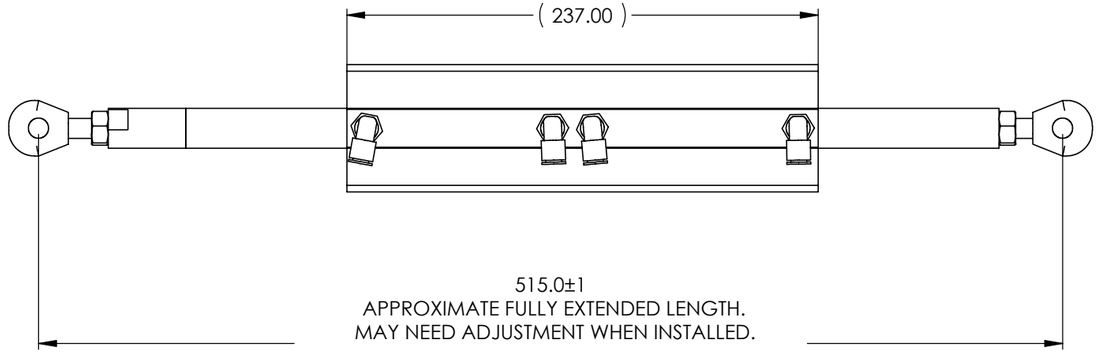
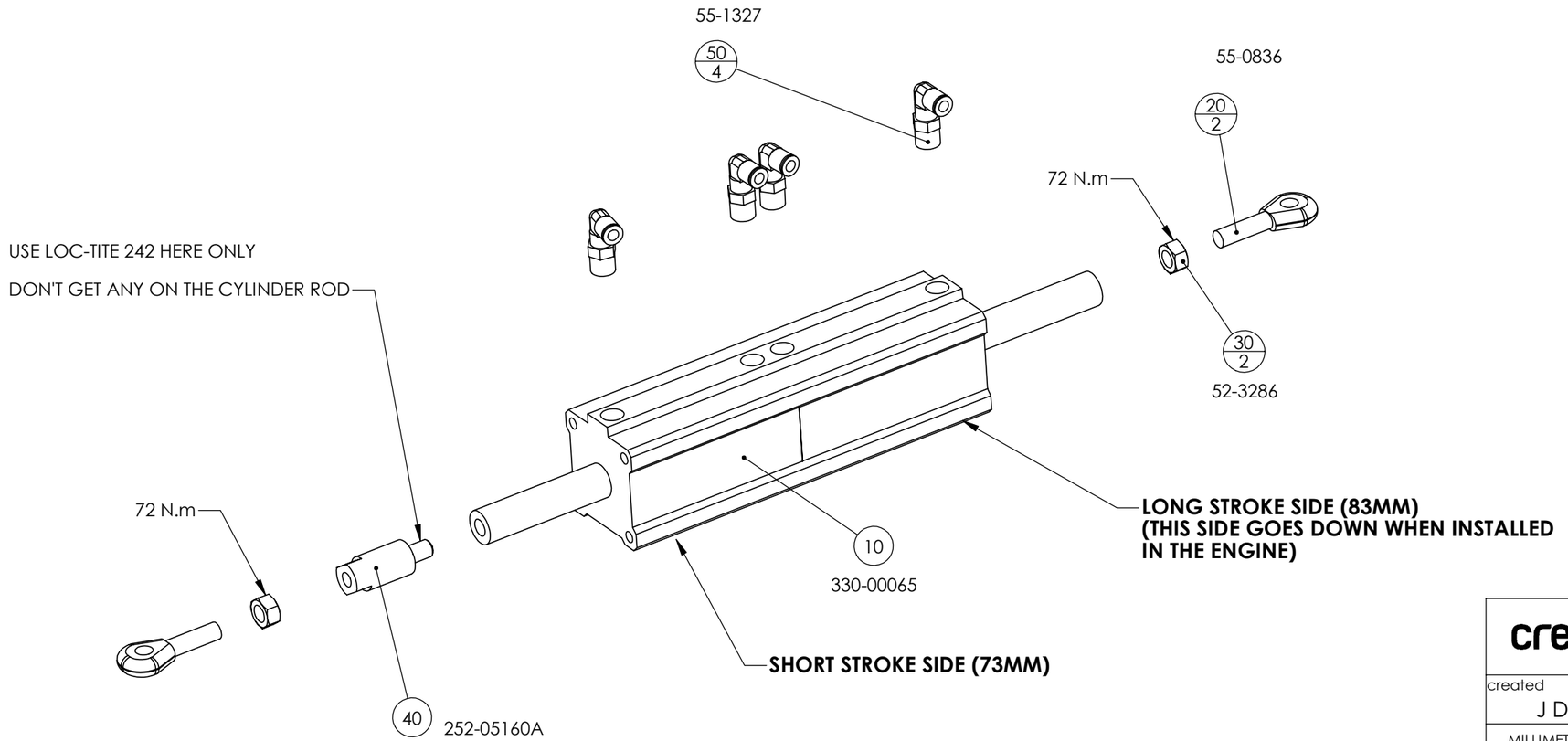


NOTES:

1) DON'T TIGHTEN UP THE JAM NUTS YET. THE CYLINDER LENGTH IS ADJUSTED WHEN INSTALLED IN THE ENGINE.



USE LOC-TITE ONLY WHERE NOTED

creo	TILT CYLINDER ENGINE,5183 MANTA				
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