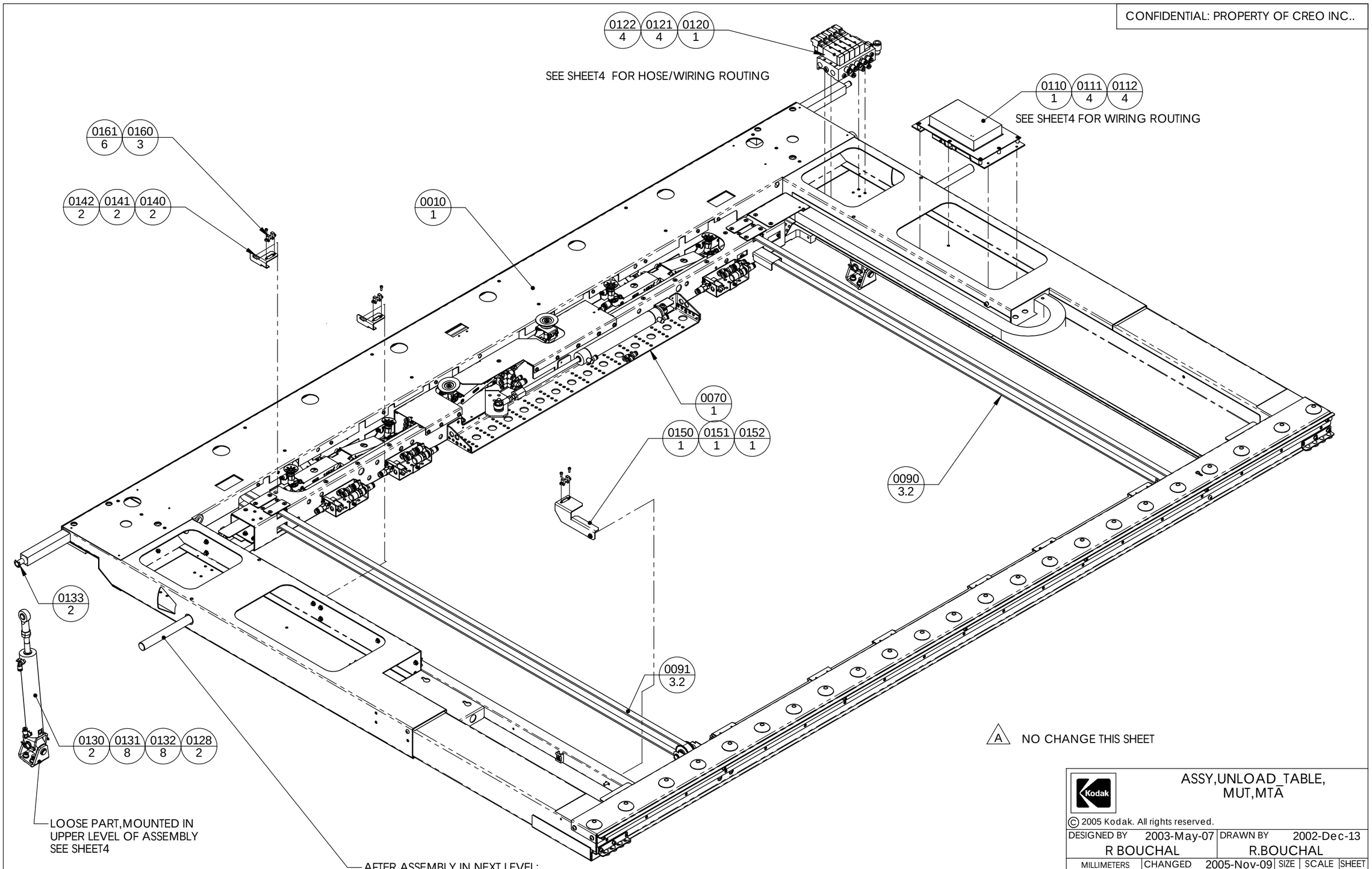
CONFIDENTIAL: PROPERTY OF CREO INC..



A NO CHANGE THIS SHEET

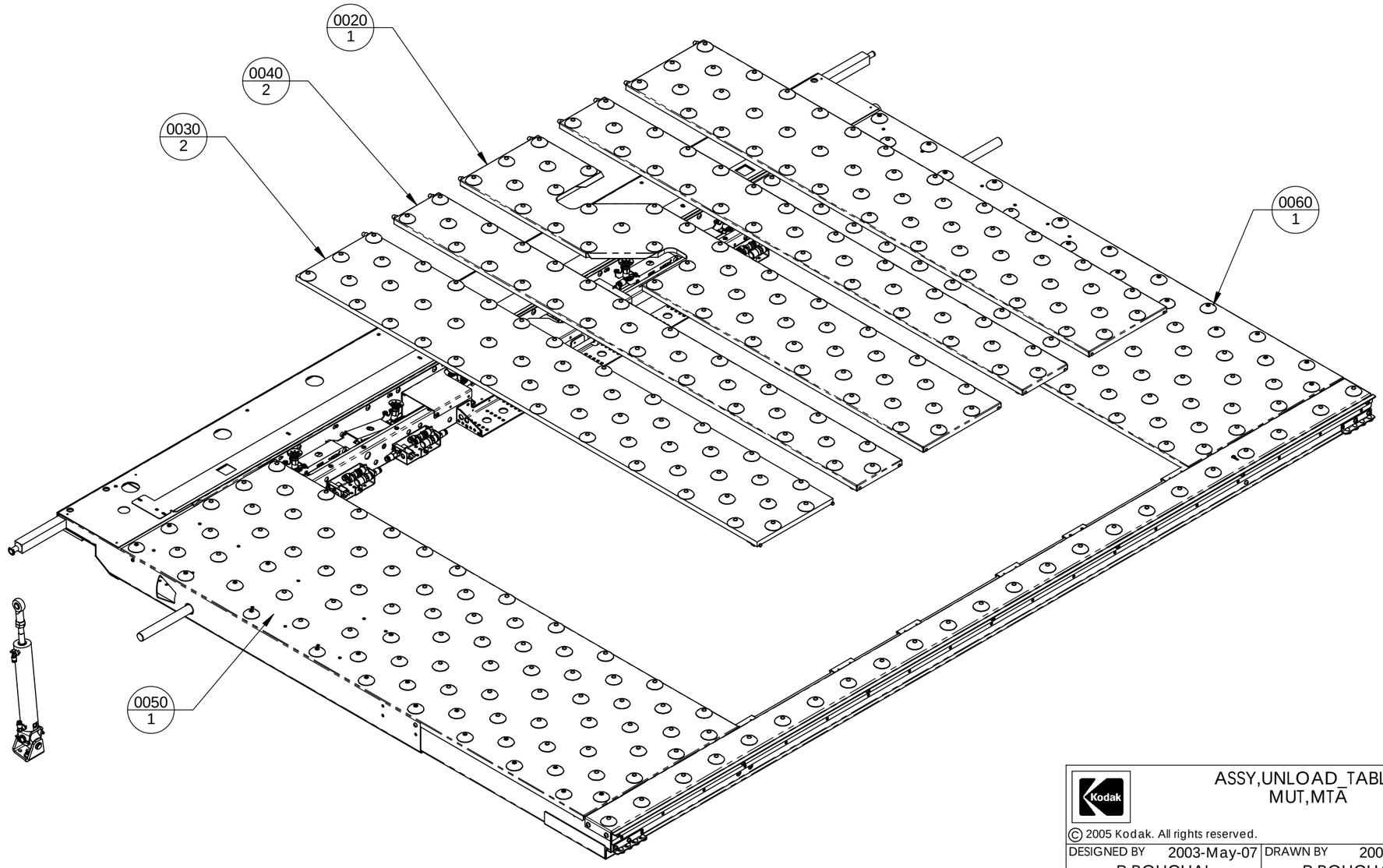
ASSY,UNLOAD_TABLE, MUT,MTA

© 2005 Kodak. All rights reserved.

DESIGNED BY		DRAWN BY	
2003-May-07		2002-Dec-13	
R BOUCHAL		R.BOUCHAL	

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Nov-09 M.WIGHT	B	1:8	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00184B -		A	AD	5



A NO CHANGE THIS SHEET

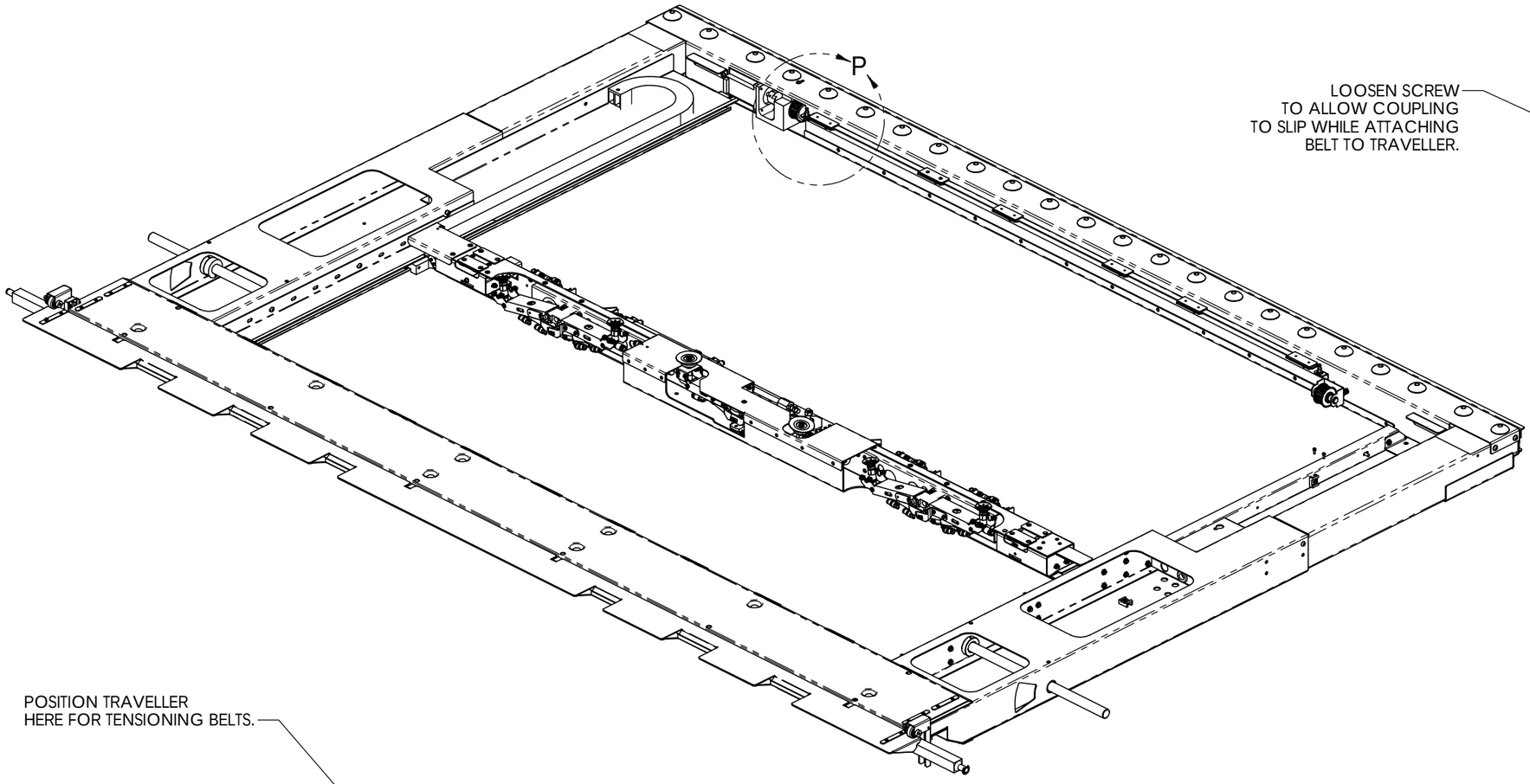
ASSY,UNLOAD_TABLE,
MUT,MTA

© 2005 Kodak. All rights reserved.

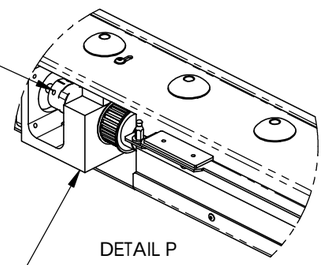
DESIGNED BY		DRAWN BY	
2003-May-07		2002-Dec-13	
R BOUCHAL		R.BOUCHAL	

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Nov-09 M.WIGHT	B	1:10	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00184B -		A	AD	5



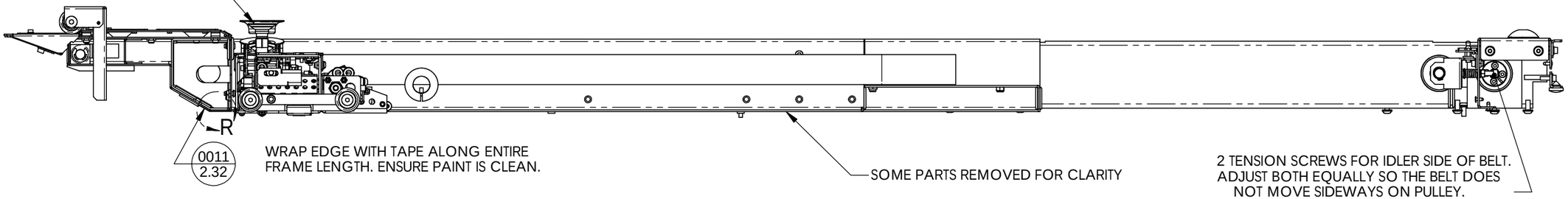
LOOSEN SCREW
TO ALLOW COUPLING
TO SLIP WHILE ATTACHING
BELT TO TRAVELLER.



DETAIL P

START WITH MOTOR FULLY
INBOARD WHILE ATTACHING BELTS,
LATER WHILE TENSIONING, ADJUST MOTOR
BACK TO ACHIEVE PROPER TENSION THEN
TIGHTEN BOTH LOCKING SCREWS UNDERNEATH.

POSITION TRAVELLER
HERE FOR TENSIONING BELTS.



0011
2.32

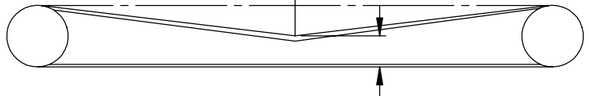
WRAP EDGE WITH TAPE ALONG ENTIRE
FRAME LENGTH. ENSURE PAINT IS CLEAN.

SOME PARTS REMOVED FOR CLARITY

2 TENSION SCREWS FOR IDLER SIDE OF BELT.
ADJUST BOTH EQUALLY SO THE BELT DOES
NOT MOVE SIDEWAYS ON PULLEY.

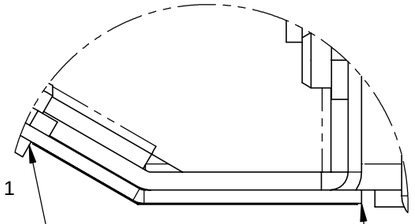
200g ± 10g
measuring force
at center of span

USE BELT TENSION JIG 690-00241



26.0

△A NO CHANGE THIS SHEET



DETAIL R
SCALE 1.5 : 1

BUTT EDGE OF TAPE
UP AGAINST TABS

TRIM TAPE FLUSH WITH
THIS EDGE IF REQ'D

Kodak

ASSY,UNLOAD_TABLE,
MUT,MTA

© 2005 Kodak. All rights reserved.

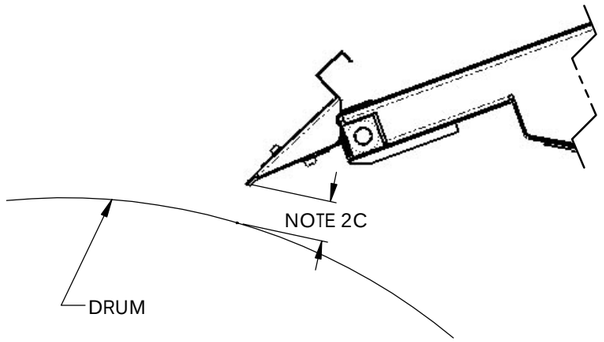
DESIGNED BY	DRAWN BY
2003-May-07 R BOUCHAL	2002-Dec-13 R.BOUCHAL

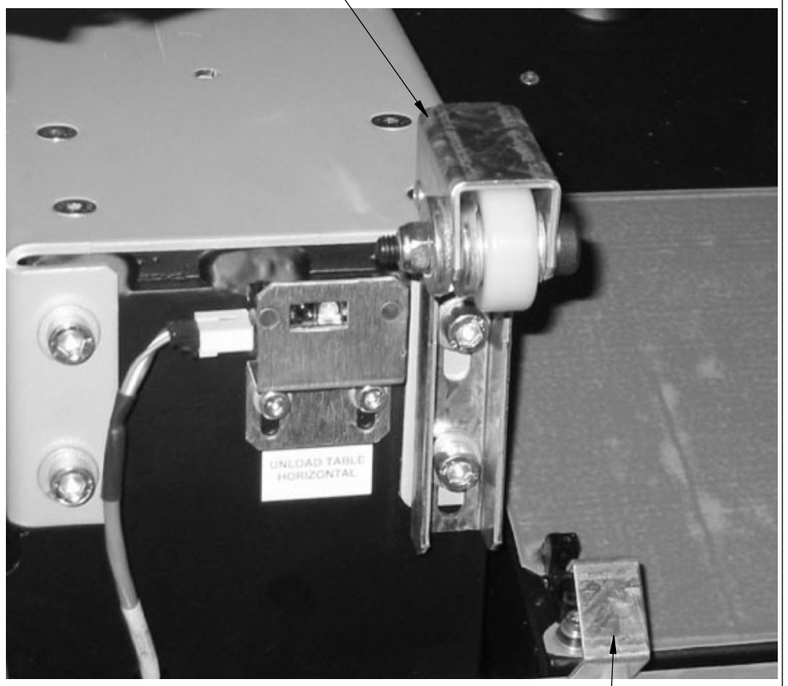
MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Nov-09 M.WIGHT	B	1:5	3

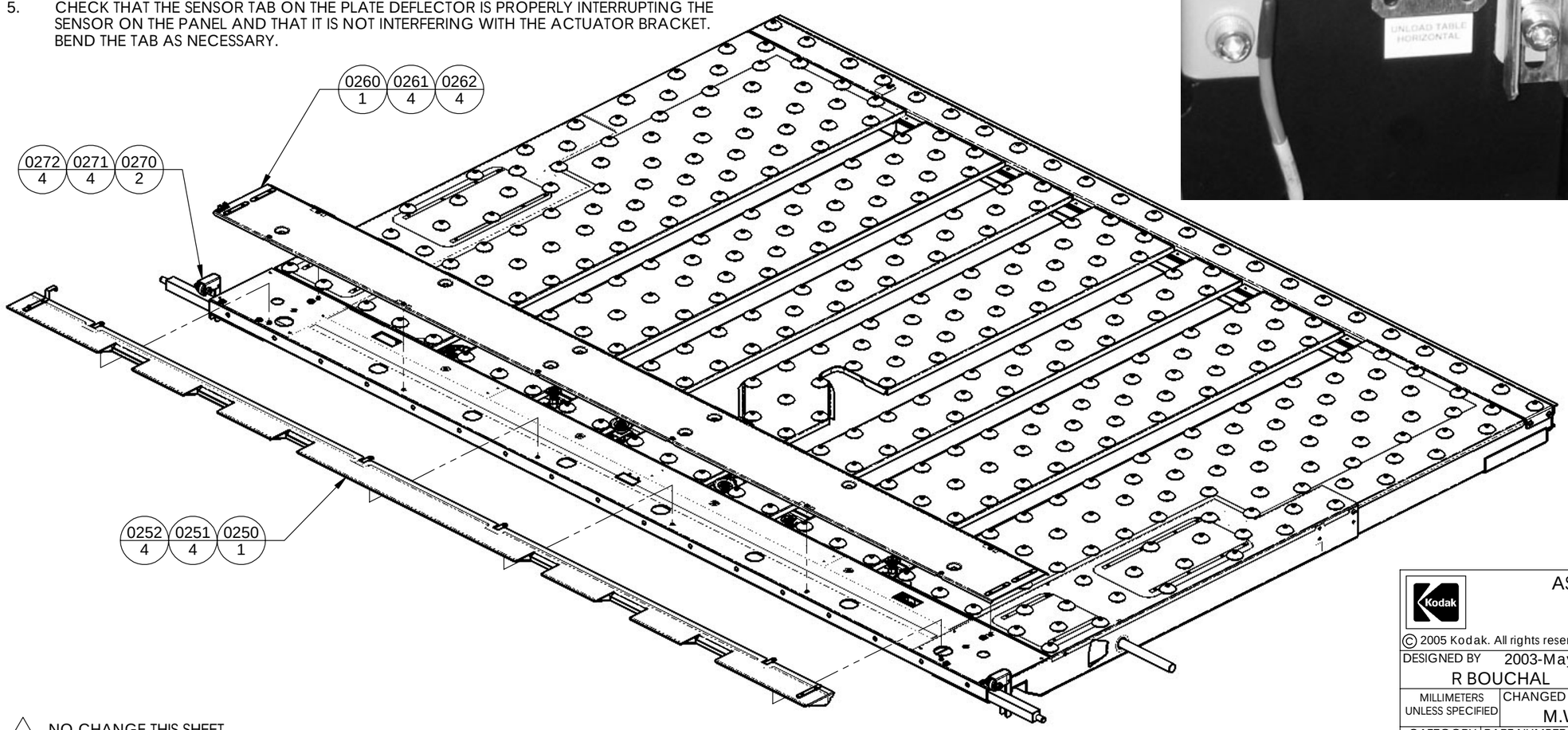
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00184B -		A	AD	5

ASSEMBLY NOTES:

1. INSTALL UNLOAD TABLE BEFORE ADDING ITEMS 0250, 0260 AND 0270
2. INSTALL ITEM 0250.
   - A. WHEN INSTALLING ITEM 0250 BE SURE TO PUSH DEFLECTOR TOWARDS OPERATOR SIDE OF UNLOAD TABLE WHILE TIGHTENING THE SCREWS.
   - B. TILT UNLOAD TABLE.
   - C. SET GAP BETWEEN DEFLECTOR AND DRUM AS FOLLOWS:
     SMALL DRUM: 18.5±2mm
     LARGE DRUM: 16±2mm
     *REDUCE THE GAP BY LOOSENING THE DEFLECTOR SCREWS AND SLIDING THE DEFLECTOR FORWARD (AND DOWN) OR BY INCREASING THE UNLOADTABLE ANGLE (BE CAREFUL NOT TO INCREASE IT TOO MUCH)
     *INCREASE THE GAP BY REDUCING THE UNLOADTABLE ANGLE.
3. INSTALL ITEM 0260 (UNTILT THE UNLOADTABLE)
   - A. PLACE THE PANEL ON THE UNLOADTABLE FRAME.
   - B. CONNECT THE SENSOR TO THE CABLE AND STUFF AS MUCH OF THE CABLE AS POSSIBLE INSIDE THE UNLOADTABLE FRAME.
   - C. FIX THE PANEL IN PLACE WITH THE FASTENERS.
4. INSTALL ITEMS 0270
   - A. TILT THE UNLOADTABLE.
   - B. REMOVE AND DISCARD THE INSIDE MAB FASTENERS.
   - C. INSTALL THE ACTUATOR BRACKETS, LEAVING THEM FREE TO SLIDE UP AND DOWN.
   - D. UNTILT THE UNLOADTABLE.
   - E. PUSH THE ACTUATOR BRACKETS DOWN AND RAISE THE DEFLECTOR TO HORIZONTAL.
   - F. FASTEN THE BRACKETS THERE. TILT AND UNTILT THE TABLE AS NECESSARY.
5. CHECK THAT THE SENSOR TAB ON THE PLATE DEFLECTOR IS PROPERLY INTERRUPTING THE SENSOR ON THE PANEL AND THAT IT IS NOT INTERFERING WITH THE ACTUATOR BRACKET. BEND THE TAB AS NECESSARY.





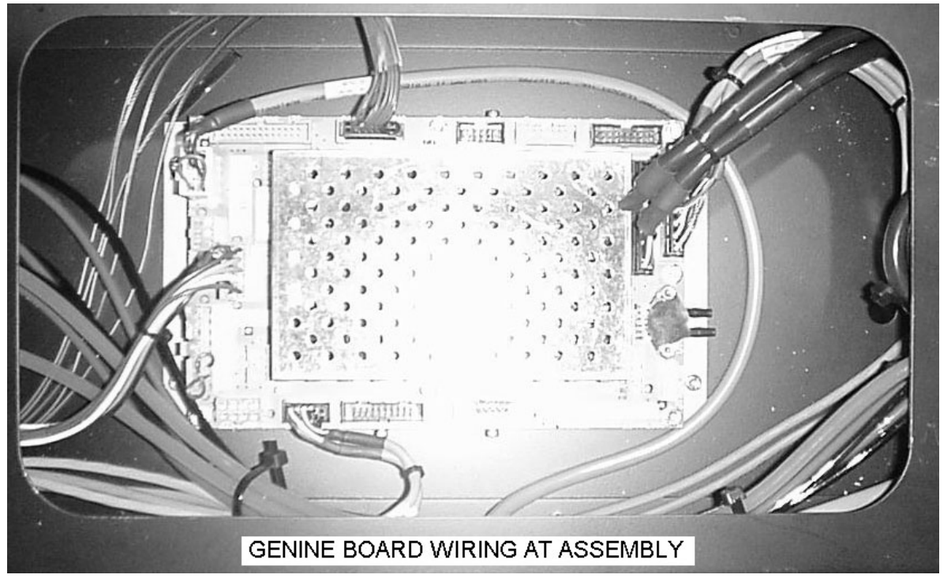


A NO CHANGE THIS SHEET

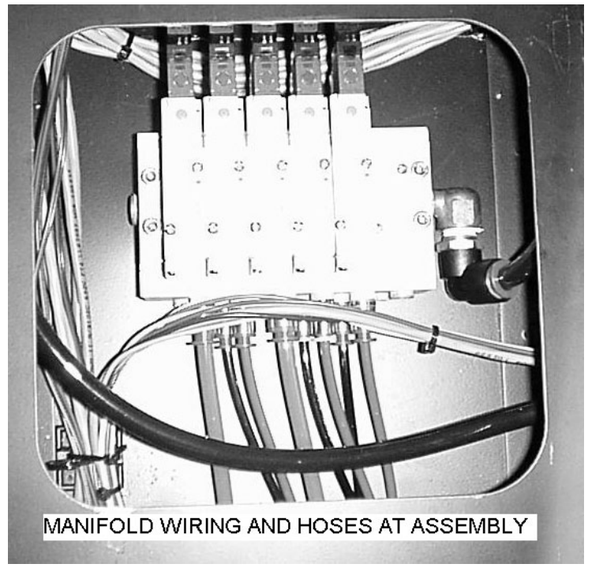
ASSY,UNLOAD_TABLE, MUT,MTA

© 2005 Kodak. All rights reserved.

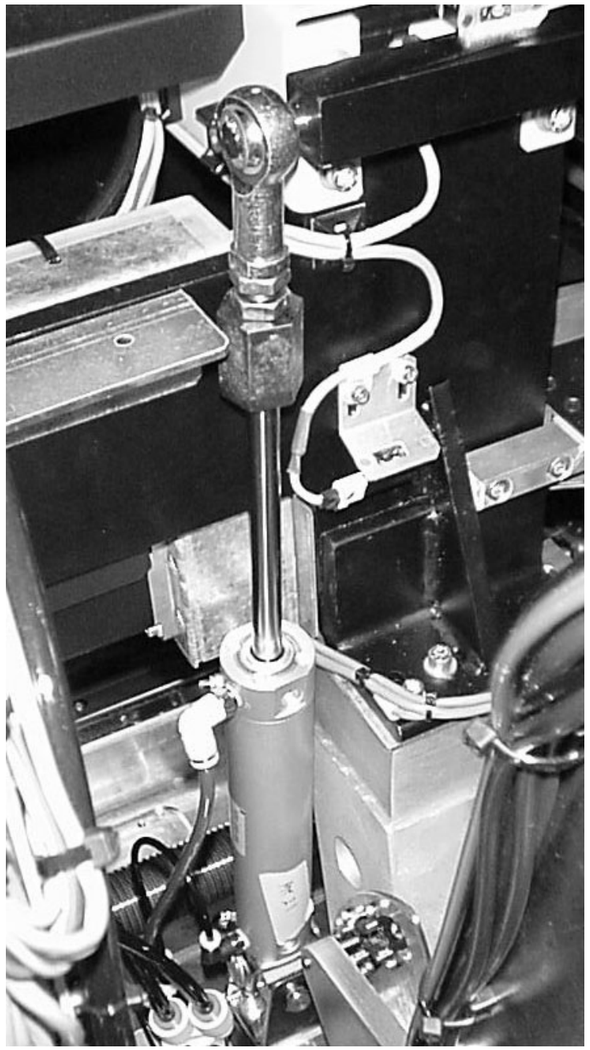
DESIGNED BY	DRAWN BY				
2003-May-07 R BOUCHAL	2002-Dec-13 R.BOUCHAL				
MILLIMETERS UNLESS SPECIFIED	CHANGED 2005-Nov-09 M.WIGHT	SIZE B	SCALE 1:10	SHEET 4	
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00184B -		A	AD	5



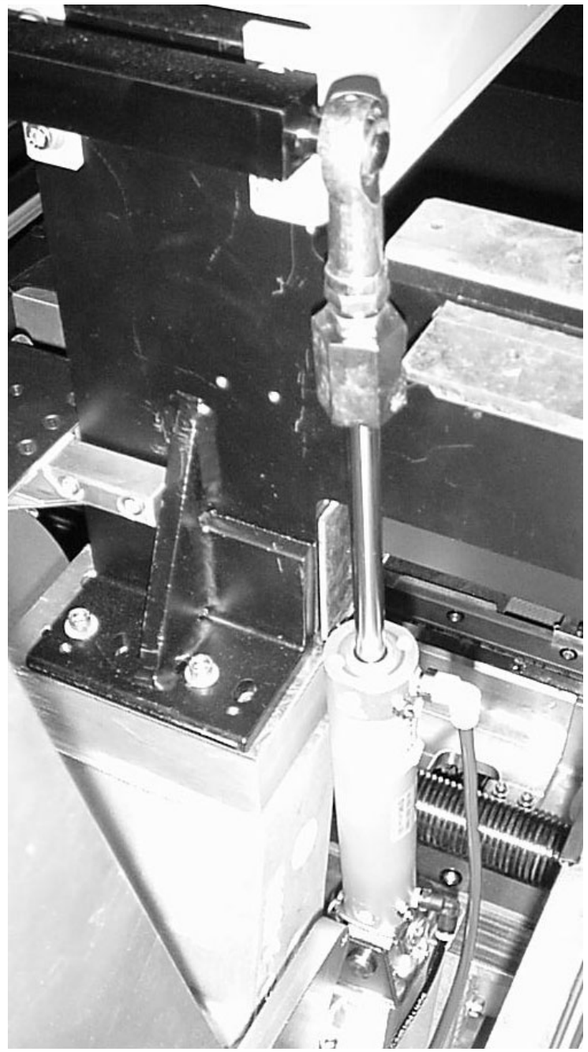
GENINE BOARD WIRING AT ASSEMBLY



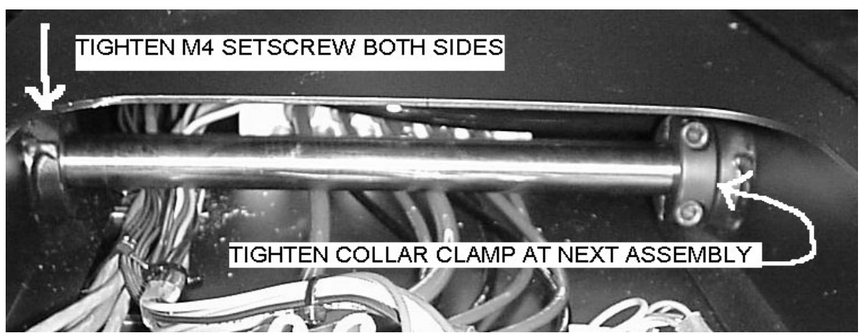
MANIFOLD WIRING AND HOSES AT ASSEMBLY



TILT CYLINDER AT AWAY SIDE



TILT CYLINDER AT HOME SIDE





ACCESS TO THE TILT PIVOT BEARING SET SCREW.
-REMOVE THE COVER PLATE (BOTH SIDES)
-TIGHTEN THE SET SCREW (BOTH SIDES)
-REPLACE THE COVER PLATE (BOTH SIDES)

A NO CHANGE THIS SHEET

ASSY,UNLOAD_TABLE, MUT,MTA

© 2005 Kodak. All rights reserved.

DESIGNED BY	DRAWN BY
2003-May-07 R BOUCHAL	2002-Dec-13 R.BOUCHAL

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Nov-09 M.WIGHT	B	1:75	5

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00184B -		A	AD	5