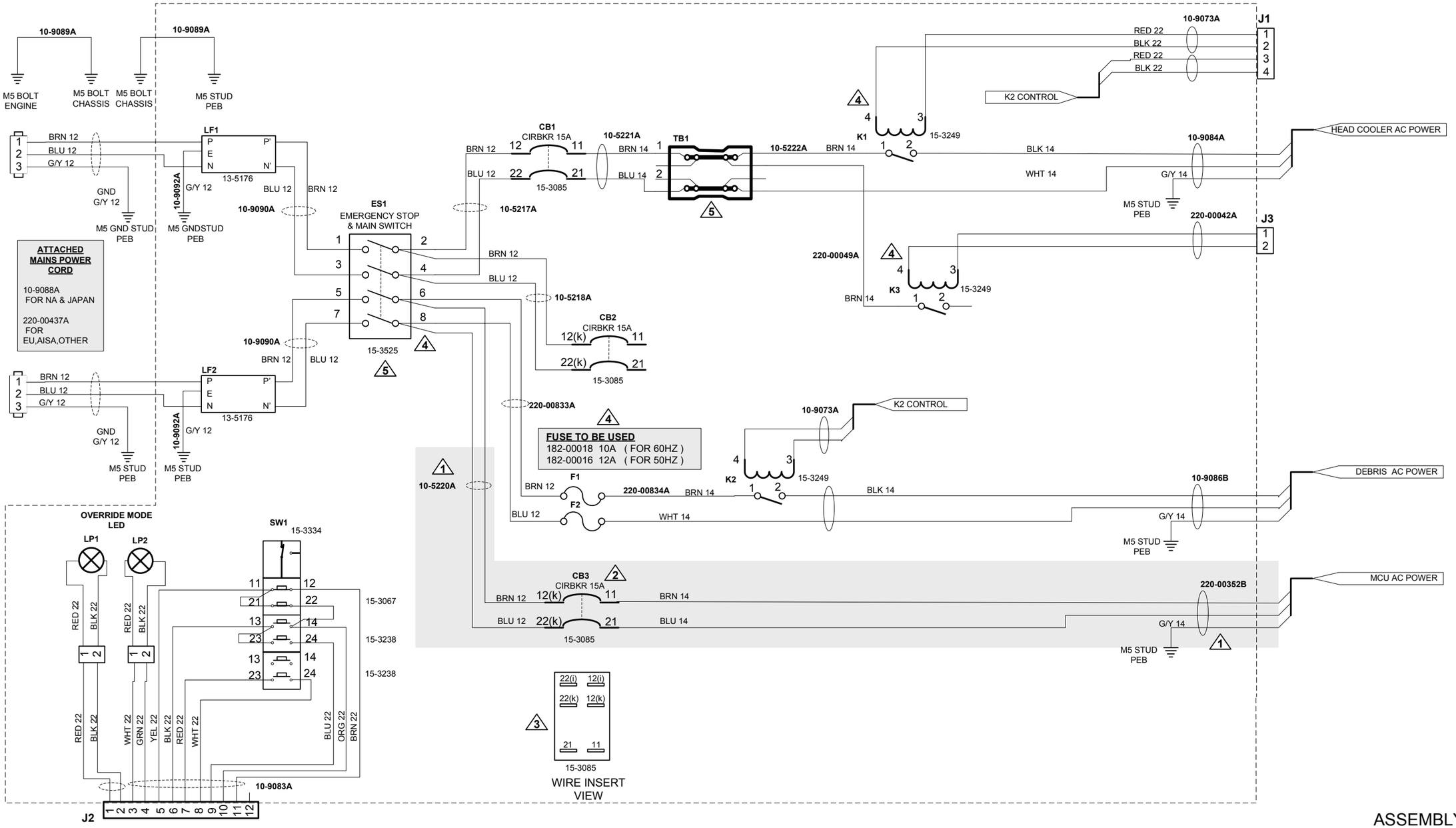


NOTES:

1. CABLE 10-5220A AND 220-00352B ARE NOT USED WHEN THIS POWER ENTRY BOX IS BUILT FOR MANUAL MACHINE
2. CIRCUIT BREAKER CB3 IS NOT USED WHEN THIS POWER ENTRY BOX IS BUILT FOR MANUAL MACHINE, AND THE HOLE IS COVERED BY 58-0286A
3. CUT AWAY UNUSED TERMINALS OF CB1, CB2, AND CB3
4. USE 182-00018 10A FUSE FOR 60HZ; USE 182-00016 12A FUSE FOR 50 HZ

ASSEMBLY OF
PART NUMBER 11-1064A

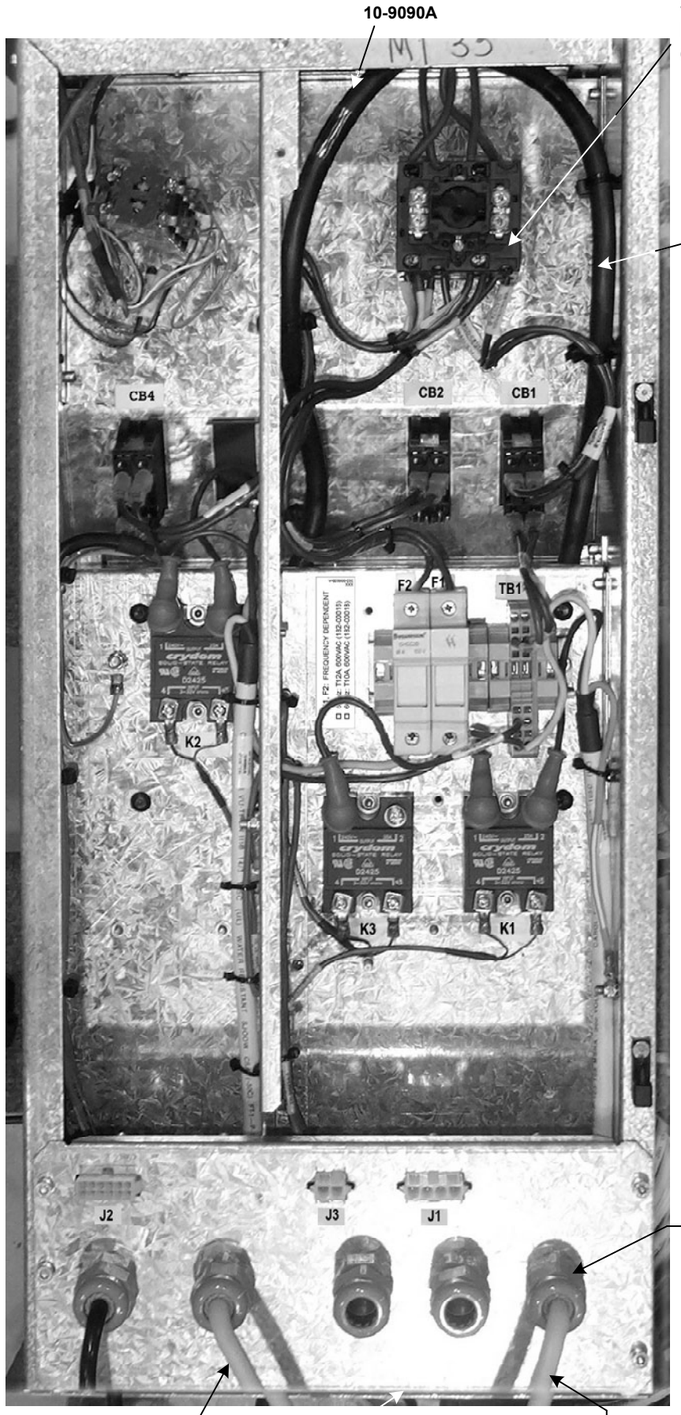
creo

© COPYRIGHT CREO

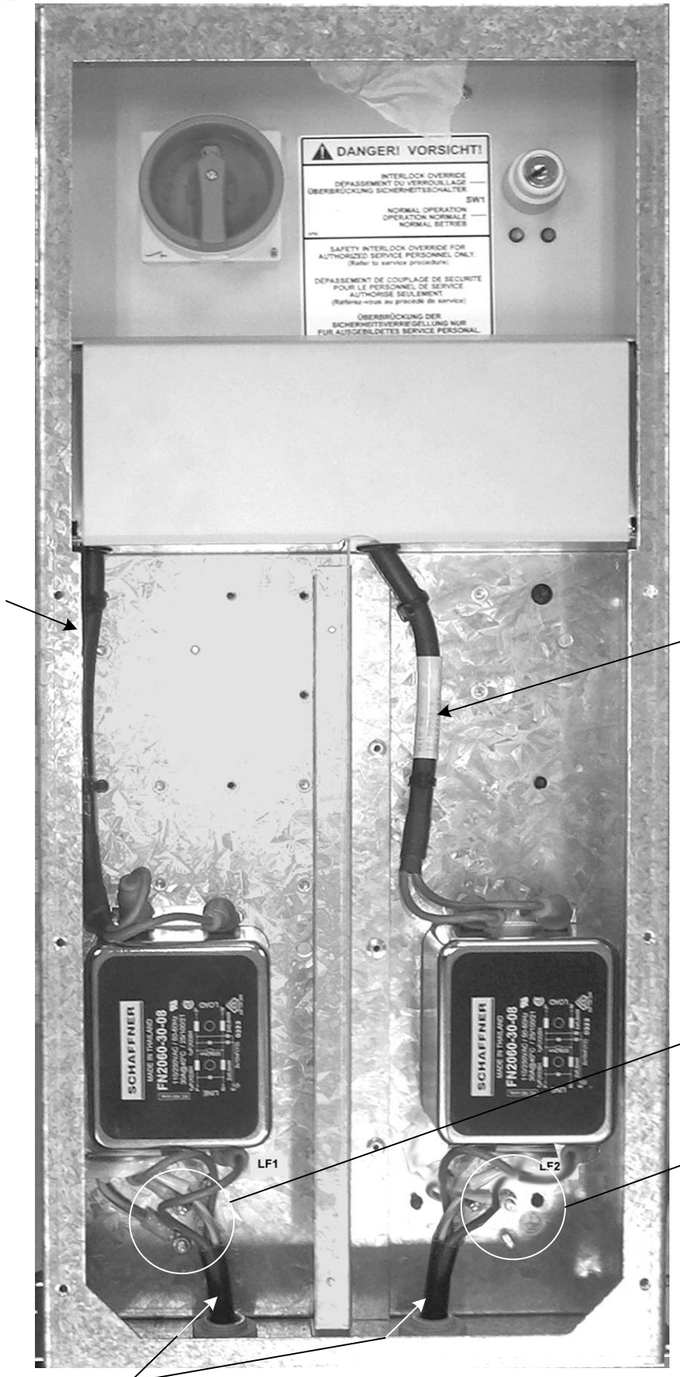
DOC,ASSY PROC,ELEC,POWER ENTRY BOX,MTA

DESIGNED BY	DRAWN BY		
	K.CHENG		
MILLIMETERS UNLESS SPECIFIED	DATE 2004.JUN.12	SIZE B	SCALE NTS

REV	DOC	SHEET	OF
709 - 00209B - C	AD	1	2



VIEW FROM THE BACK
WITH THE COVER OFF



VIEW FROM THE FRONT
WITH THE COVER OFF

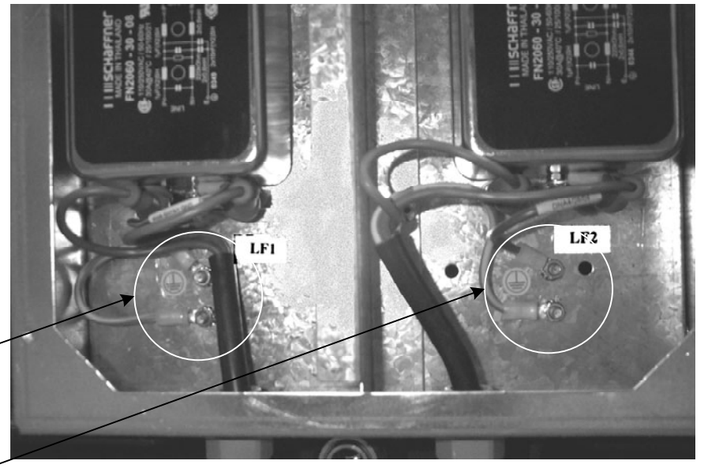
IMPORTANT PROCEDURES AND CHECKPOINT

1. WHEN INSERTING TWO WIRES INTO A COMMON TERMINAL (pin 2, 4, 6, 8 OF THE ROTARY SWITCH ES1, PUT TWO WIRES TO DIFFERENT SIDES OF THE SCREW TERMINAL

2. MAKE SURE ENOUGH TORQUE (2Nm) IS APPLIED TO SCREWS WHEN TIGHTENING WIRES TO TERMINALS. TORQUE DRIVER IS SUGGESTED TO BE USED.

3. ENSURE THAT NO WIRE IS LOOSE BY WIGGLING AND PULLING ON THE WIRES CONNECTING TO TERMINAL BLOCK, AND THE SWITCH

NOTE:
THE GROUND WIRES OF CABLES 10-9088A, AND 10-9092A SHOULD BE BOLTED TO THE GROUND STUDS WITH EXTERNAL TOOTH WASHERS AS SHOWN



PART NUMBER 11-1064A

creo

© COPYRIGHT CREO

DOC,ASSY PROC,ELEC,POWER ENTRY BOX,MTA

DESIGNED BY	DRAWN BY		
	K.CHENG		
MILLIMETERS UNLESS SPECIFIED	DATE 2004.JUN.12	SIZE B	SCALE NTS

PART NO.	REV	DOC	SHEET	OF
709 - 00209B -	C	AD	2	2