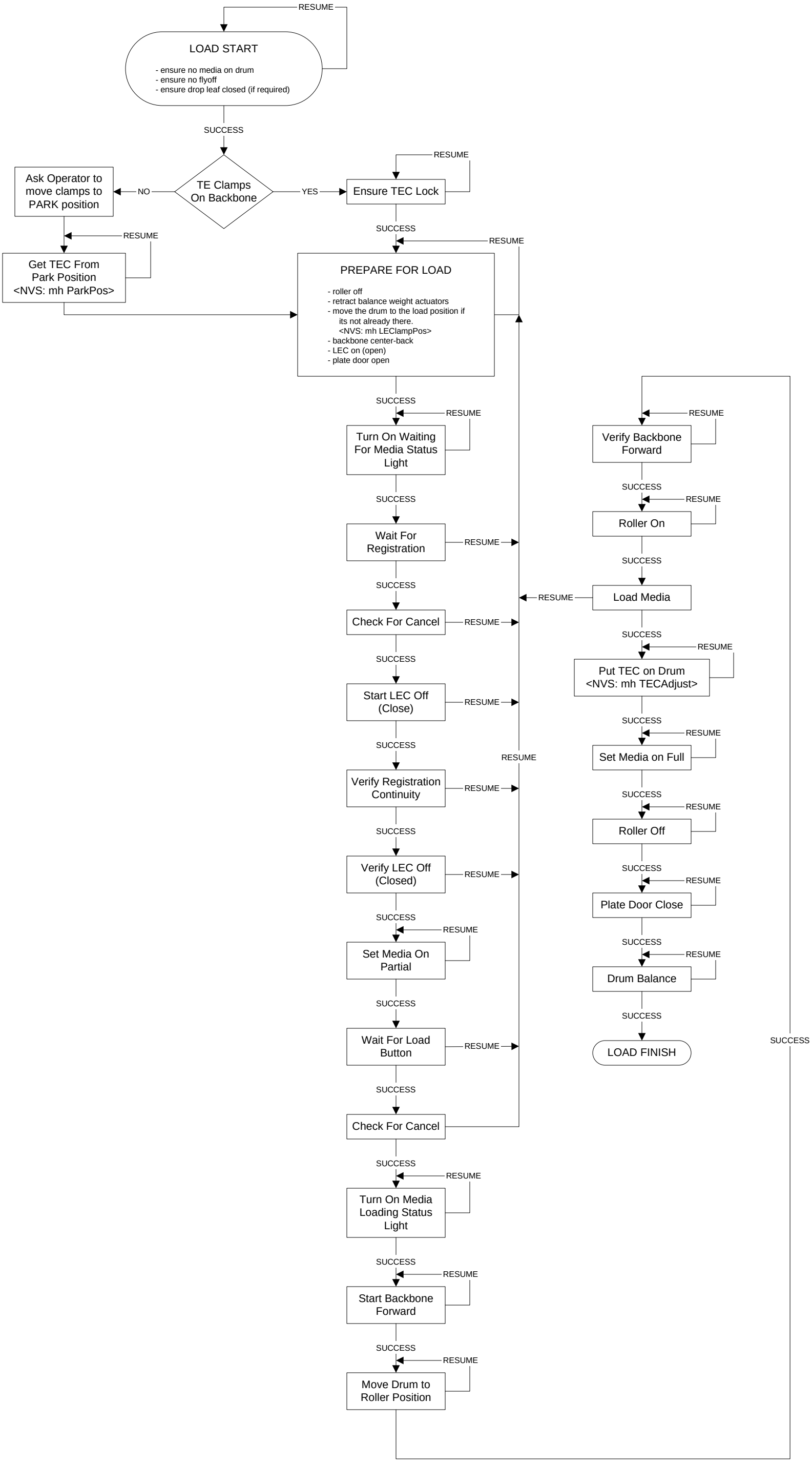
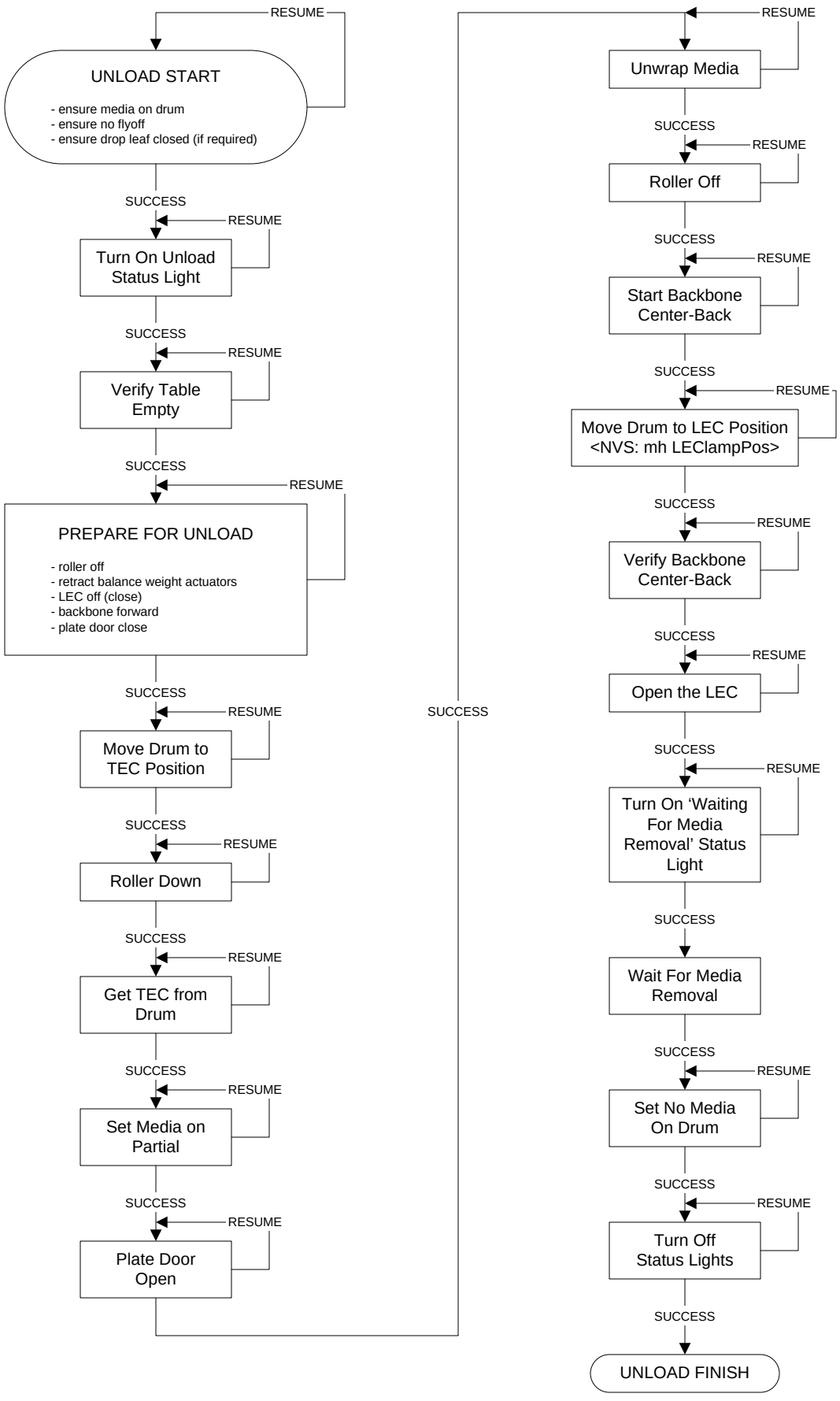
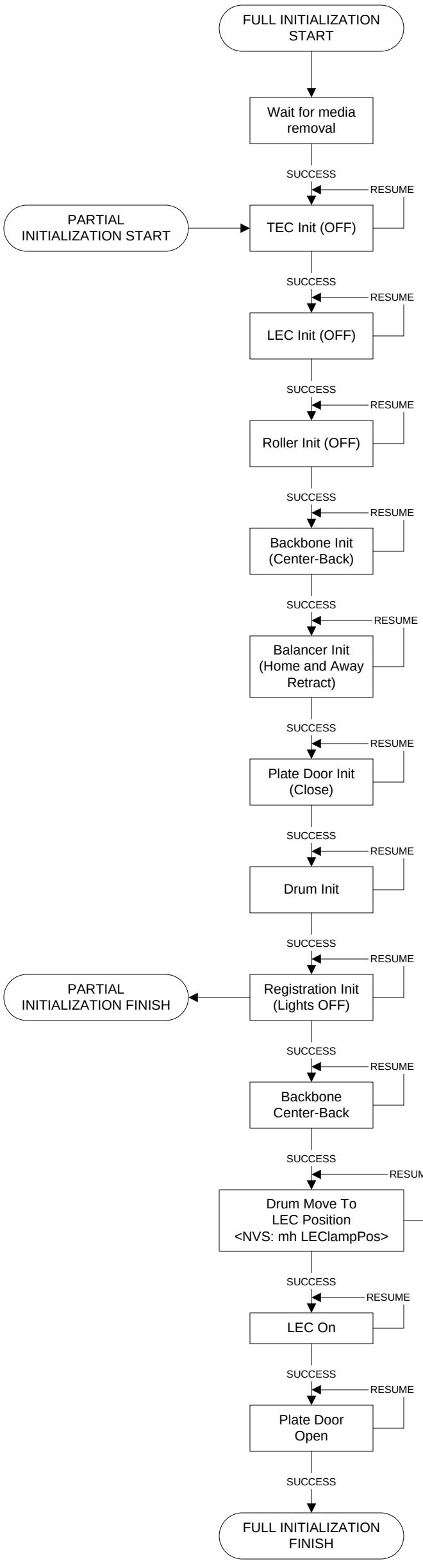

RESUME
LOAD START
- ensure no media on drum
- ensure no flyoff
- ensure drop leaf closed (if required)
SUCCESS
TE Clamps On Backbone
NO
Ask Operator to move clamps to PARK position
RESUME
Get TEC From Park Position <NVS: mh ParkPos>
YES
RESUME
Ensure TEC Lock
SUCCESS
RESUME
PREPARE FOR LOAD
- roller off
- retract balance weight actuators
- move the drum to the load position if its not already there. <NVS: mh LEClampPos>
- backbone center-back
- LEC on (open)
- plate door open
SUCCESS
RESUME
Turn On Waiting For Media Status Light
SUCCESS
RESUME
Wait For Registration
SUCCESS
RESUME
Check For Cancel
SUCCESS
RESUME
Start LEC Off (Close)
SUCCESS
RESUME
Verify Registration Continuity
SUCCESS
RESUME
Verify LEC Off (Closed)
SUCCESS
RESUME
Set Media On Partial
SUCCESS
RESUME
Wait For Load Button
SUCCESS
RESUME
Check For Cancel
SUCCESS
RESUME
Turn On Media Loading Status Light
SUCCESS
RESUME
Start Backbone Forward
SUCCESS
RESUME
Move Drum to Roller Position
RESUME
Verify Backbone Forward
SUCCESS
RESUME
Roller On
SUCCESS
RESUME
Load Media
SUCCESS
RESUME
Put TEC on Drum <NVS: mh TECAdjust>
SUCCESS
RESUME
Set Media on Full
SUCCESS
RESUME
Roller Off
SUCCESS
RESUME
Plate Door Close
SUCCESS
RESUME
Drum Balance
SUCCESS
LOAD FINISH
SUCCESS


UNLOAD START
- ensure media on drum
- ensure no flyoff
- ensure drop leaf closed (if required)
Turn On Unload Status Light
Verify Table Empty
PREPARE FOR UNLOAD
- roller off
- retract balance weight actuators
- LEC off (close)
- backbone forward
- plate door close
Move Drum to TEC Position
Roller Down
Get TEC from Drum
Set Media on Partial
Plate Door Open
Unwrap Media
Roller Off
Start Backbone Center-Back
Move Drum to LEC Position <NVS: mh LEClampPos>
Verify Backbone Center-Back
Open the LEC
Turn On 'Waiting For Media Removal' Status Light
Wait For Media Removal
Set No Media On Drum
Turn Off Status Lights
UNLOAD FINISH
RESUME
SUCCESS


FULL INITIALIZATION START
Wait for media removal
SUCCESS
RESUME
PARTIAL INITIALIZATION START
TEC Init (OFF)
SUCCESS
RESUME
LEC Init (OFF)
SUCCESS
RESUME
Roller Init (OFF)
SUCCESS
RESUME
Backbone Init (Center-Back)
SUCCESS
RESUME
Balancer Init (Home and Away Retract)
SUCCESS
RESUME
Plate Door Init (Close)
SUCCESS
RESUME
Drum Init
SUCCESS
RESUME
PARTIAL INITIALIZATION FINISH
Registration Init (Lights OFF)
SUCCESS
RESUME
Backbone Center-Back
SUCCESS
RESUME
Drum Move To LEC Position <NVS: mh LEClampPos>
SUCCESS
RESUME
LEC On
SUCCESS
RESUME
Plate Door Open
SUCCESS
FULL INITIALIZATION FINISH