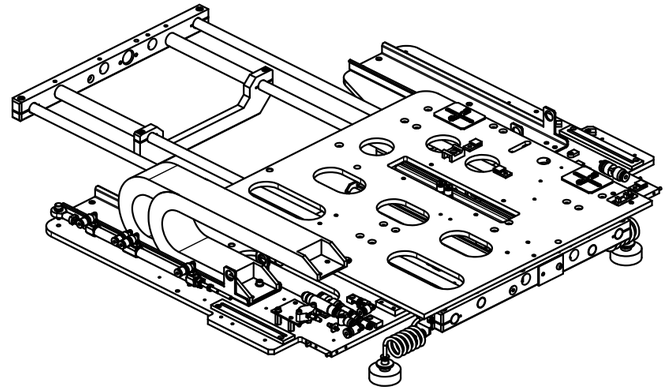
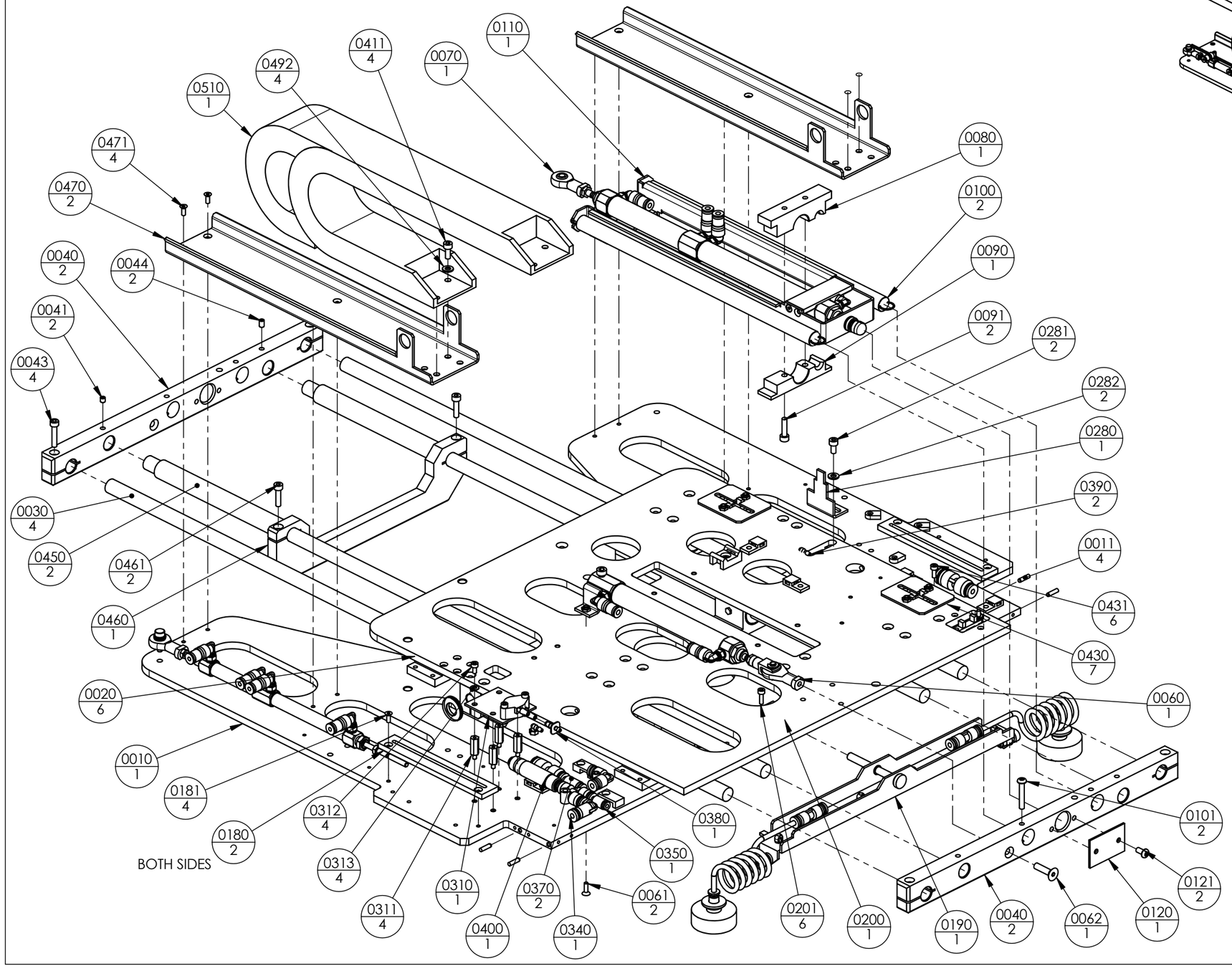


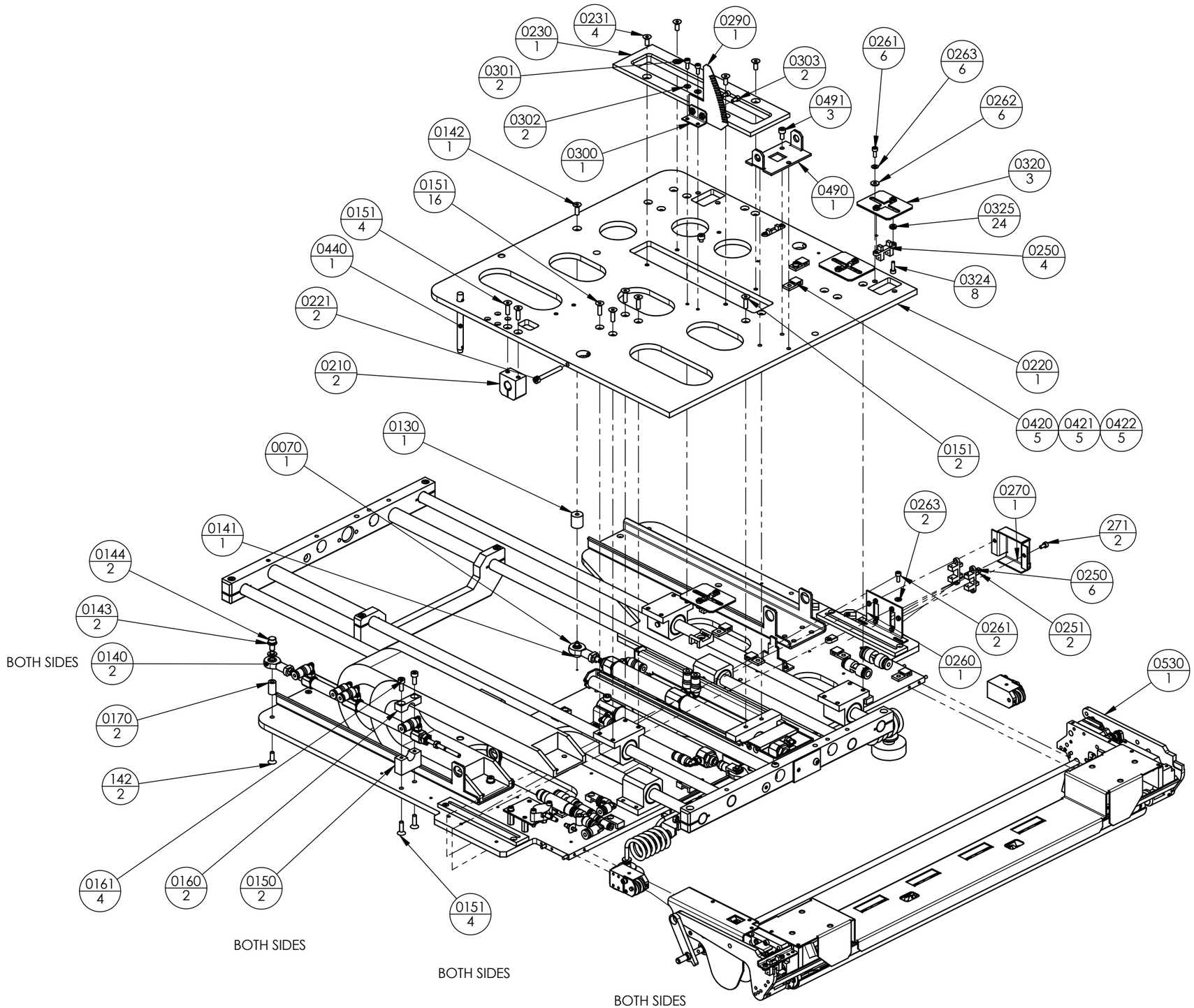


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DESIGNED BY	DRAWN BY				
N.BROERS 2004-Sep-03	I.PRESS 2005-Jun-10				
MILLIMETERS UNLESS SPECIFIED	CHANGED A.DRUBETSKY 2005-Oct-05	SIZE B	SCALE 1:3.5	SHEET 1	
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-02863A	-	E	AD	5



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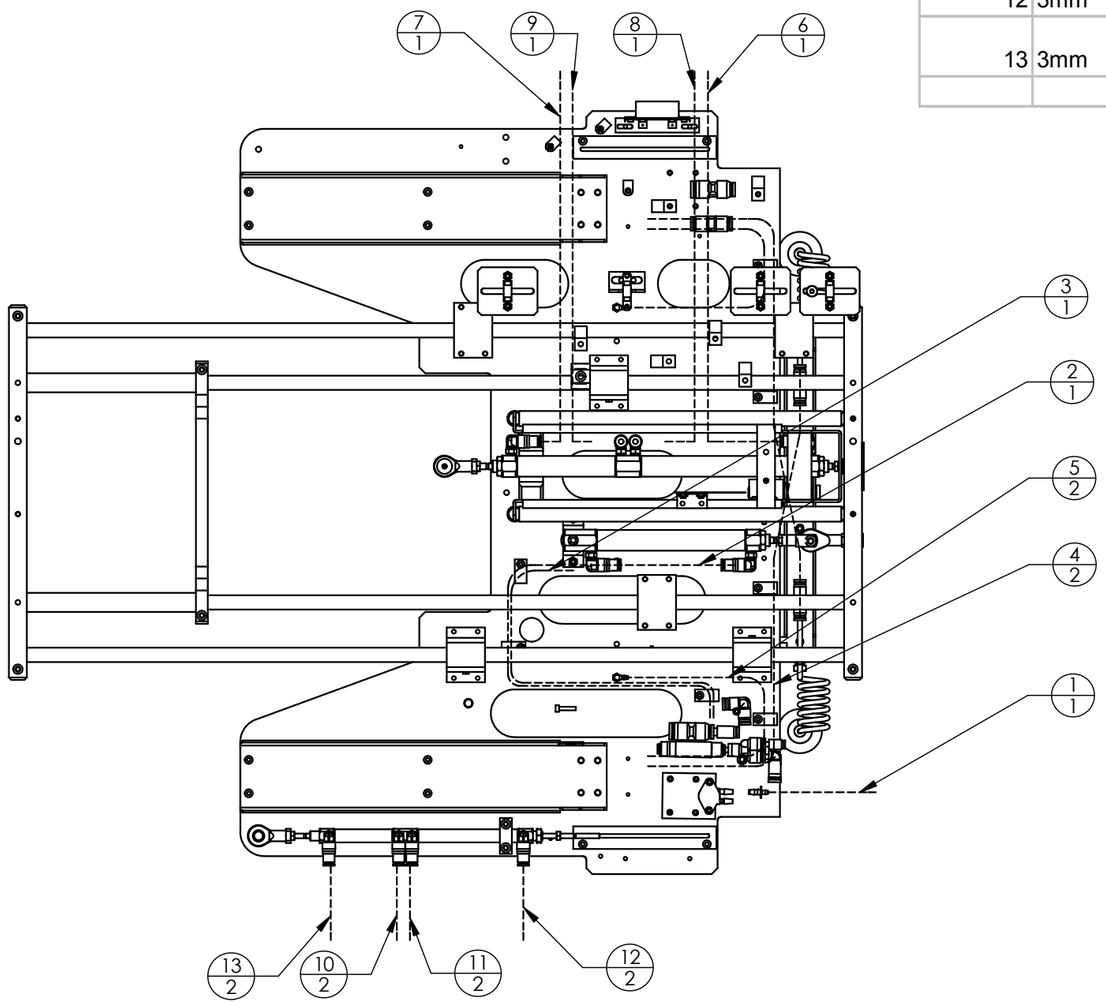
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	A.DRUBETSKY 2005-Oct-05	B	1:4.5	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-02863A	-	E	AD	5

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Number	Diametr	Color	Length [mm]	Qty	Name
1	3mm	red	500	1	PICKER ROLLER VACUUM
2	5/32" (4mm)	black	470	1	PICKER SLIDER BIN RETRACT
3	5/32" (4mm)	red	370	1	PICKER SLIDER BIN EXTEND
4	5/32" (4mm)	red	400	2	PICKER PCUPS
5	5/32" (4mm)	red	400	2	PICKER PLATE PUSH
6	5/32" (4mm)	black	970	1	PICKER SLIDER SS RETRACT
7	5/32" (4mm)	red	850	1	PICKER SLIDER SS EXTEND
8	5/32" (4mm)	black	920	1	PICKER SLIDER PLATE RETRACT
9	5/32" (4mm)	red	850	1	PICKER SLIDER PLATE EXTEND
10	3mm	red	part of 500-02925A / 500-02926A	2	PICKER ROLLER DOWN PICK EXTEND
11	3mm	red	part of 500-02925A / 500-02926A	2	PICKER ROLLER DOWN BIN EXTEND
12	3mm	black	part of 500-02925A / 500-02926A	2	PICKER ROLLER DOWN PICK RETRACT
13	3mm	black	part of 500-02925A / 500-02926A	2	PICKER ROLLER DOWN BIN RETRACT



* For hose labeling use file
382-01323A-A=LABELS_HOSES_DMP_MTA.doc

* For sensors and cylinders labeling use
382-01324A-A=LABELS_SENSORS_DMP_MTA.doc

INTERPRET GD&T PER ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED

LINEAR	ANGULAR °
X. ± 0.5	X. ±
X.X ± 0.2	X.X ±
X.XX ± 0.05	X.XX ±
X.XXX ± 0.02	90° ±

THIRD ANGLE PROJECTION

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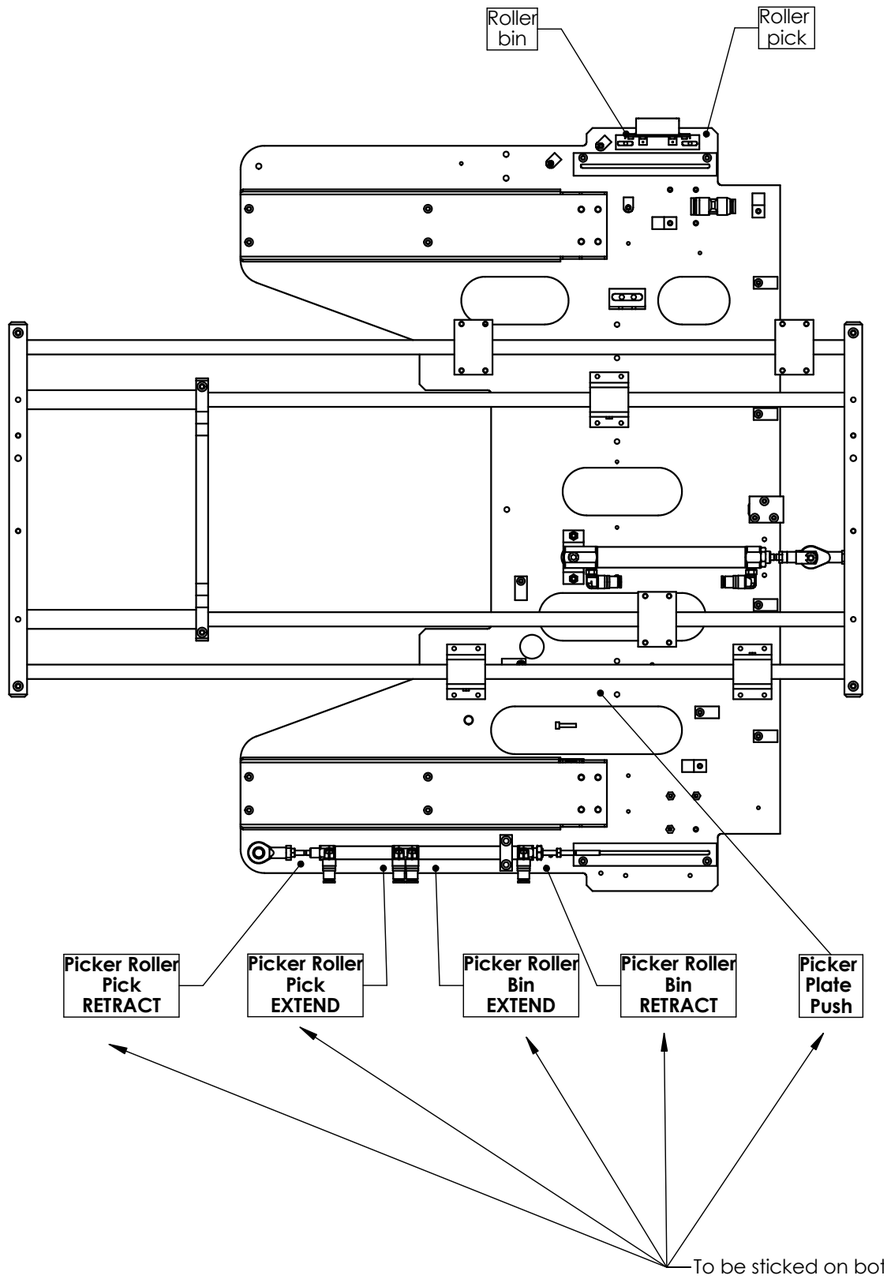
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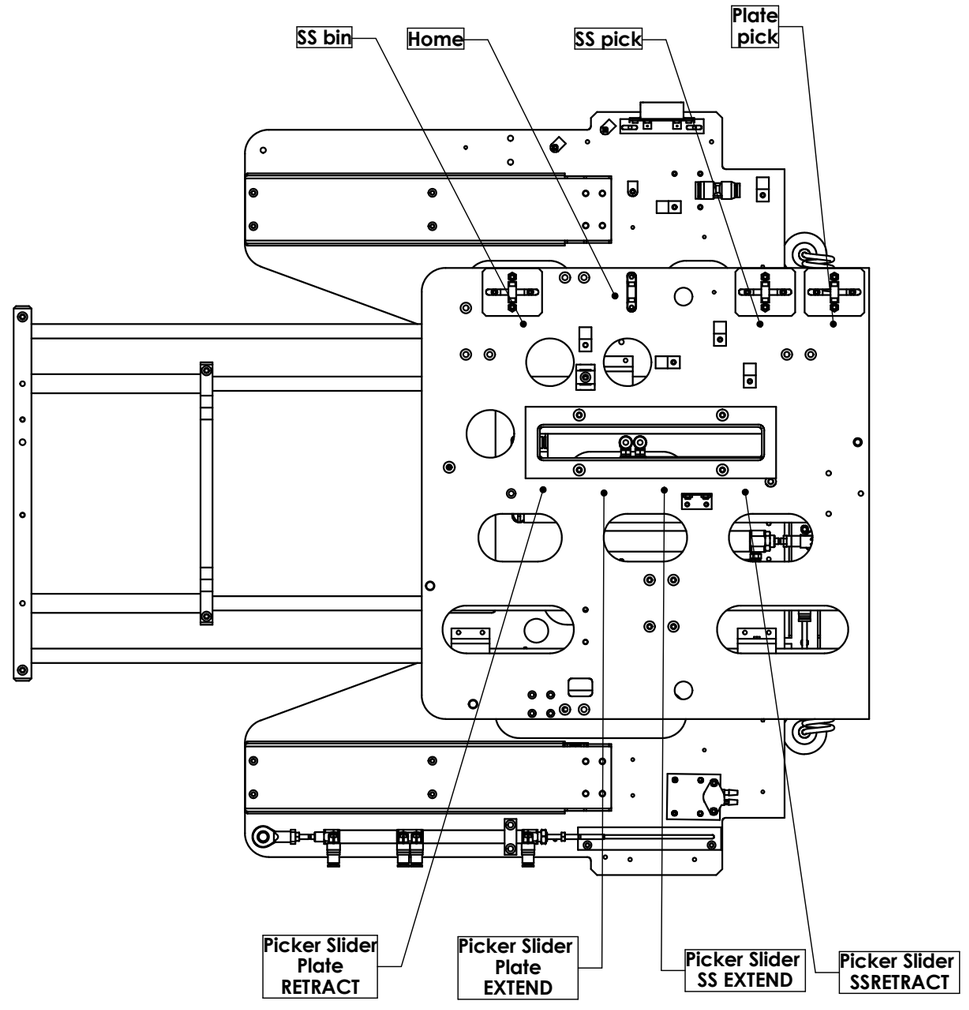
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2005-Oct-05 A.DRUBETSKY	B	1:5	3

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-02863A	-	E	AD	5





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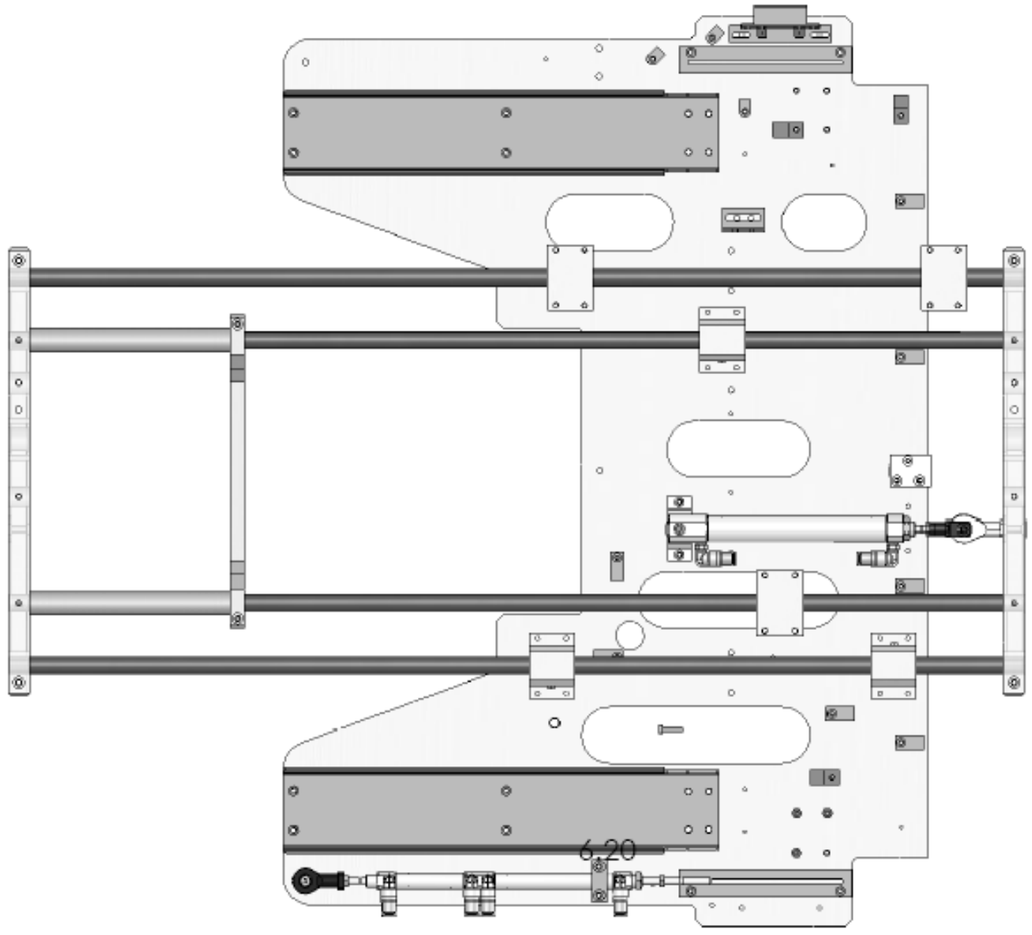
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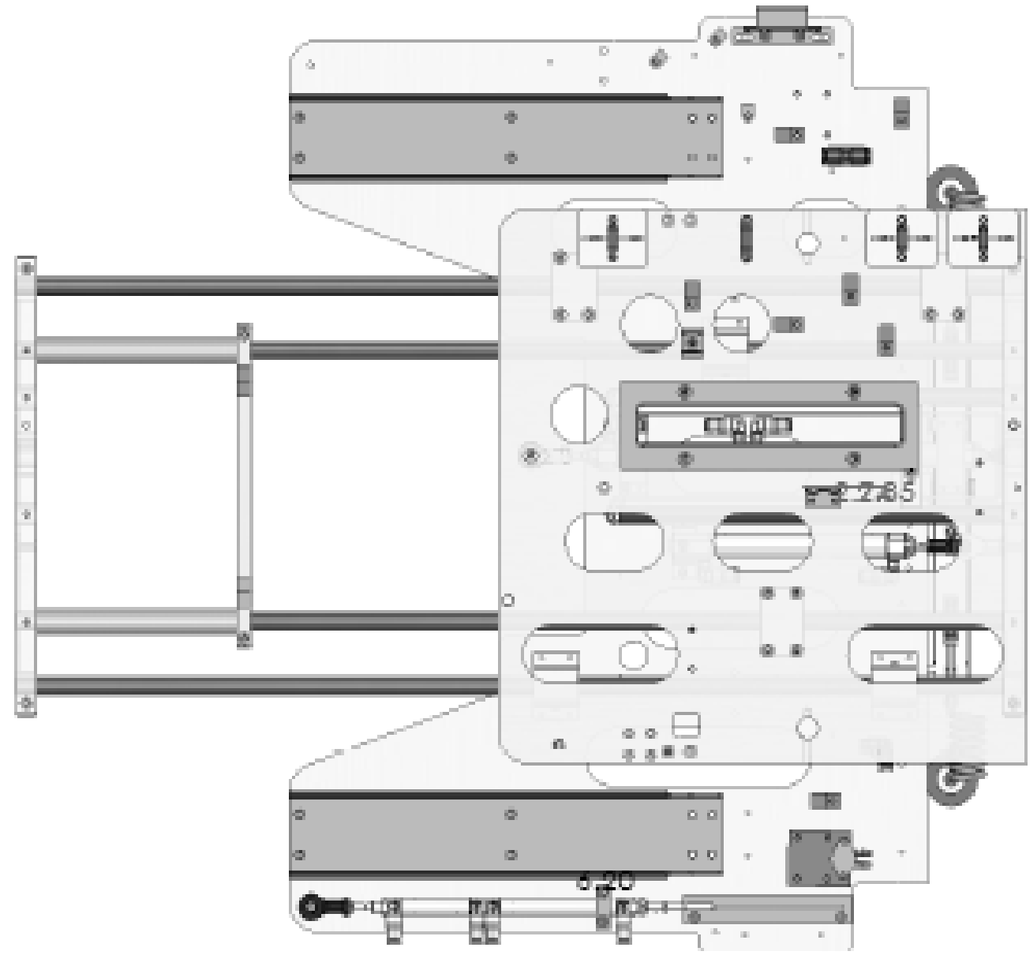
MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	A.DRUBETSKY 2005-Oct-05	B	1:5	4

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500	-02863A	-	E	AD	5

CABLE TIE LAYOUT



BOTTOM PLATE



TOP PLATE

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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	A.DRUBETSKY 2005-Oct-05	B	1:10	5

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	02863A -	E		AD	5