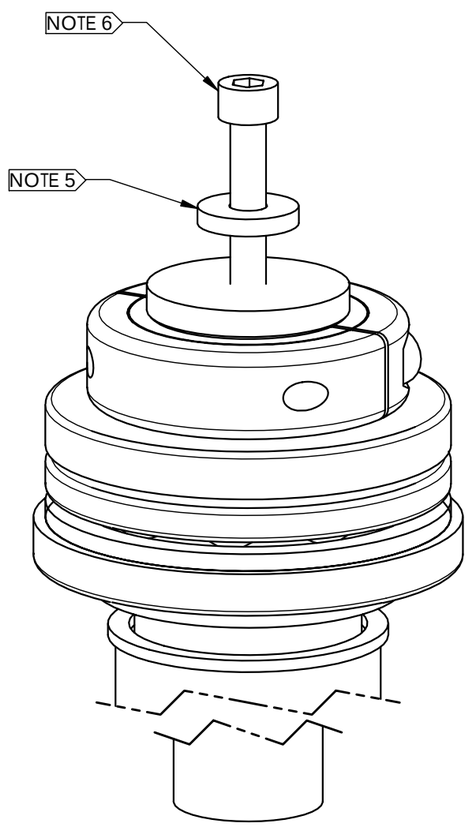
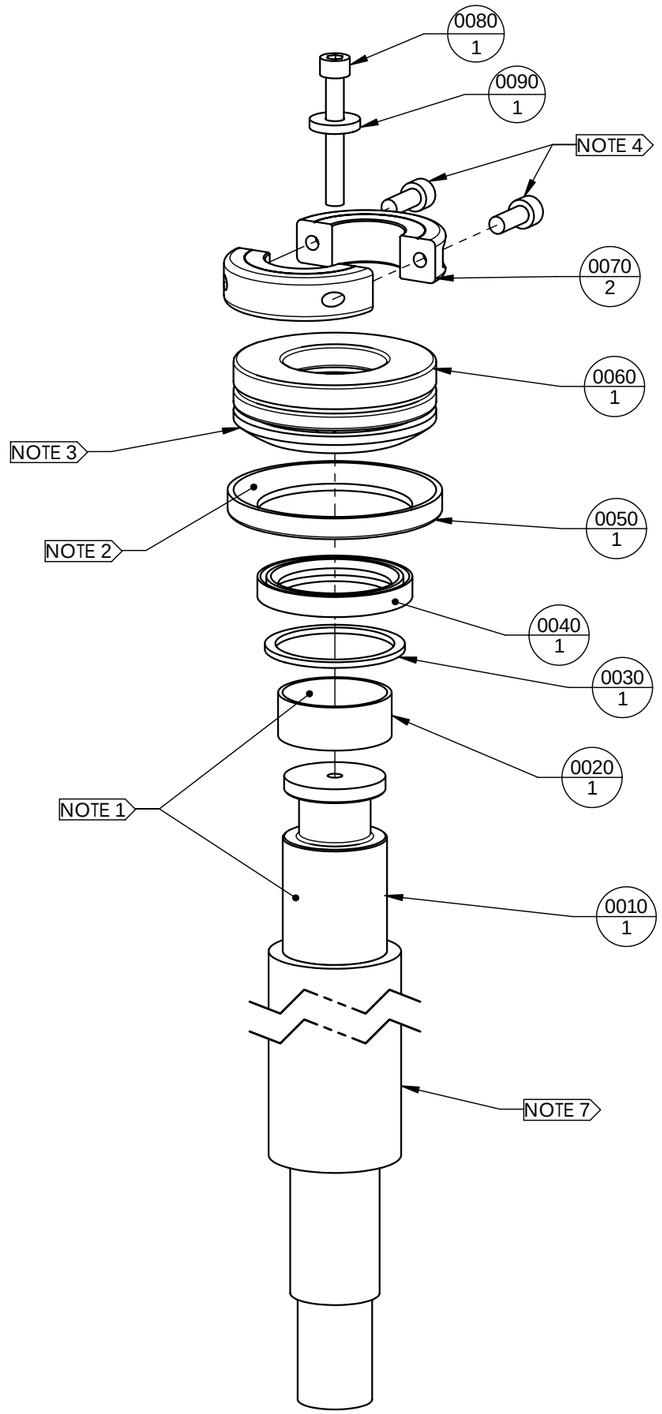
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NOTES:

1) APPLY BEAD OF E6000 ADHESIVE TO THESE SURFACES THEN INSTAL SPACER (ITEM 0020) FOLLOWED BY WASHER (ITEM 0030). SEAT WASHER SQUARE TO SHOULDER.

2) APPLY EP 2 GREASE TO BEARING SEAT.

3) PACK BEARING WITH EP 2 GREASE.

4) APPLY A DRIP OF LOCTITE 242 TO SCREW THREAD (SCREWS SUPPLIED WITH CLAMP). TIGHTEN SCREWS AT TOGETHER, ALTERNATING BETWEEN EACH UNTIL TORQUE IS 16 Nm (142 lb-in).

5) WASHER SITS ON TOP OF DUST CAP, AFTER ASSEMBLY IS INSTALLED ON MACHINE. WASHER IS TO SPIN FREELY.

6) TOP OF SCREW HEAD SITS 1-2MM BELOW ROOF PANEL AFTER INSTALLED ON MCU. APPLY A DRIP OF LOCTITE 242 TO SCREW THREAD, BE SURE NOT TO MIX LOCTITE AND GREASE.

7) INSPECT THE THREADS FOR MECHANICAL DAMAGE, METAL DEBRIS AND CORROSION. IF ANY OF THESE ARE PRESENT THEY MUST BE REMOVED OR THE PART MUST BE NCR'D. AFTER ASSEMBLY COVER THE THREADS TO PROTECT FROM MECHANICAL DAMAGE OR DEBRIS CONTAMINATION.

△D BOM CHANGE ONLY. NO CHANGES TO THIS DRAWING

creo

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JACK SCREW, MCU,MTA

DESIGNED BY		DRAWN BY	
M.WIGHT	2003-Feb-21	I.PRESS	2003-Apr-02

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2003-Apr-02 mprentice	B	1:2	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	00522A -	D -		AD -	1