Centre Shroud Panel Guard Bracket Upgrade

Document number: 719-00618A-A

Products

- Magnus VLF
- Magnus VLF CL
- Magnus VLF MCU

FCO priority

Next visit

Background

As per ECO CA08969:

To get access to the TH3 focus laser adjustment screw, a slot has been added to the center shroud panel along its lower edge. A guard bracket has been added to prevent the center shroud panel from being removed and thus tripping the safety circuit.

Parts required

Part Number	Part Name	Quantity
512-00335A-A	Upgrade kit	1



Figure 1: Guard bracket

Procedure

1. Open the front hood and remove the center load and unload table panels to get access to the center shroud panel.
2. Remove the existing white darts used to locate the shroud panel.
3. Remove the pem studs that held the darts.



4. Loosen the fasteners holding the hose tray floor and install the guard bracket via the keyhole slots.
5. Install nylock nuts to secure the guard bracket.

See also	Series 2 X-speed Upgrade Procedure
Technical contact	Robert Dyck
Date submitted	22 Dec 2005
Last updated	12 Jan 2006