Debris and Drum Vacuum Pump Fuse Upgrade

Document number: FCO_CA06165

Product	FCO priority
Magnus VLF	Next visit

Machines affected Devices operating at 50 Hz

Background

The debris removal fuse and the drum vacuum pump fuse blow due to the blower inrush current.

Solution

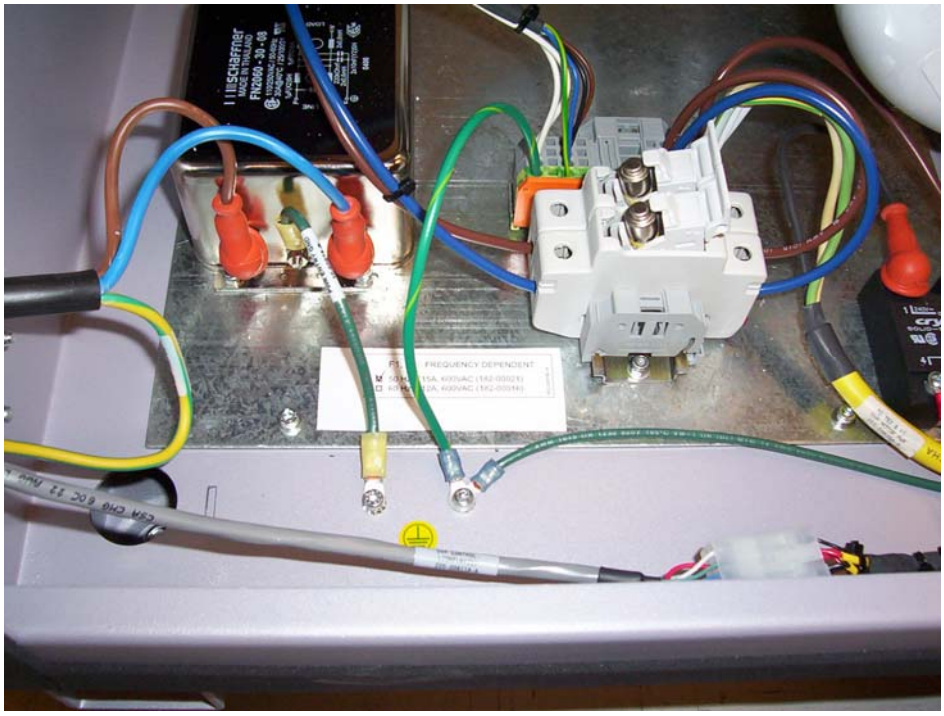
Replace the fuses.

Parts required

Part Number	Part Name	Quantity
512-00233A	FCO CA06165 upgrade kit	1

Replacing the Drum Vacuum Pump Fuse

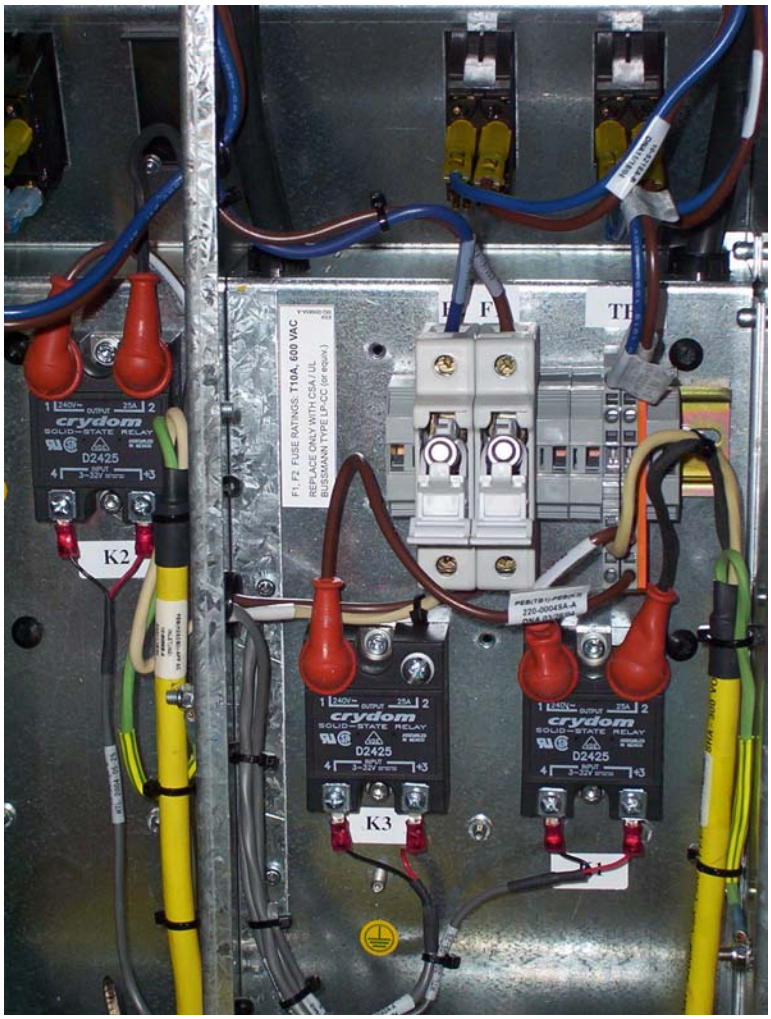
1. Remove the drum vacuum pump (DVP) cover and locate the fuse holder as shown below.



2. Remove the existing 12 A fuses and replace them with the 15 A fuses in the upgrade kit. Do not discard the 12 A fuses—they will be used in the debris removal unit.
3. Add the new label (382-00619C) and check off the 15 A fuse 50 Hz box.

Replacing the Debris Removal Fuse

1. On the Magnus VLF device, remove the rear right side panel and the interior power entry box cover. Locate the fuse holder as shown below.



2. Remove the existing 10 A fuses and replace them with the 12 A fuses removed from the DVP.
3. Add the new label (382-00685B) and check off the 12 A fuse 50 Hz box.

Technical contact	Semen Foudimov
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