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0512 2 | 0511 4 | 0510 2

0580 1 | 0620 4 | 0581 4 | 0610 4 | 0582 4 | 0600 2

0120 2

0492 4 | 0491 2

40Nm

0370 1 | 0390 1 | 0028 4 | 0027 4 | 0025 1 | 0026 2

0490 2

0440 1 | 0441 4

0030 6

LEAVE 6±1MM OF DOWEL ABOVE SURFACE.

ALIGN ITEM #0025 TO ITEM #0010. DRILL AND REAM FOR M6 DOWL PIN (ITEM #0026)

0590 1 | 0591 2 | 0592 2

0240 1

Z 0450 1 | 0451 2 | 0452 2

REFFER TO ASSEMBLY DRAWING FOR INSTALLATION
REFER TO ITEM#0020 IN BOMs
518-01535A(TH2) OR
518-01536A(TH3)

0010 1

0160 2

ADJUST WIPERS TO JUST TOUCH THE V-TRACK. 4 PLCS.

0161 19' | 0162 1.5 | 0163 10M

0380 1 Z

0381 1 | 0382 2 | 0383 2

0040 2

0050 1

0110 1

0480 3 | 0481 6 | 0482 6

0470 1 | 0471 2 | 0472 2 | 0473 2

0150 1 | 0151 3 | 0152 1 | 0153 2

0130 2 | 0131 8 | 0132 8 | 0133 8

0445 1

0430 1 | 0431 4

0140 1

0640 1

Z 0400 1 | 0401 2 | 0402 2

40Nm

0121 4 | 0122 4

0231 4

0230 1

0270 1

0260 1

0020 1

0410 1

0660 1

0250 1

0310 1

0302 4 | 0301 4 | 0360 1

0141 2

0142 4

0143 4

NOTE 01

0641 3

NOTE 02

VIEW A

NOTES:
1. FOR THE TWO VISIBLE FASTENERS: APPLY LOCTITE 242. DO NOT TIGHTEN FULLY. AFTER ASSEMBLY, IT SHOULD BE POSSIBLE TO REMOVE AND INSTALL BOX WITHOUT TOOLS.
2. FOR THE THIRD NON-VISIBLE FASTENER: DO NOT USE LOCTITE. CAN BE TIGHTENED FULLY.

FRAME-TRACK ASSEMBLY 6383 MANTA

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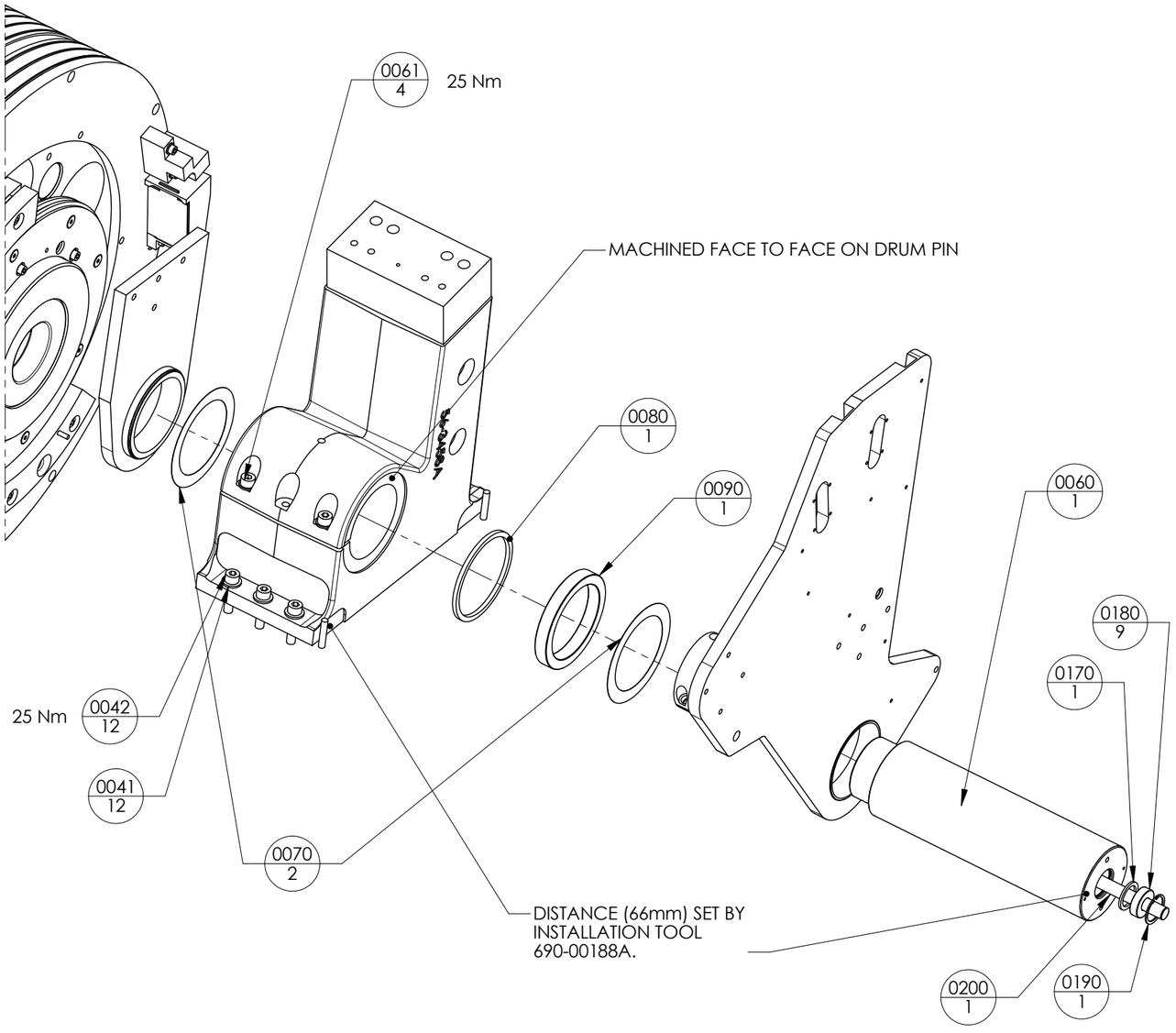
DESIGNED BY		DRAWN BY	
G.TANG	2003-Feb-04	I.PRESS	2003-Feb-09

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2006-Feb-01 I.PRESS	B	1:13	1

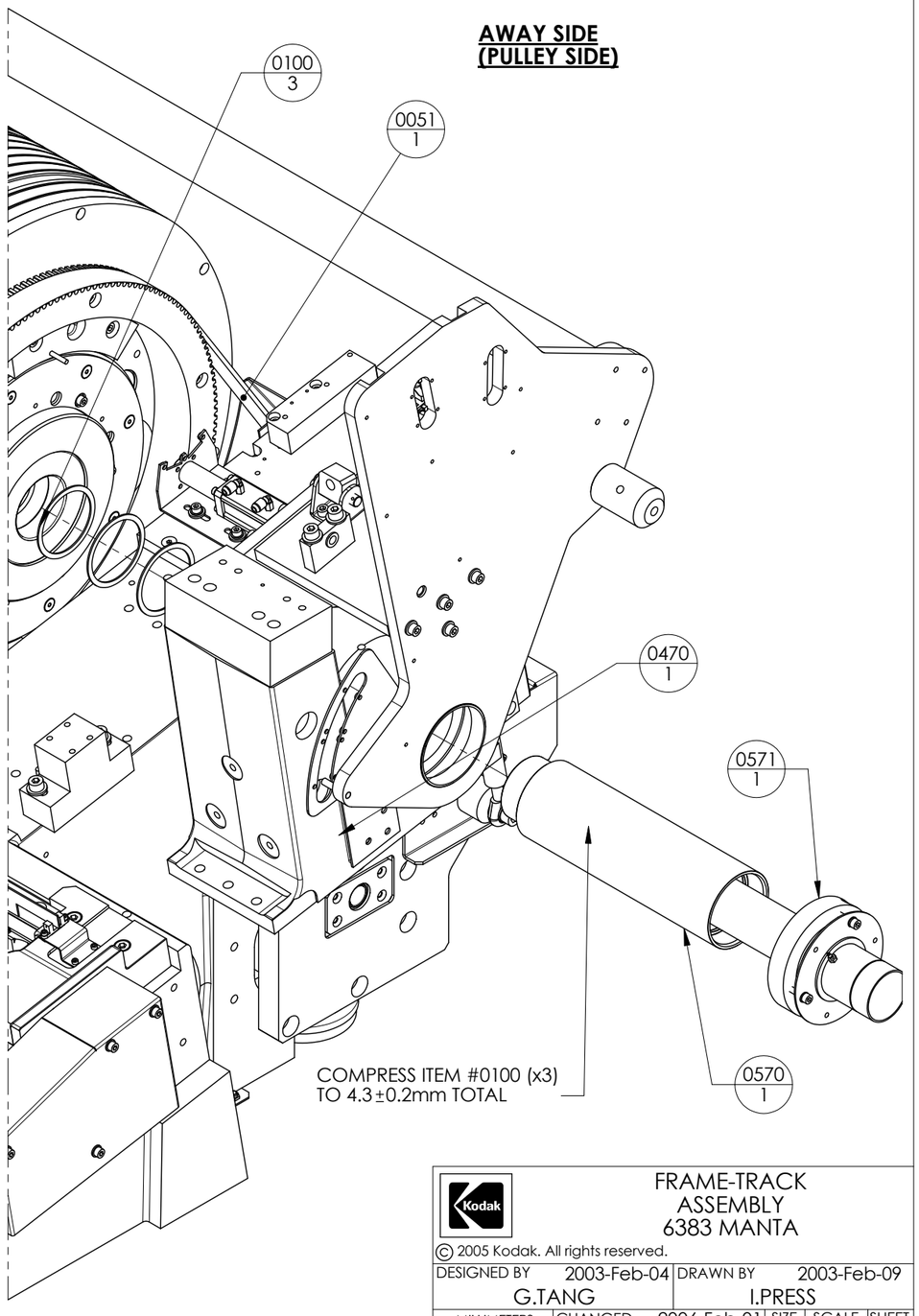
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00306A -		Z	AD	2

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HOME SIDE (ENCODER SIDE)



AWAY SIDE (PULLEY SIDE)



Z NO CHANGES TO THIS SHEET

FRAME-TRACK ASSEMBLY
6383 MANTA

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2003-Feb-04		2003-Feb-09	
G.TANG		I.PRESS	

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2006-Feb-01 I.PRESS	B	1:5	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00306A -		Z	AD	2