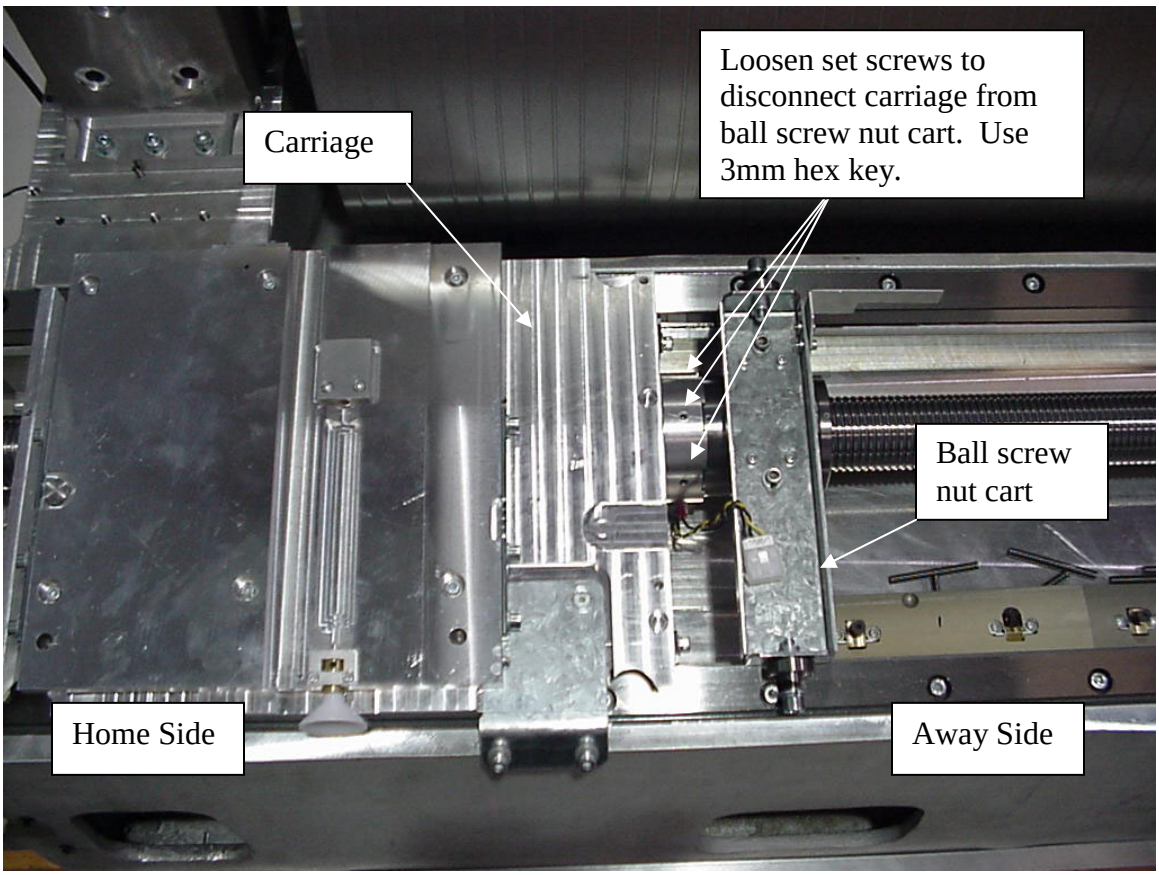
Procedure:
Disconnecting carriage from ball screw nut cart

Tools Required:

- 3mm hex key

Procedure:

1. Move carriage to position 1950 (approx 650mm from away tab).
2. Loosen the 3 set screws by ½ to 1 turn. See figure 1.
3. Push the carriage away from the nut cart.



Gary Tang
Nov 17, 2004