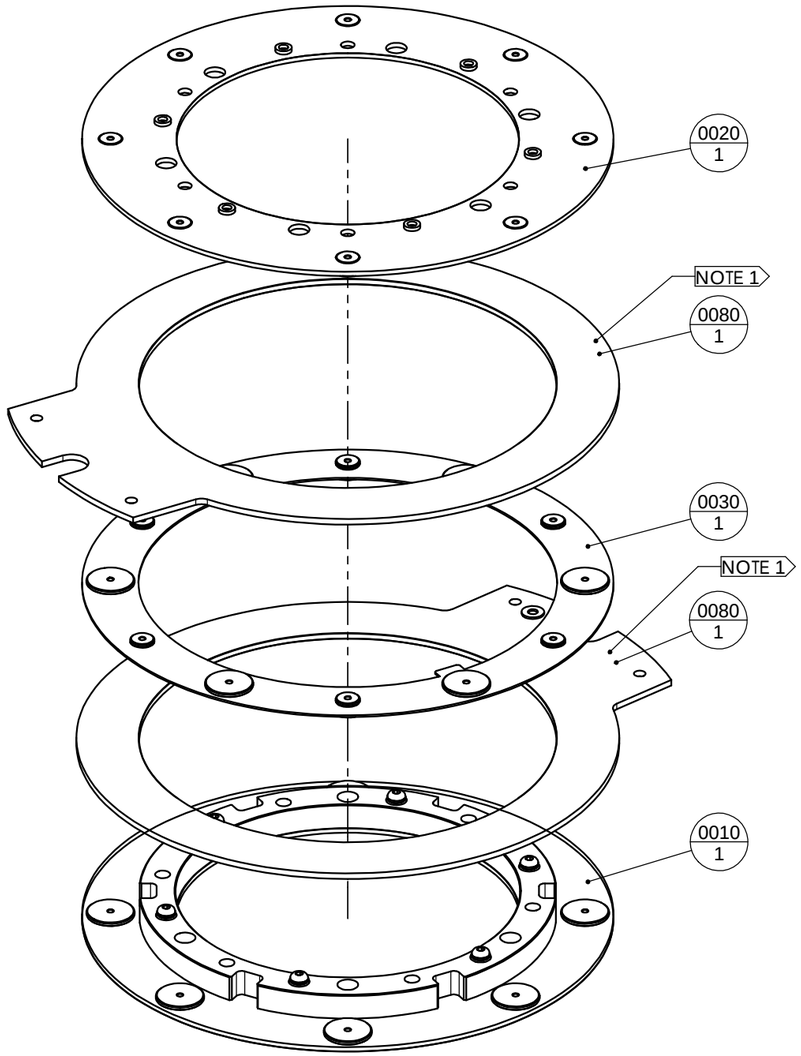
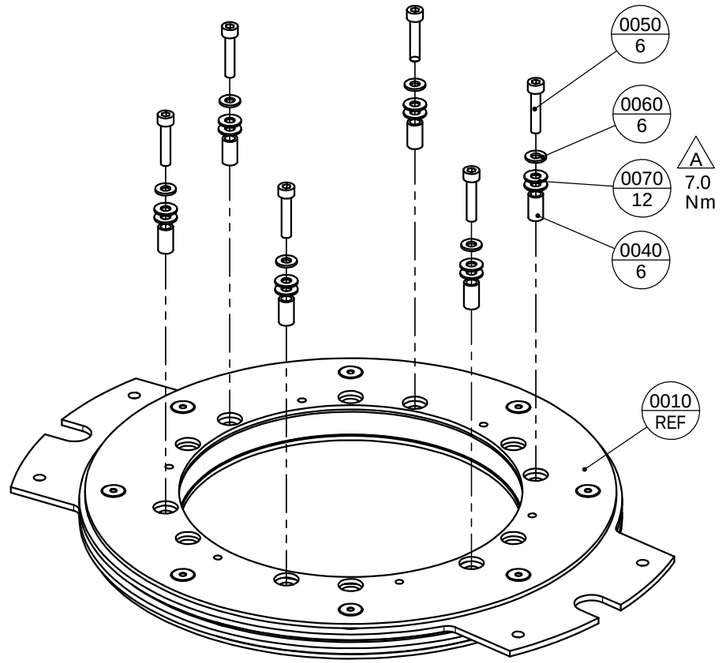
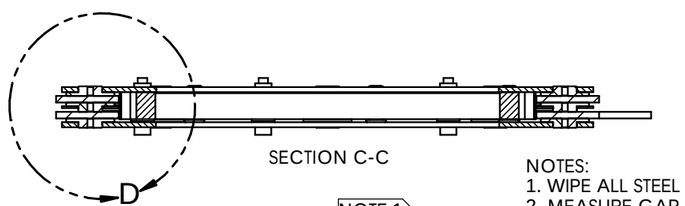
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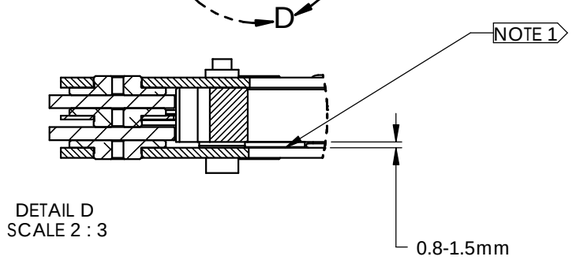


1 ASSEMBLE ABOVE COMPONENTS IN ORDER SHOWN.



2 INVERT STACK AND INSTALL FASTENERS AND SPACERS AS SHOWN ABOVE.





DETAIL D
SCALE 2 : 3

NOTES:
1. WIPE ALL STEEL FRICTION SURFACES WITH IPA BEFORE ASSEMBLY.
2. MEASURE GAP BETWEEN WHITE PLASTIC HUB (57-9609C) AND PRELOAD DISK (57-9723B)WITH FEELER GAUGE FOR THE RANGE SHOWN.

C

A - ITEM 50 REPLACED.
- FORCE SPECIFICATION ADDED ON SHEET #2
- VERSION CHANGE ON ITEM 010
- TORQUE SPECIFICATION CHANGE ON ITEM 0070

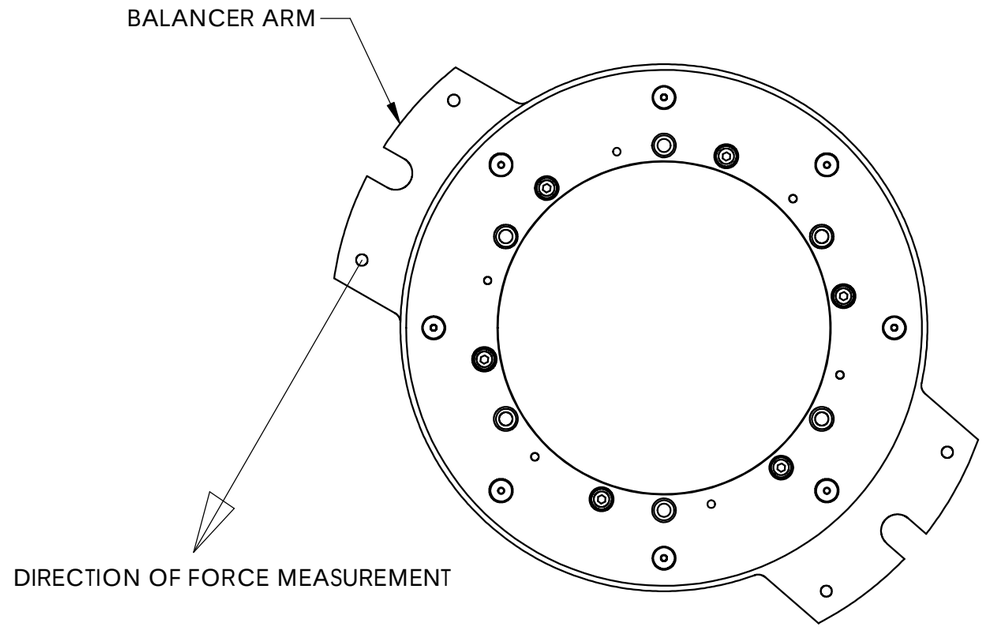
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ASSY
DRUM BALANCER CORE
MTA & SLV

DESIGNED BY	DRAWN BY
2005-Apr-05 Y GUTTMANN	-2004 AUG 31 -D WOODBURN

MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	2005-Apr-05 yguttmann	B	1:3

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
500-	02142B-A			-DD	1	2



NOTES:
1. MOUNT THE ASSEMBLY ON A HORIZONTAL JIG & ROTATE BOTH BALANCE ARMS 3 FULL TURNS.
   MAKE SURE MOVEMENT IS SMOOTH.
2. MEASURE FORCE REQUIRED TO MOVE BALANCER ARMS AT 3 LOCATIONS (120° APART) FOR EACH BALANCE ARM.
   THE FORCE SHOULD BE 12 TO 25 lbf (5.4 TO 11.3 KGF), MEASURED TANGENTIALLY AT THE
   BALANCE WEIGHT ATTACHMENT HOLE.

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ASSY
DRUM BALANCER CORE
MTA & SLV

DESIGNED BY	DRAWN BY	MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
2005-Apr-05 Y GUTTMANN	2001-Jan-01 DRAWN BY		2005-Apr-05 D.WOODBURN	A	1:10	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	02142B -		A	DD	2