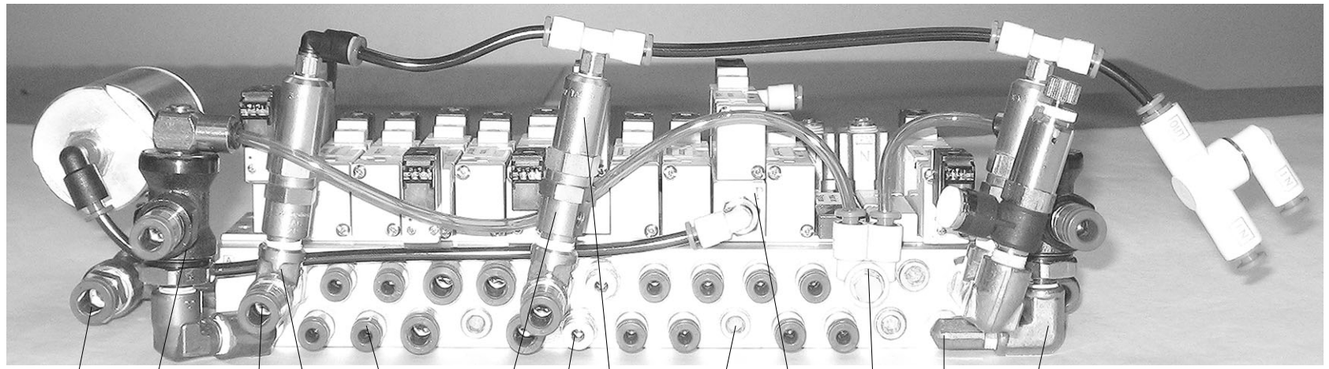
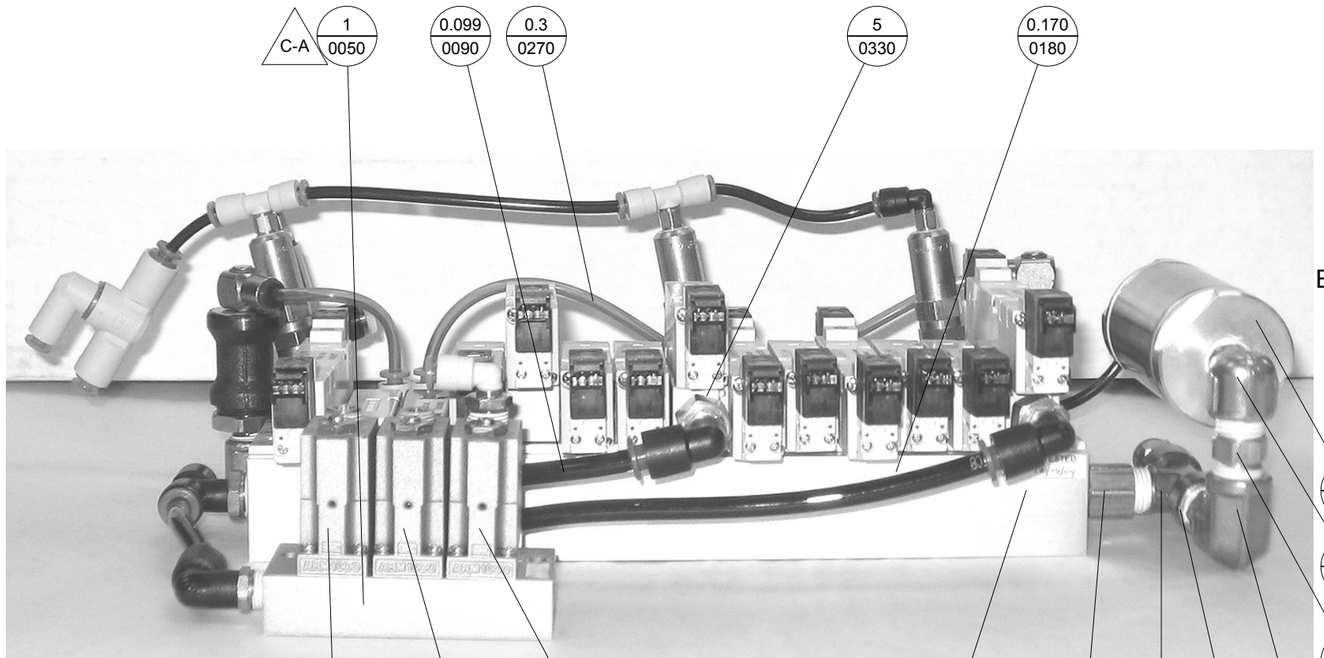




Valve Labels:

"roller on/lock/off"

(Blank)

Head air, Safeties

"tec unlock"

Release Enable

"balancer extendaway"

"balancer extendhome"

"platedoor open"

Backbone horiz/lock/tilt

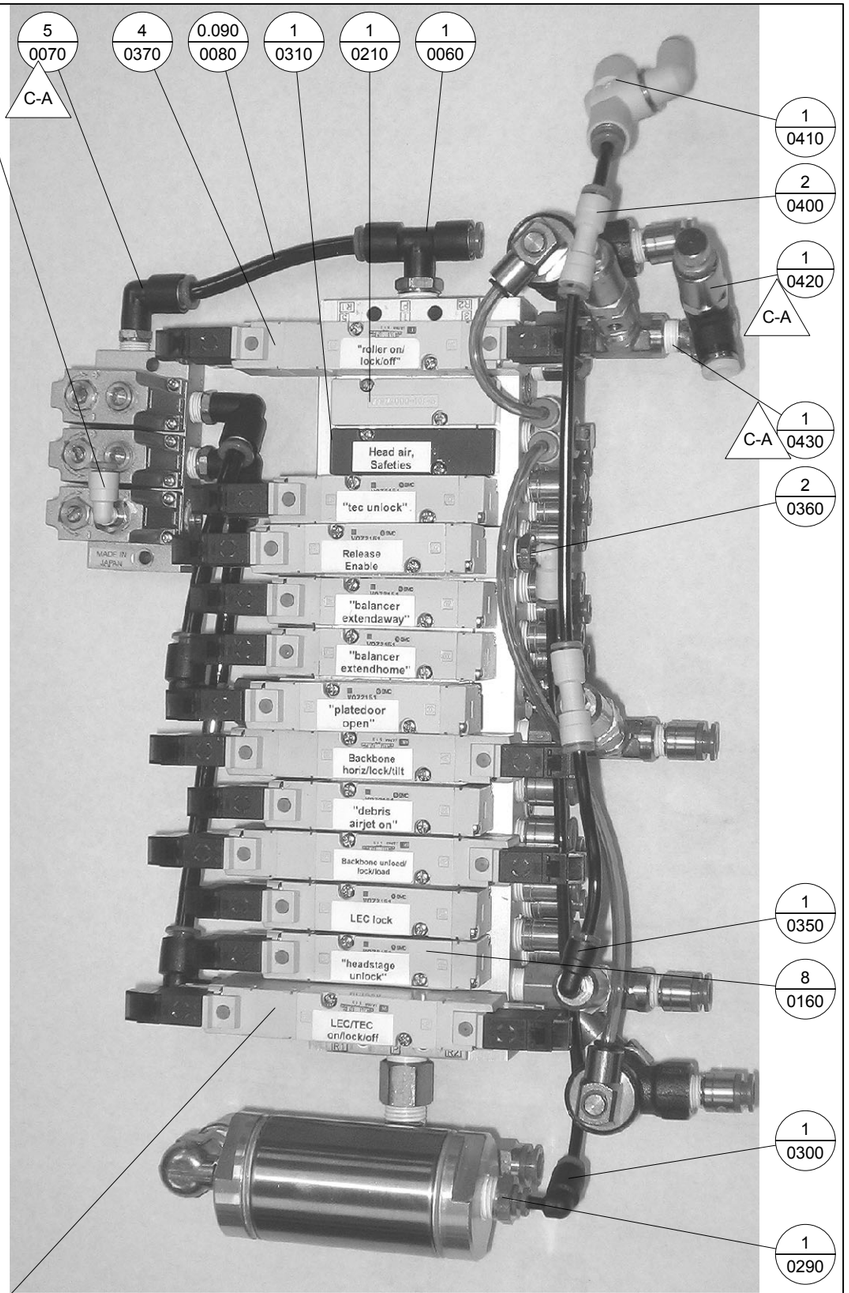
"debris airjet on"

Backbone unload/lock/load

LEC lock

"headstage unlock"

LEC/TEC on/lock/off



THIS REGULATOR HAS BEEN MOVED TO MOUNT DIRECTLY TO THE "A" PORT OF THE ROLLER VALVE

C-A Roller 40 PSI +/- 2

Plate door 25 PSI +/-1

LEC/TEC 65 PS1 +/-2

Air for water line 9 PS1 +/-2

Pressures are factory set: do not adjust

C-A REDUCE THE REGULATOR MANIFOLD TO THREE STATIONS AND PLACE A SEPARATE REGULATOR ON THE "A" PORT OF THE ROLLER SOLENOID VALVE.

MOUNT ALL THE 3-POSITION VALVES "BACKWARDS" SO THAT THE "A" SOLENOID IS ON THE RIGHT

creo

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ASSY,MECH,MANIFOLD, MAIN SUPPLY,MTA

DESIGNED BY	DRAWN BY			
DON MacKAY	DON MacKAY			
MILLIMETERS UNLESS SPECIFIED	DATE 19 DEC 2005	SIZE B	SCALE NTS	
PART NO.	REV	DOC	SHEET	OF
50 - 2654C - A	PD		1	1