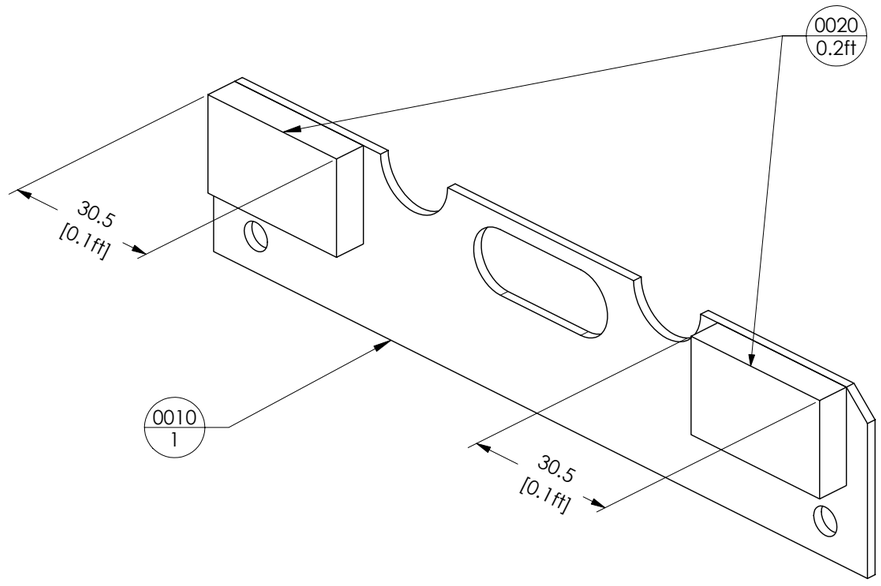
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CLEAN METAL SURFACE WITH ALCOHOL BEFORE ATTACHING THE FOAM !

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