500-05123A-G

ASSY,EM,FETCHER,APL,MTA

Item No.	Part No.	Description	Quantity
0	Left to Right configuration is shown on		1
1	Right to Left configuration is shown on		1
2	Refer to SOP 709-00777 for assembly		1
10	220-00225A	CAB,ASSY,FETCHER PRESSURE&SSVAC SENS,MTA	1
20	220-01860A	CAB,ASSY,GEN0(J4) EXT-FETCHER SENSOR,APL	1
30	252-02534B	FAB,CLAMP,FETCHER,MCU-APL,MTA	2
40	252-11080A	DECK,FETCHER,APL	1
50	252-11083A	V-CUP ARM,FETCHER,APL	2
51	300-00608	BOLT,SHLDR,6X6,M5,6 THD L,SST	4
52	52-4753	WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED	4
53	52-3177	NUT,M5,NYLOCK,S-PLATED	4
60	252-12383A	SHAFT,FETCHER,APL,MTA	1
70	252-12384A	BRKT,LIFTERSHAFT,CENTER,FETCHER,APL,MTA	1
71	52-3129	SCRW,M6*25,SOCK-CAP,S-PLATED	1
72	52-4070	WASH,M6,FLT,S-PLATED	1
73	52-4317	NUT,M6,NYLOCK,S-PLT	1
80	252-12385A	BRKT,LINEARBEARING,FETCHER,APL,MTA	1
81	252-14247A	BRKT,FLOATING,LINEARBRNG,FETCHER,APL,MTA	1
90	252-12386A	FAB,CLAMP,FETCHER,APL,MTA	1
100	252-12387A	BRKT,MOUNT,LINEARBEARING,FETCHER,APL,MTA	2
101	52-4459	SCRW,M4*8,SOCK-CAP,S-PLATED	8
110	252-12441A	FAB,MS-TAB,FETCHER,APL,MTA	1
111	52-4477	SCRW,M4*10,SOCK-CAP,S-PLATED	1
112	52-4261	WASH,M4,BEL,HDS,4.3*9*1,S-PLATED	1
120	36-3210	PHOTO,SENS,REFLECT MODULATED,2-30MM+	3
121	52-4479	SCRW,M3*16,SOCK-CAP,S-PLATED	2
122	52-3197	NUT,M3,NYLOCK,S-PLATED	4
130	54-4060	BUSH,SNAP-IN,3/8"*7/16"*.078",TYPE 7,NYL	4
140	55-0204	ELBOW,90 DEG,10-32-3/32,HOSE BARB,NYLON	2
150	55-0947	VACUUM GENRTR,1/8NPT,8 TUBE,HIVAC	1
160	252-17995A	FAB,FETCHER,ARM,MCU,APL,FETCHER,MTA	1
161	56-1036	TAPE,UHMW,1"*.005",ADHESIVE	12
170	252-14246A	COVER,VALVE END,ARM,FETCHER,APL	1
180	58-0181A	MOUNT,PLATE,ROLLERS,PICKER ARM,MCUPICKER	1
190	59-3361	GROMT,1/2"ID*1"OD,MILITARY STD	1
191	59-3073	GROMT,7/8"*1/16",RUBBER	3
200	364-00066	BRG,LINEAR,BALL,15 X 9.5 X 87	2
201	52-3121	SCRW,M3*12,SOCK-CAP,S-PLATED	4
210	55-1056	SUCTION CUP,42DIA,SILICONE,40DUR,VAL	2
220	58-0179A	FAB,FETCH ARM EXTENSION,MCU FETCHER,MTA	1
230	10-4727A	BRD,ASSY,MANIFOLD INTERFACE	1
231	52-4111	SPACR,M3*15,HEX,MALE/FEMALE	5
232	52-4458	SCRW,M3*8,SOCK-CAP,S-PLATED	5
233	52-3057	WASH,M3,FLT,S-PLATED	5
240	52-3129	SCRW,M6*25,SOCK-CAP,S-PLATED	2

250	500-05319A	ASSY,CYL,FETCHER_LIFTER,APL,MTA	1
251	336-00200	SWIVEL CONNECTOR,1/2" FEMALE PIPE	2
260	368-00187	BRG,BALL,6X19X6,SEALED,PLASTIC	2
270	54-4096	BUSH,SNAP-IN,ID6mm,OD7.2mm,IGLIDE 06-03	6
280	220-00193A	CAB,ASSY,FETCHER,MANIFOLD(J2)-SOLS,MTA	1
290	252-11081C	COVER,ARM,FETCHER,APL	1
300	252-11084A	BRKT,V-CUP ARM DOWN LIMIT,FETCHER,APL	2
301	52-4042	NUT,M4,NYLOCK,S-PLATED	4
310	57-8207A	FAB,VAC CUP MNT,PVAC,AL,VAL	2
330	500-06522A	ASSY,FETCHER MANIFOLD,APL	1
331	52-3183	SCRW,M5*30,SOCK-CAP,S-PLATED	2
332	52-4753	WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED	6
340	220-00194A	CAB,ASSY,FETCHER,MANIFOLD(J3)-SOLS,MTA	1
350	58-0180A	PLATE,FETCH ARM EXTENSION,MCU FETCH,MTA	1
351	52-3177	NUT,M5,NYLOCK,S-PLATED	3
352	52-3179	SCRW,M5*12,SOCK-FLT,S-PLATED	27
353	52-3275	SCRW,M5*12,SOCK-CAP,S-PLATED	8
354	52-4753	WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED	8
360	10-4581A	BRD,ASSY,PSEB,VAL	1
370	252-05981A	SPACR,CABLE STRAIN RELIEF,FETCHER,MTA	1
371	52-4461	SCRW,M4*20,SOCK-CAP,S-PLATED	2
380	52-4145	SPACR,M4*8,HEX,MALE/FEMALE	2
390	54-4069	BRG,BALL,ID8mmX28mmX11,W/NYLON WHEEL	3
391	52-3168	BOLT,SHLDR,M5*12,SOCK-CAP,S-BLK	3
392	52-4165	WASH,M8,FLT,S-PLATED	6
393	52-4317	NUT,M6,NYLOCK,S-PLT	5
394	52-3125	SCRW,M5*16,SOCK-CAP,S-PLATED	4
395	52-4753	WASH,M5,BEL,HDS,5.3*11*1.2,S-PLATED	4
410	500-04355A	ASSY,CYL,FETCHER,V-CUP,MTA	2
420	52-4111	SPACR,M3*15,HEX,MALE/FEMALE	5
430	52-4478	SCRW,M3*6,SOCK-CAP,S-PLATED	5
440	52-3057	WASH,M3,FLT,S-PLATED	5
490	52-3308	SCRW,M5*16,SOCK-FLT,SS	1
520	52-3107	SCRW,M4*6,SOCK-FLT,SS	2
530	52-4042	NUT,M4,NYLOCK,S-PLATED	2
540	52-3197	NUT,M3,NYLOCK,S-PLATED	1
560	300-00547	SCRW,SEM,M4*10,SHCS,BEL WASH,GR12.9,SP	9
570	300-00554	SCRW,SEM,M5*20,SHCS,BEL WASH,GR12.9,SP	3
580	52-3177	NUT,M5,NYLOCK,S-PLATED	1
590	52-4070	WASH,M6,FLT,S-PLATED	4
600	52-4247	WASH,M6,BEL,HDS,6.4*14*1.5,S-PL,DIN6796	3
610	300-00556	SCRW,SEM,M6*12,SHCS,BEL WASH,GR12.9,SP	4
620	300-00548	SCRW,SEM,M4*14,SHCS,BEL WASH,GR12.9,SP	4
630	300-00545	SCRW,SEM,M3*12,SHCS,BEL WASH,GR12.9,SP	8