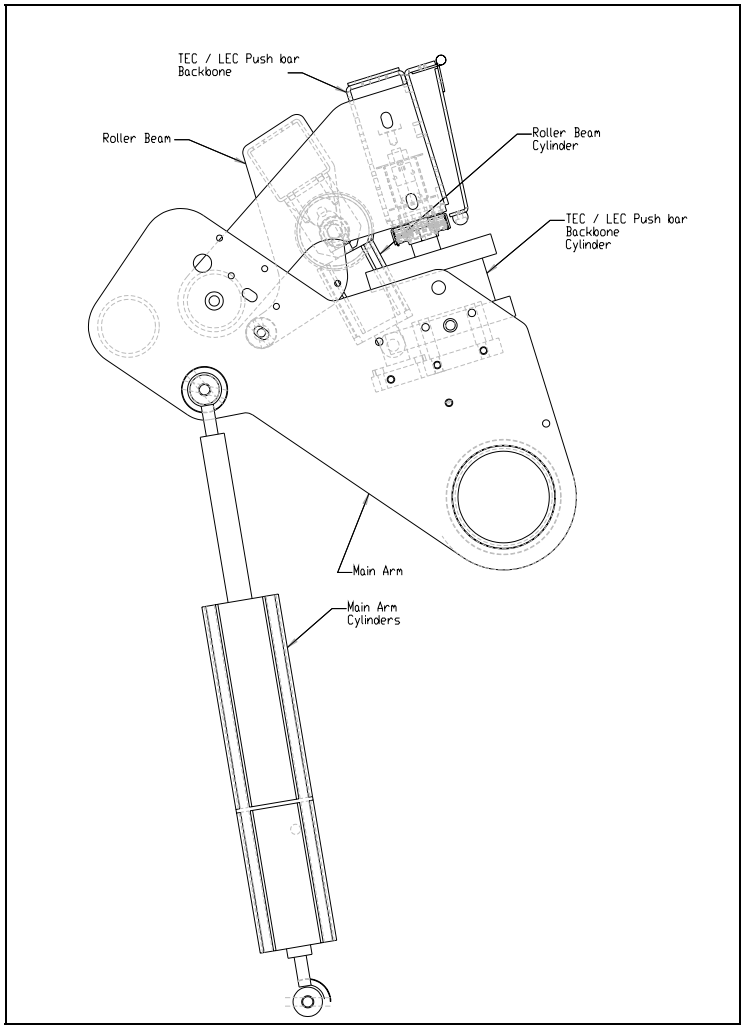
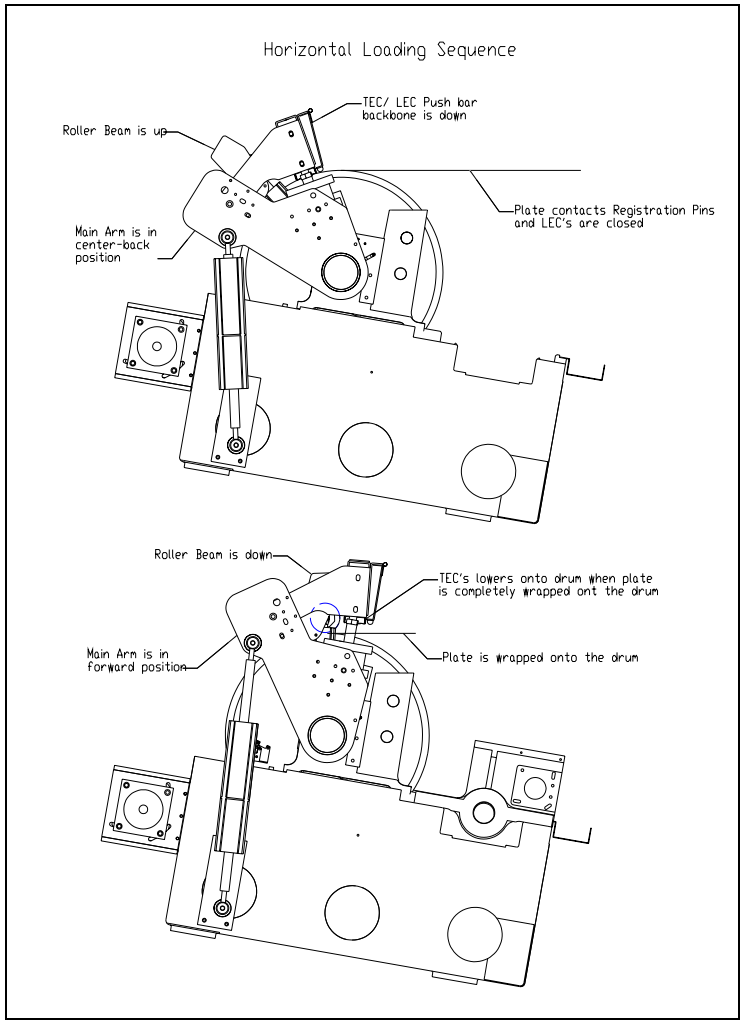

TEC / LEC Push bar
Backbone
Roller Beam
Roller Beam
Cylinder
TEC / LEC Push bar
Backbone
Cylinder
Main Arm
Main Arm
Cylinders


Horizontal Loading Sequence
Roller Beam is up
TEC/ LEC Push bar
backbone is down
Plate contacts Registration Pins
and LEC's are closed
Main Arm is in
center-back
position
Roller Beam is down
TEC's lowers onto drum when plate
is completely wrapped ont the drum
Main Arm is in
forward position
Plate is wrapped onto the drum