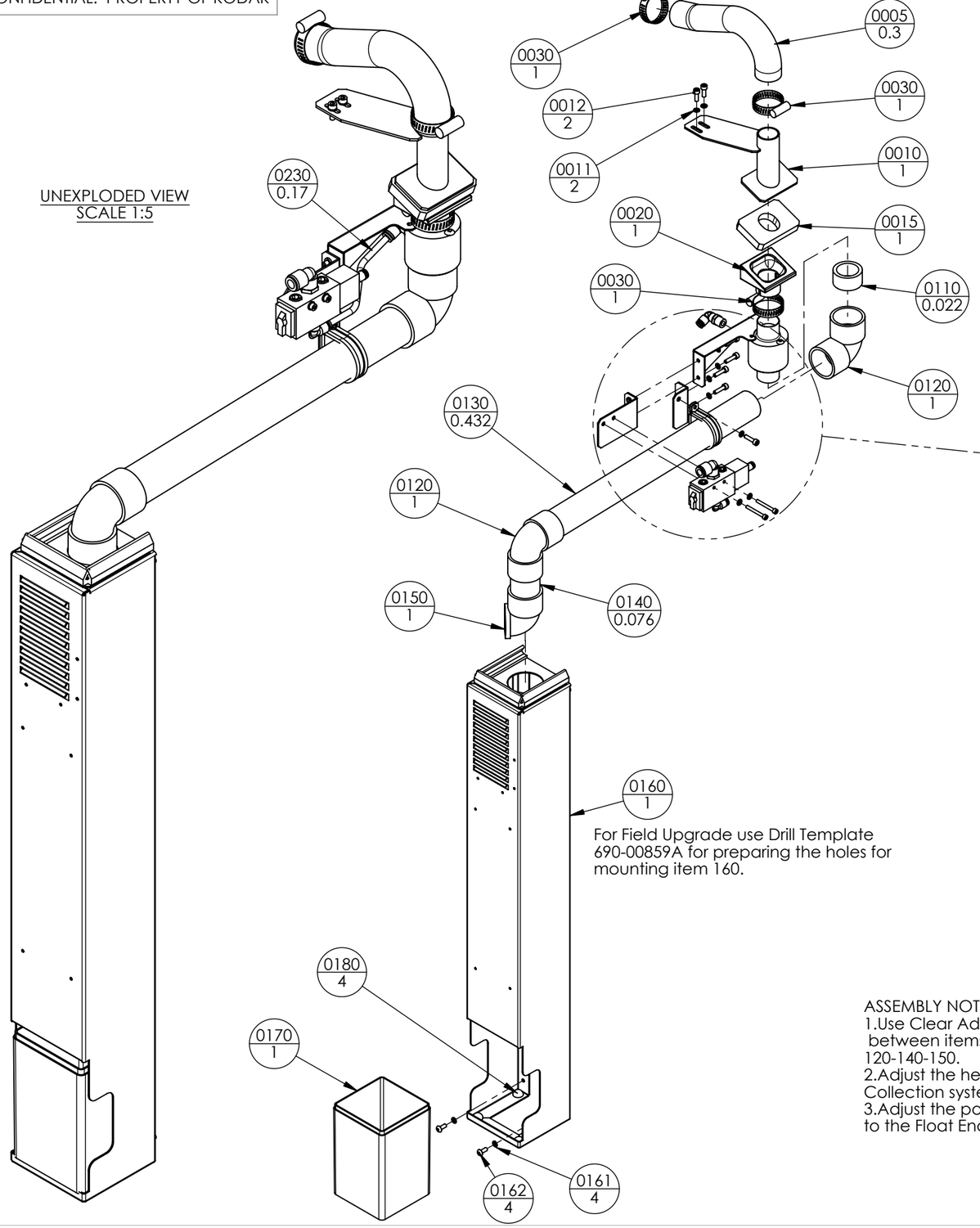
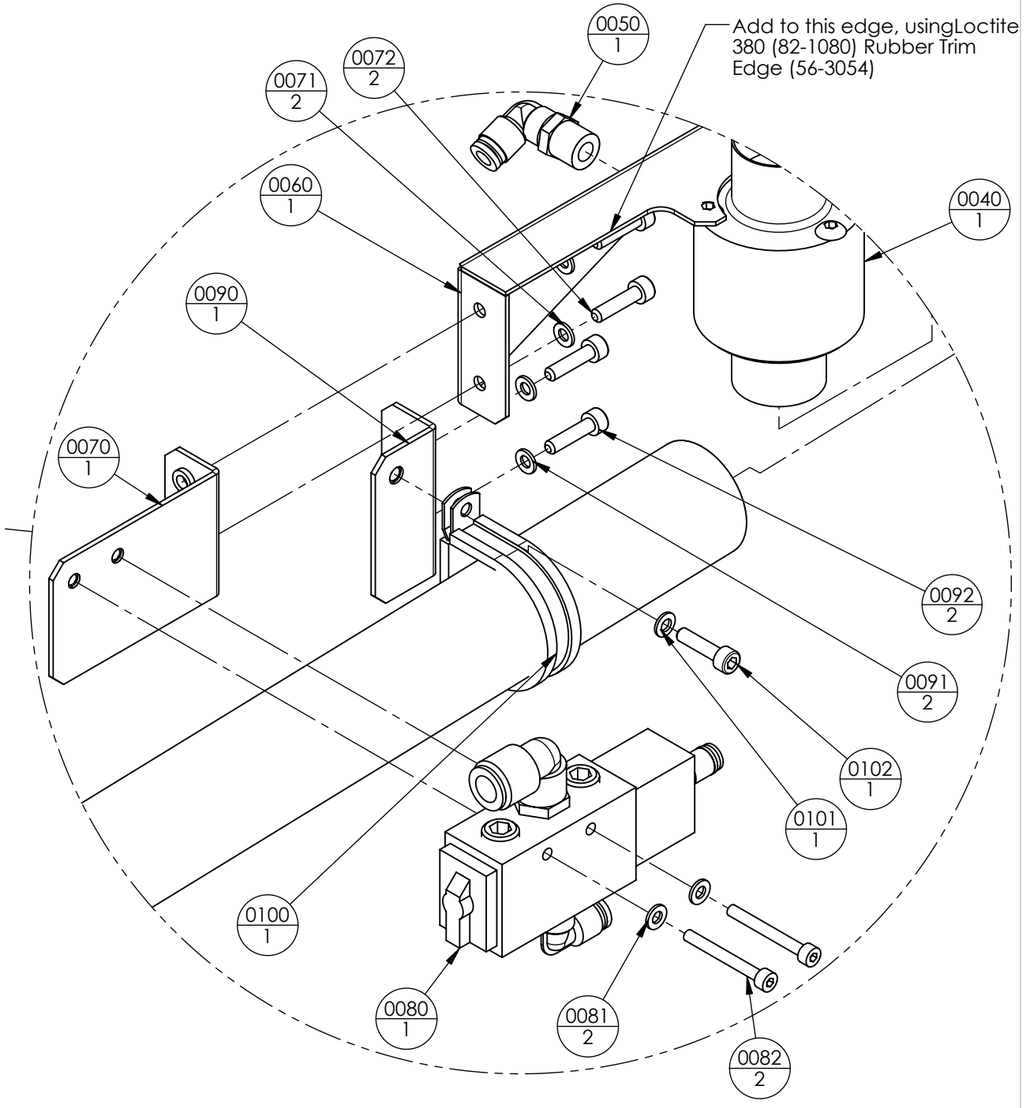
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UNEXPLODED VIEW
SCALE 1:5



For Field Upgrade use Drill Template 690-00859A for preparing the holes for mounting item 160.



DETAIL A
SCALE 1 : 2

ASSEMBLY NOTES
1.Use Clear Adhesive PVC Cement(402-00113) between items 110-120-130 and between items 120-140-150.
2.Adjust the height of item 20 when the Chip Collection system is attached to the Punch unit.
3.Adjust the position of item 10 after is attached to the Float End Mount Extrusion.

CHIP COLLECTION SYSTEM, MPU,MTA

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DESIGNED BY		DRAWN BY	
A.DOBRIC	2005-Sep-16	I.PRESS	2006-Apr-13

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2006-Jun-14 A.DOBRIC	B	1:7	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	03543A -		C	AD	1