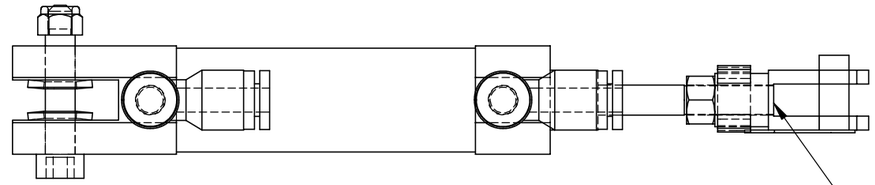
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MAKE THE ROD END FLUSH WITH THIS SURFACE AND THEN TIGHTEN

DO NOT OVER TIGHTEN

JUST SNUG UP

0.4MM TYPE 'A' ORIFICE

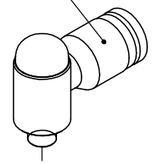
40

55-1303

0.4MM TYPE 'A' ORIFICE

40

55-1303



20

55-1161

M4 NYLOCK NUT

60

52-4042

52-4203 M5 NUT

30

TIGHTEN TO
9 N.m

NO LOC-TITE

(THIS NUT USUALY COMES WITH THE CYLINDER)

10

55-1160

M5 BELVILLE WASHERS

70

2

52-4753

IF THESE ARE TOO TIGHT
IN THE BACKBONE ASSEMBLY, USE THINNER WASHERS

300-00409

50

5 X 20 X M4 SHOULDER BOLT

creo	MECH,LEC LINK BAR LOCK CYLINDER, MTA				
created 3/5/2003 JON DAHLDREN		changed 11/20/2003 J. DAHLGREN			
MILLIMETERS UNLESS SPECIFIED	© Creo Inc.	size B	scale 1:1	pages 1	
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