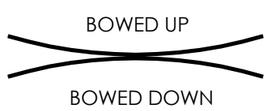
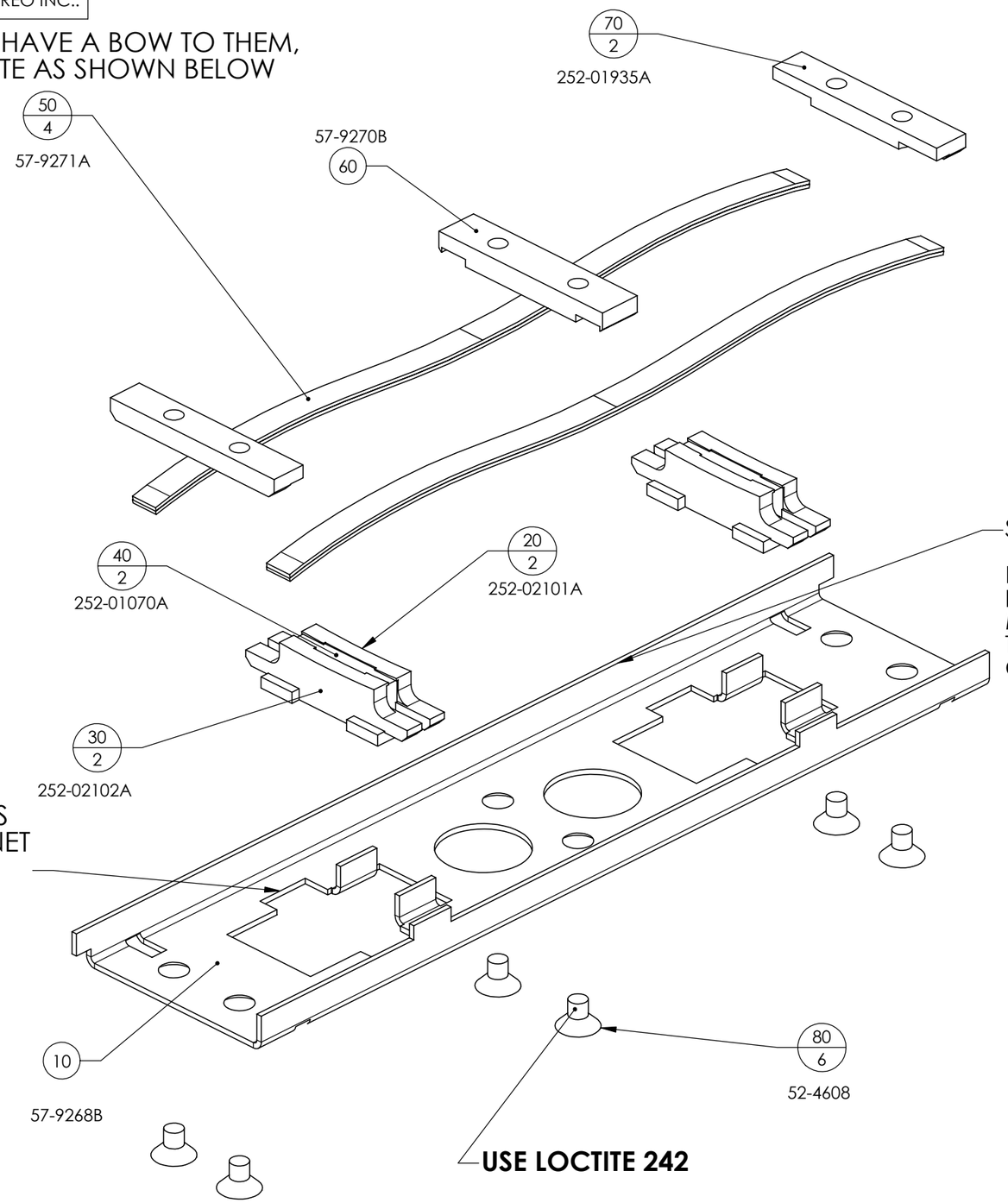
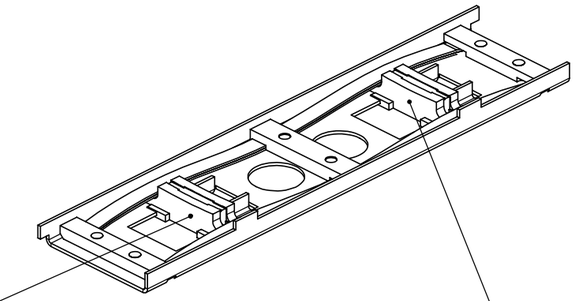
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IF THE LEAF SPRINGS HAVE A BOW TO THEM,
PUT THEM IN OPPOSITE AS SHOWN BELOW



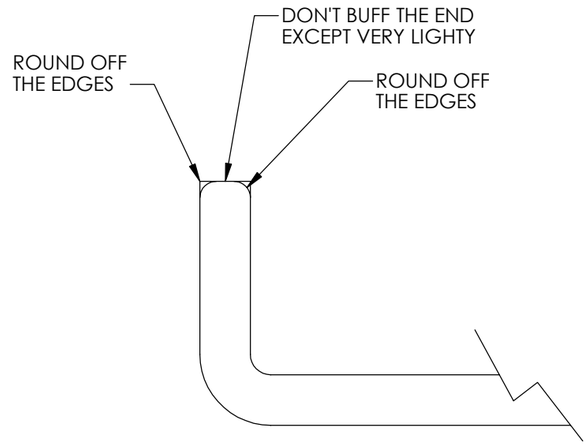




THESE MAGNET ASSEMBLIES MUST BE
FREE TO MOVE UP AND DOWN.
DEBURR THE SHEET METAL IF NECESSARY
TO ENSURE SMOOTH OPERATION.

STEP 1

BUFF THESE EDGES WELL USING THE BUFFING GRINDER
IN THE SHOP. ONLY ROUND THE CORNERS, DON'T REMOVE
MATERIAL FROM THE FLAT BOTTOM.
THE EDGE HAS TO REMAIN STRAIGHT. AS IT WILL BE
CLAMPING THE PRINTING PLATES.



creo

MECH,TEC CLAMP,
MTA

created	changed
2003-FEB-24 J.DAHLGREN	2003-DEC-1 JON DAHLGREN

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