# Procedure:
# Replacing ball screw temperature sensor

Parts Required:
- 10-0967A=ASSY,ELEC,SENSOR,TEMP,EH,CTP

Tools Required:
- Small vise grip pliers.

Procedure:
1. Move carriage to position 1950 (approx 650mm from away tab).
2. Unscrew and remove the temperature sensor with the vise grip pliers. See figure 2.
3. Fasten the new temperature sensor into place with the ground wire and washer. See figure 1. Do not use Loctite.

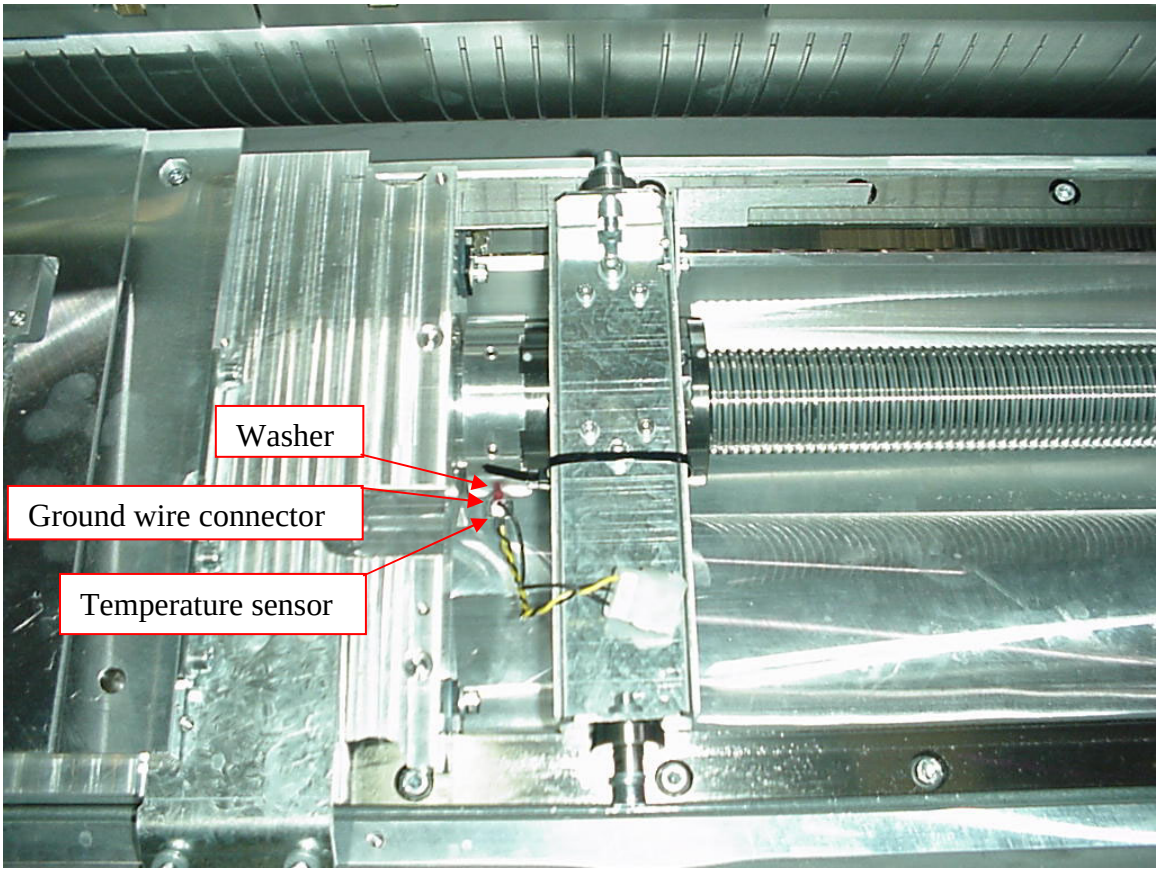



**Figure 1**

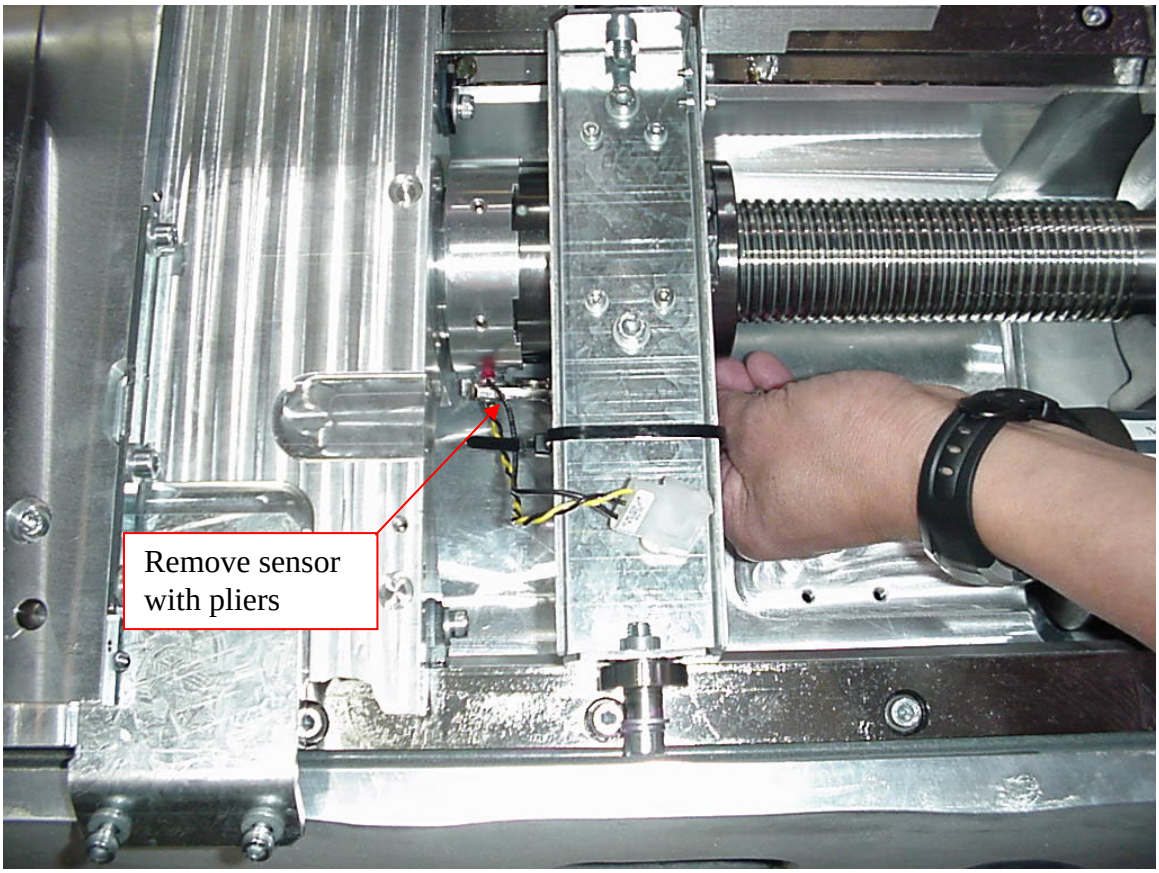



**Figure 2**