Cleaning the drum vacuum holes

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Products

All Magnus VLF devices

Background

If drum vacuum holes are blocked, the vacuum will not be effective. Drum vacuum holes can fill with debris and dirt and should be kept clean using this procedure.

Parts required

Part Number	Part Name	Quantity
518-01561A	Drum vacuum hole cleaning kit	1

Tools required

- 690-00718A – 1/32 in. drill bit (included in kit)
- 690-00719A – pin vice (included in kit)

Procedure

1. Remove any plates from the drum.
2. Type `>>lec off` to release the drum.
3. Type `>>drum vacuum` to turn on the drum vacuum.
4. Turn the service override switch to the **Interlock Override** position.
5. Open the rear hood to get access to the drum.
6. Insert the drill bit into the pin vice.



7. Starting from the first set of holes, systematically insert the cleaning drill bit approximately 2.5 cm (1 in.) into each drum vacuum hole. Prod the vacuum holes repeatedly until they are free of dirt and unblocked.
8. Close the rear hood and switch the service override switch to the **Normal Operation** position.
9. Reinitialize the device.

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