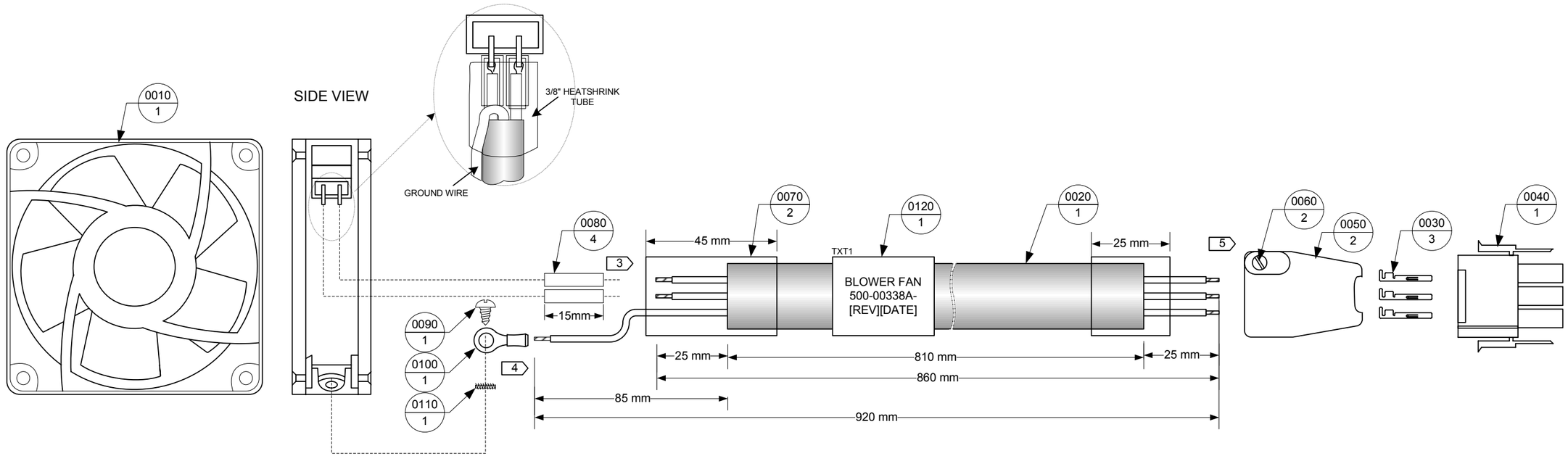
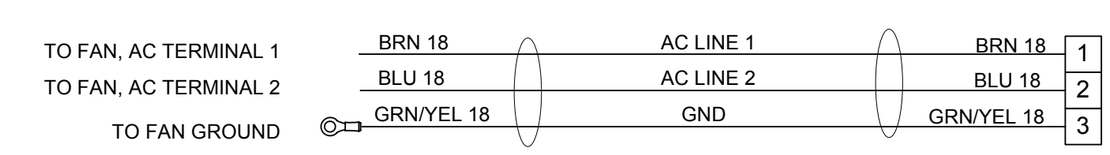
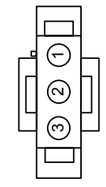


ASSEMBLY NOTES:

1. 0010 / 1 — ITEM # / QUANTITY #
2. ALL DIMENSIONS REPRESENT ACTUAL WIRE LENGTHS, NOT DISTANCES. THE STANDARD LENGTH TOLERANCE IS +20/-0 mm, UNLESS OTHERWISE SPECIFIED.
3. THE 18AWG BROWN AND THE 18 AWG BLUE WIRES ARE TO BE STRIPPED TO 6 mm COPPER, AND THEN THE COPPER LEADS MUST BE LOOPED THROUGH THE HOLES IN THE TERMINALS OF THE FAN, THEN SOLDERED AND COVERED WITH TWO LAYERS OF 3/16" HEAT SHRINK TUBES. AND THEN OVERALL IS COVERED BY THE 3/8" HEATSHRINK TUBE.
4. CRIMP THE GREEN/YELLOW WIRE TO THE RING TERMINAL. AND THEN TIGHTEN IT WITH THE SCREW AND WASHERS TO THE GROUND CONNECTION OF THE FAN
5. MAKE SURE THE PINS 0030 ARE CRIMPED WELL TO THE WIRES AND SEATED COMPLETELY INTO THE MATE-N-LOK CONNECTOR, THEN PUT ON THE STRAIN RELIEF TO THE CONNECTOR.





VIEW FROM WIRE ENTRY

TO BLOWER FAN AC POWER CABLE

REV	ECO	DATE	DRAWING CHANGES BY	DRAWING CHANGES

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ASSY,ELEC,
BLOWER FAN,MTA
ASSEMBLY DRAWING

DESIGNED BY	DRAWN BY		
S.FOUDIMOV	K.CHENG		
MILLIMETERS UNLESS SPECIFIED	DATE: FEB 19, 2003	SIZE: B	SCALE: NTS

PART NO.	REV	DOC	SHEET	OF
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