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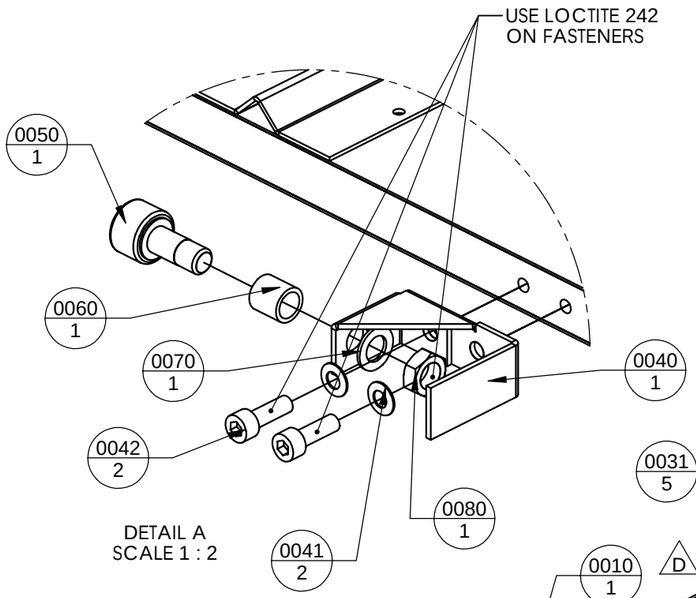
F REV F CHANGES ON SHEET 2,
REV D & E CHANGES SHOWN
FOR REFERENCE

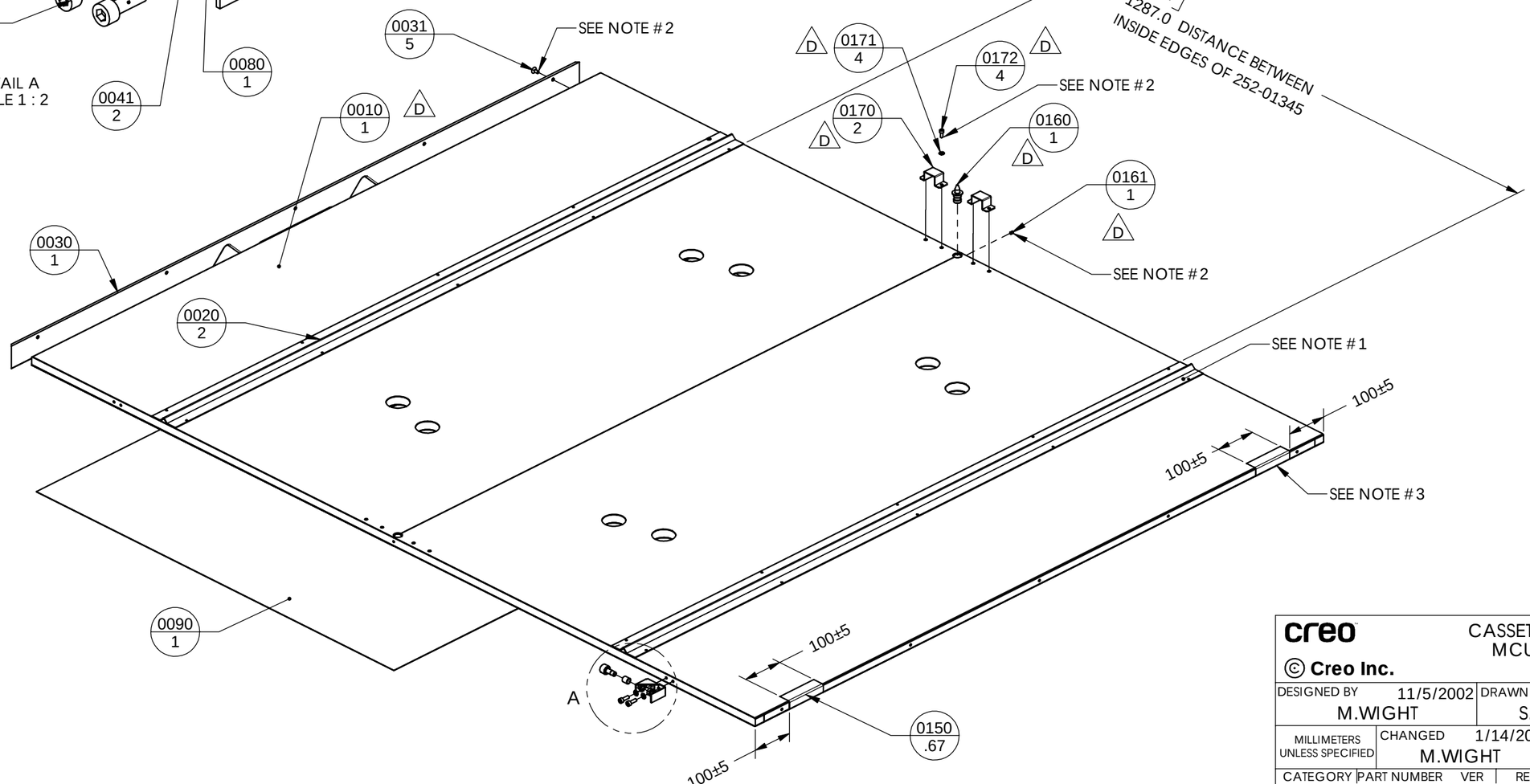
NOTES:

1) PLACE THE V-GUIDES AS SHOWN, USE HOLES AS JIGS
DRILL AND RIVET GUIDES TO CASSETTE CORE.
INSTALL (10) 5/32" RIVETS PER V-GUIDE.

2) SECURE SCREWS WITH LOCTITE 242.

3) PLACE TAPE BEFORE PUTTING TOP SKIN ON.
ONLY APPLY TO SIDE OPPOSITE PLENUM RAIL





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CASSETTE,6383,
MCU,MTA

DESIGNED BY		DRAWN BY	
M.WIGHT	11/5/2002	S.ZMURPHY	12/4/2003

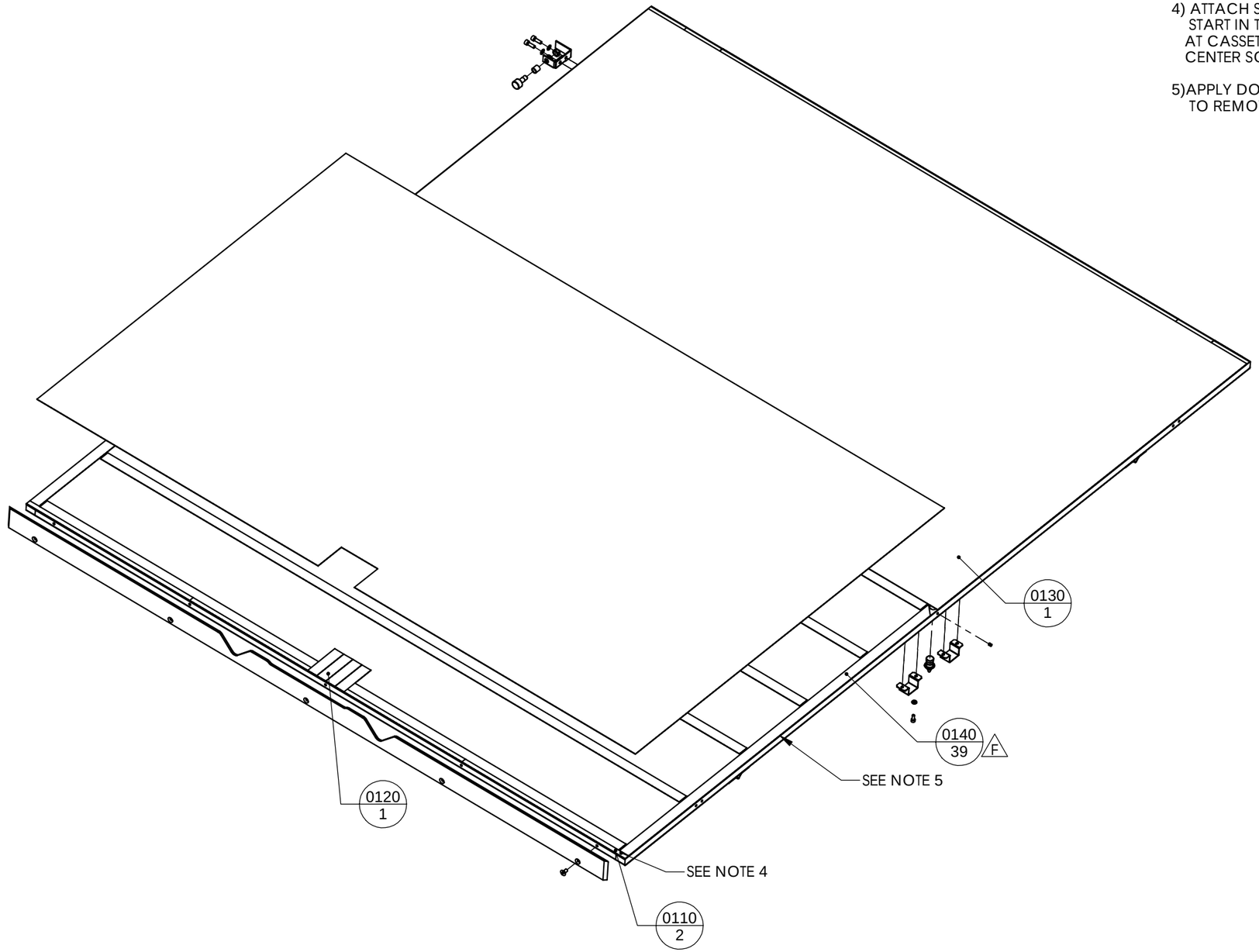
MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	M.WIGHT 1/14/2005	B	1:10	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-00520A -		F	AD	3

NOTES CONTINUED

4) ATTACH SCALES BEFORE STEEL SHEETS. TO SCALE ZEROS START IN THE MIDDLE OF THE CASSETTE AND TRIM ALL SCALES AT CASSETTE EDGE (APPROXIMATELY 838MM) AND AT THE CENTER SO AS TO ALLOW SPACE FOR REFLECTIVE TAPE.

5)APPLY DOUBLE SIDED TAPE AS PER DRAWING. USE A ROLLER TO REMOVE ANY BUBBLES FROM THE PLATE.



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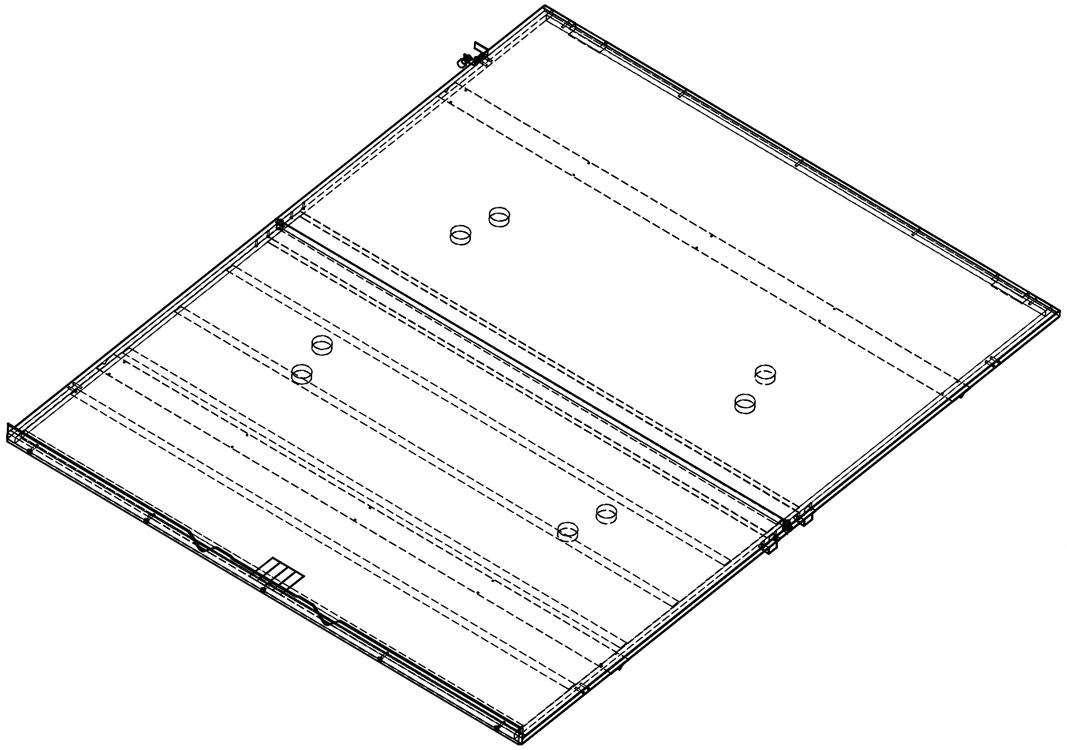
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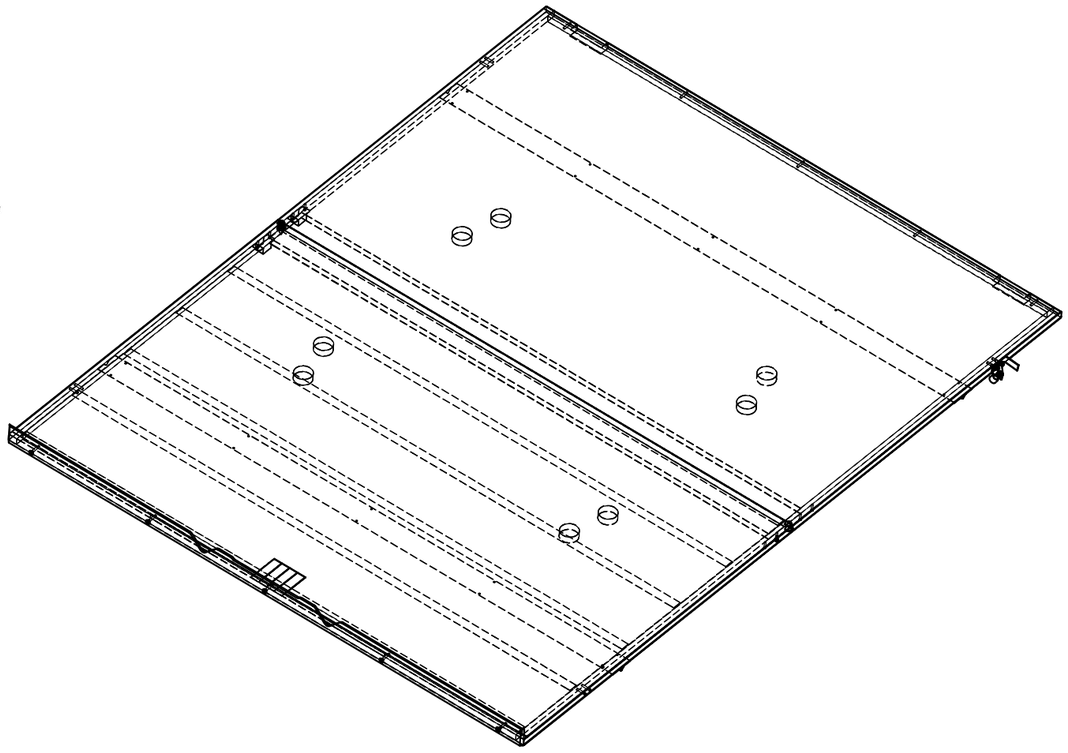
DESIGNED BY		DRAWN BY	
M.WIGHT	11/5/2002	S.ZMURPHY	12/4/2003

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	1/14/2005 M.WIGHT	B	1:10	2

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RIGHT TO LEFT
ASSEMBLY



LEFT TO RIGHT
ASSEMBLY

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CASSETTE,6383,
MCU,MTA

DESIGNED BY		DRAWN BY	
M.WIGHT	11/5/2002	S.ZMURPHY	12/4/2003

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	M.WIGHT 1/14/2005	B	1:15	3

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500	-00520A	-	F	AD	3