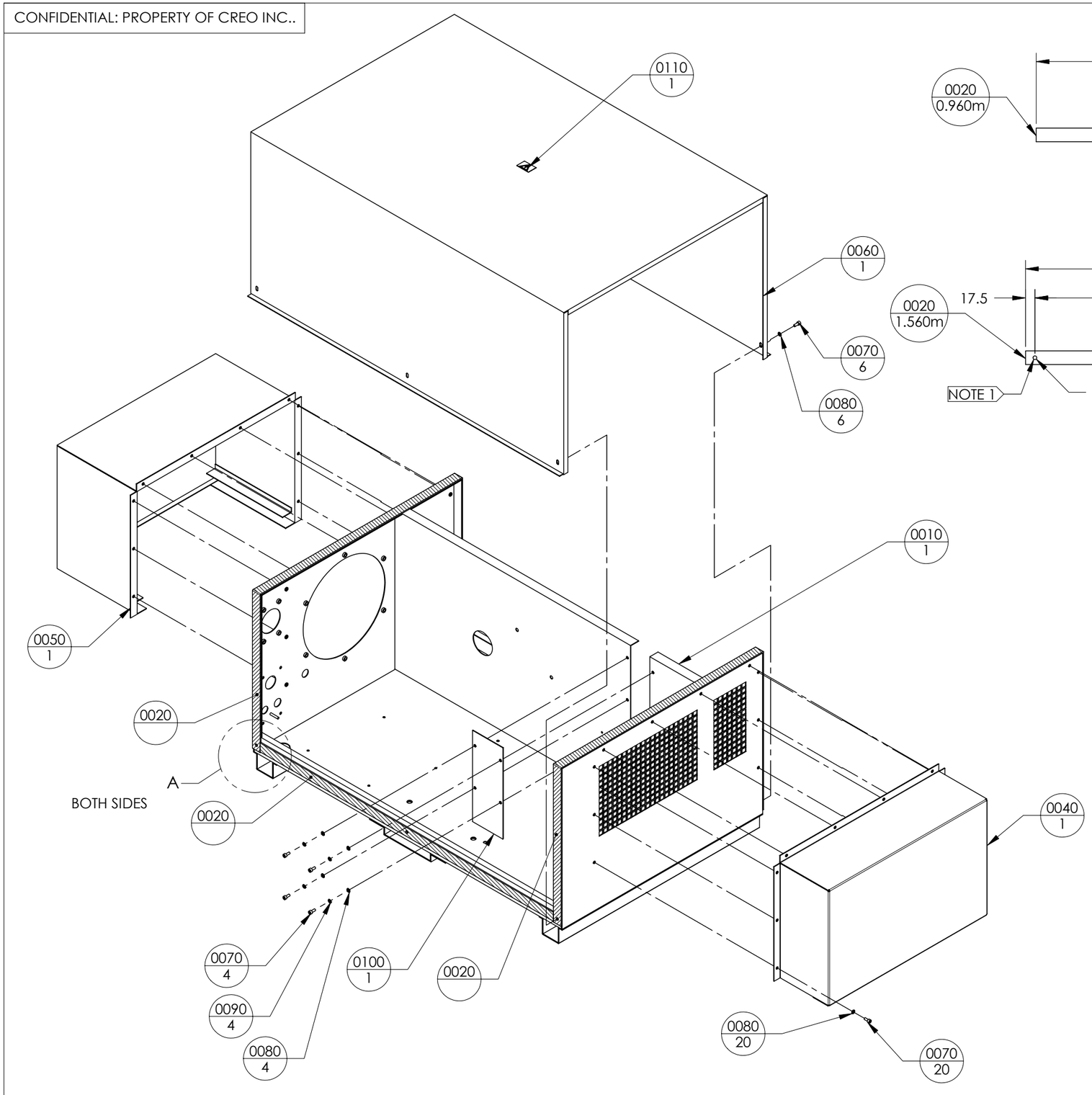
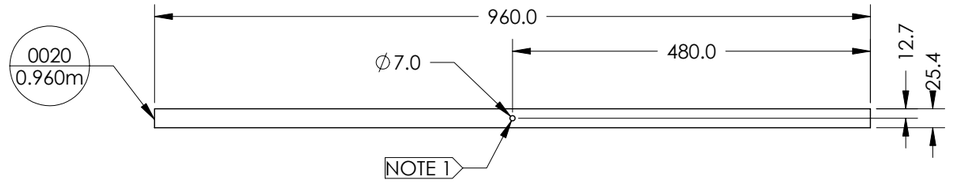
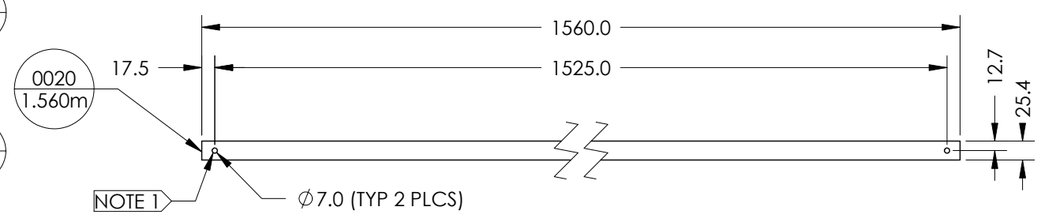
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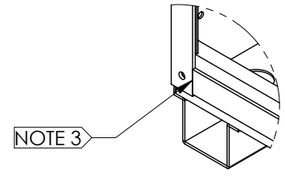




SIDE GASKETS
TYP FOR 2



END GASKETS (STRAIGHTENED LENGTH)
TYP FOR 2



DETAIL A
SCALE 1 : 5

NOTES:

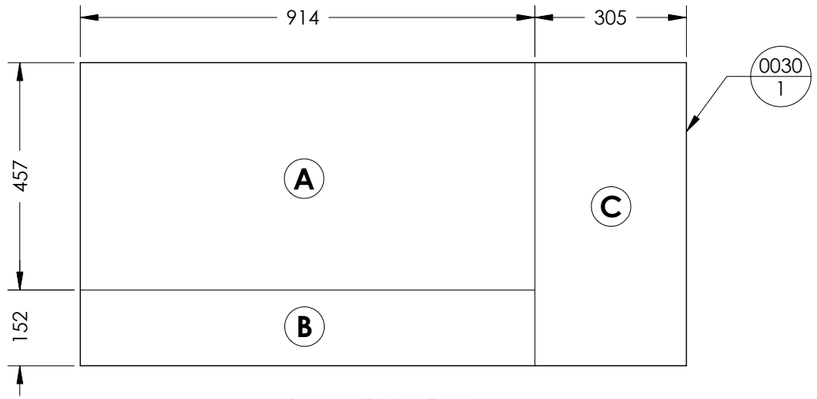
1. USE LEATHER PUNCH FOR HOLES IN NEOPRENE.
2. PEEL BACKING OFF SELF-ADHESIVE NEOPRENE SEAL AND MATCH HOLES WITH HOLES IN CHASSIS. CENTER IN HATCHED AREAS.
3. SIDE GASKET SHOULD JUST FIT INSIDE LEGS OF END GASKETS.

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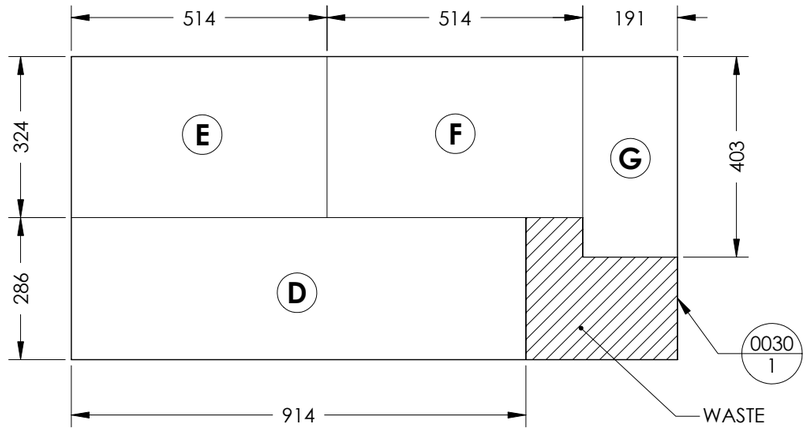
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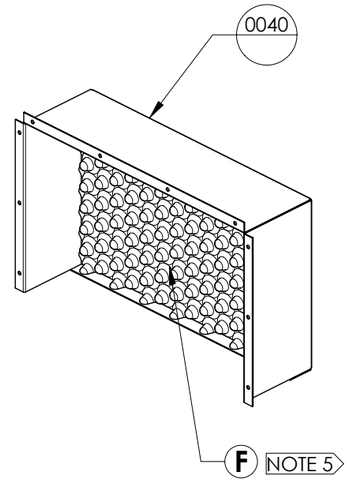
DESIGNED BY	DRAWN BY				
G.TANG 2004-May-19	I.PRESS 2004-Jun-02				
MILLIMETERS UNLESS SPECIFIED	CHANGED 2005-Jun-16 I.PRESS	SIZE B	SCALE 1:10	SHEET 1	
CATEGORY	PART NUMBER VER REV	DOC TYPE	OF		
500	-01769A - D	AD	2		

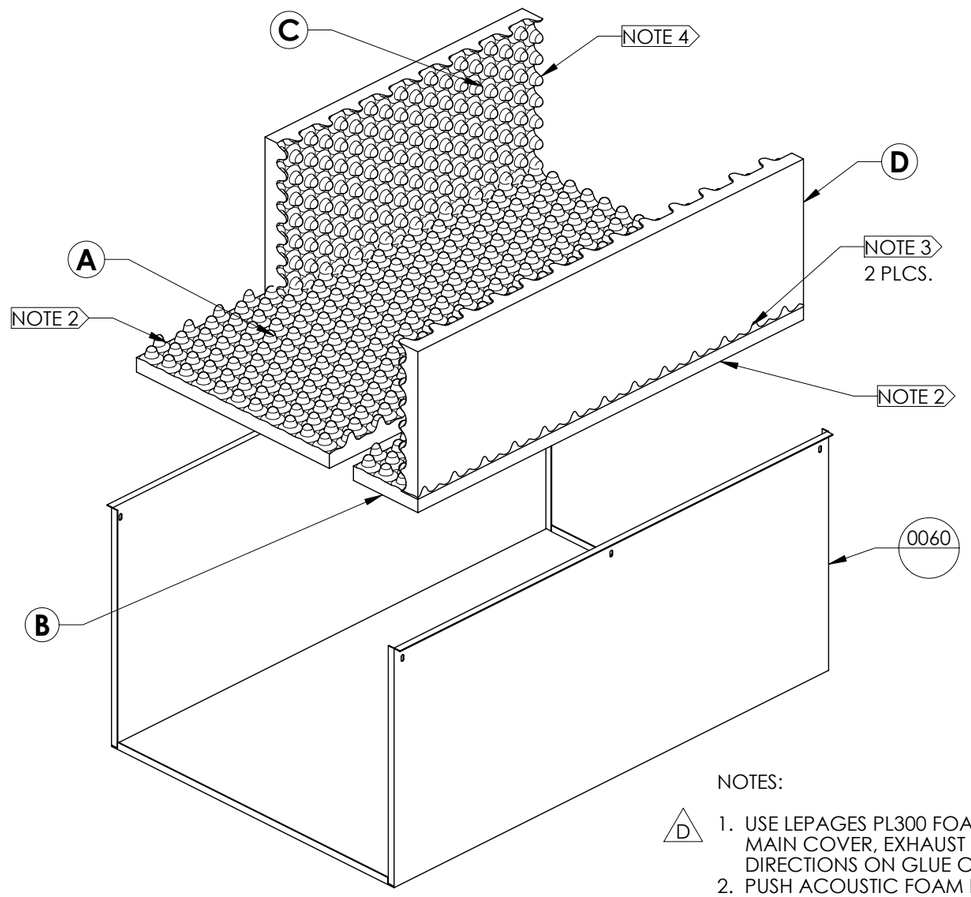


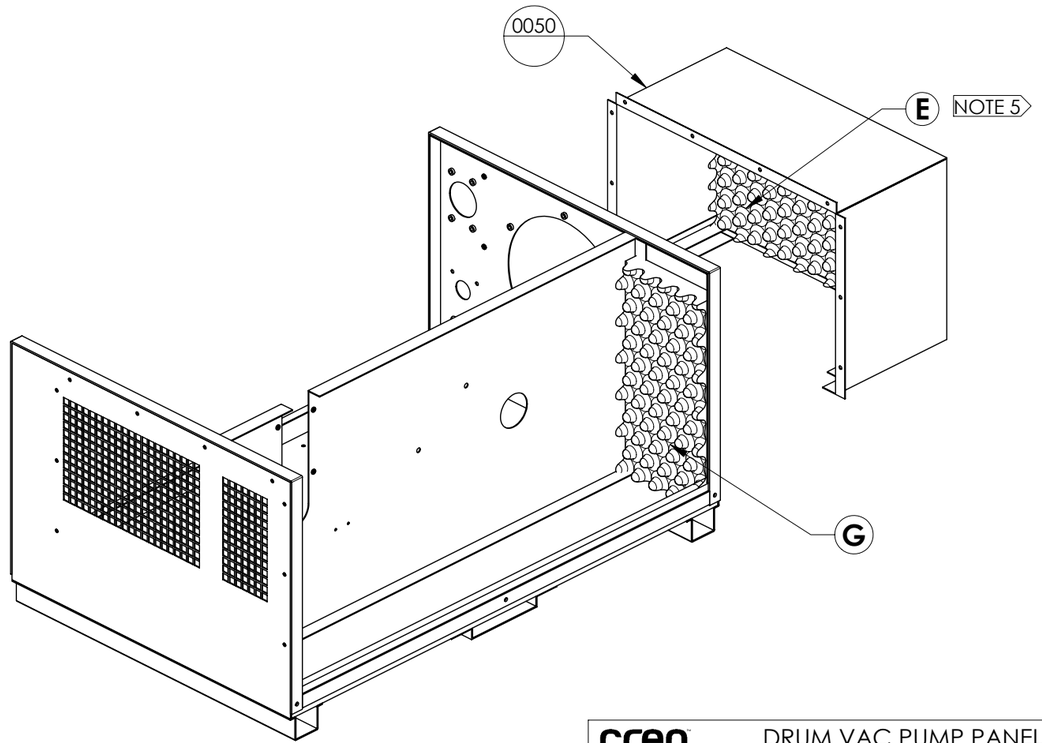
CUTTING LAYOUT
FOAM PIECE #1



CUTTING LAYOUT
FOAM PIECE #2







NOTES:

△D
1. USE LEPAGES PL300 FOAM BOARD ADHESIVE (ITEM # 0031 , P/N 82-1039) TO GLUE FOAM TO INSIDE OF MAIN COVER, EXHAUST END COVER, AND INTAKE END COVER. APPLY AS INDICATED IN DIRECTIONS ON GLUE CONTAINER. APPROXIMATELY TWO TUBES WILL BE REQUIRED PER ASSEMBLY.
2. PUSH ACOUSTIC FOAM INTO TOP CORNER, AND CENTER LENGTHWISE BETWEEN OPEN ENDS.
3. BUTT EDGES OF ACOUSTIC FOAM TOGETHER AT TOP CORNER.
4. ALIGN ACOUSTIC FOAM WITH THIS END OF OTHER FOAM PIECES.
5. PUSH ACOUSTIC FOAM INTO TOP CORNER, AND CENTER LENGTHWISE BETWEEN SIDE WALLS.

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DRUM VAC PUMP PANELS, MTA

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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Jun-16 I.PRESS	B	1:10	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-01769A	-	D	AD	2