Kodak

Automatic Pallet Loader

Pusher Slip Sheet Clamp Adjustment Procedure

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1. ADJUSTING THE PUSHER SLIP SHEET CLAMP

This procedure describes how to adjust the pusher slip sheet clamp cylinder after the cylinder or rod end have been changed.

1. Move the pusher clamp to the open position. Type `>>apl pusher clamp off`
2. Place a straight edge under the air amplifier / inductive sensor assembly and measure the clearance from the straight edge to the clamp.
3. Adjust the clamp rod end for a 1 mm clearance.

