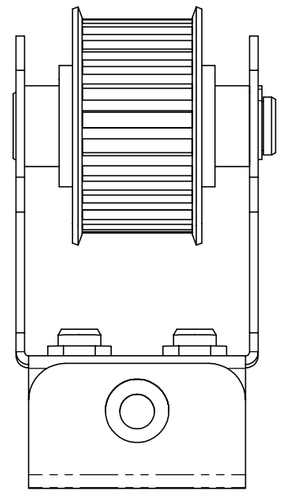
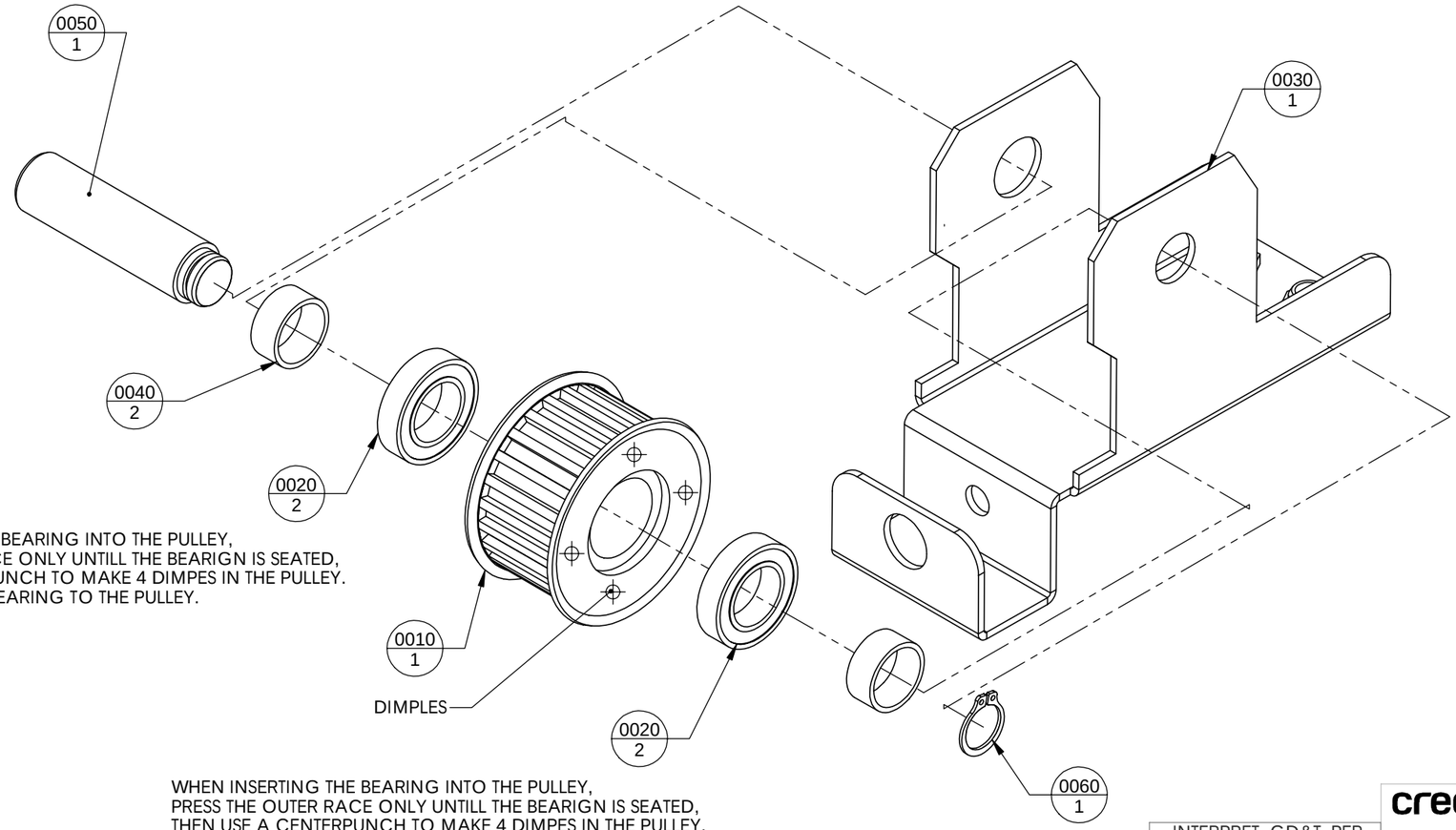
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INSER THE SHAFT THROUGH THE BRKT,
SPACERS, BEARINGS AND PULLEY BEFORE ASSEMBLING THE CIRCLIP.





WHEN INSERTING THE BEARING INTO THE PULLEY,
PRESS THE OUTER RACE ONLY UNTILL THE BEARIGN IS SEATED,
THEN USE A CENTERPUNCH TO MAKE 4 DIMPES IN THE PULLEY.
THIS WILL LOCK THE BEARING TO THE PULLEY.

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A NO CHANGES
[PREVIOUS REV 30]

INTERPRET GD&T PER ANSI Y14.5M - 1994	
TOLERANCES UNLESS NOTED	
LINEAR	ANGULAR °
X. ±	X. ±
X.X ±	X.X ±
X.XX ±	X.XX ±
X.XXX ±	90° ±
THIRD ANGLE PROJECTION	

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ASSY,IDLER BRG,
BELT DRIVE,
MALT,MTA

DESIGNED BY		DRAWN BY	
G.ANDREW	11/7/2002	G.ANDREW	5/14/2004

MILLIMETERS UNLESS SPECIFIED	CHANGED		SIZE	SCALE	SHEET
	G.ANDREW	5/14/2004	B	1:1	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-00116A -		A	AD	1