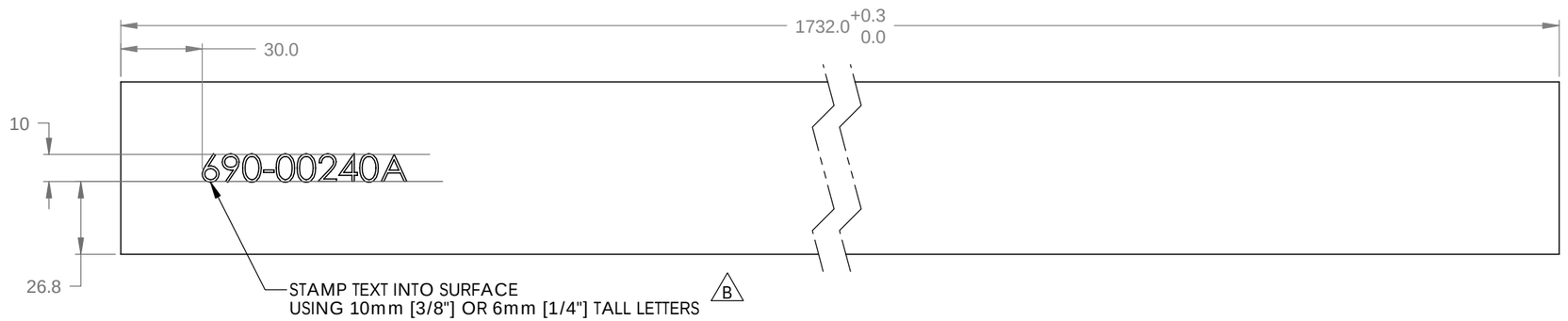
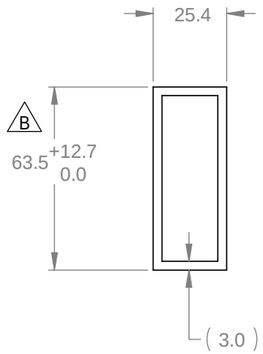
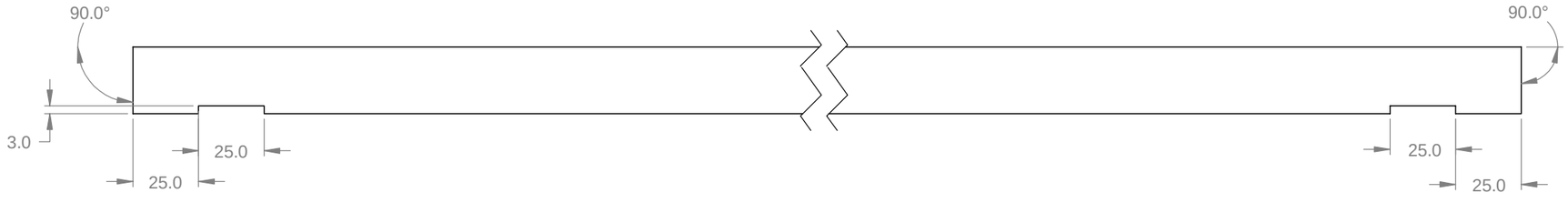
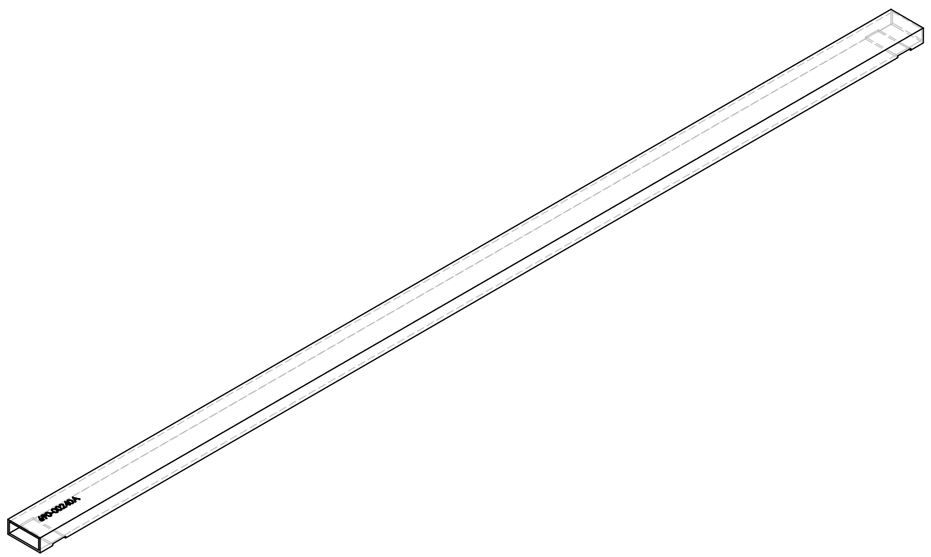
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B ADD TOLERANCE TO TUBING SIZE [PREVIOUS REV A]

B MATERIAL
6063 T5 ALUMINUM
TUBE 1"X(2.5" or 3")X0.12"
[25.4X(63.5 or 50.8)X3]

ALL DIMENSIONS APPLY BEFORE COATING/PLATING

FINISH
ANODIZE: RED
ALL DIMENSIONS APPLY BEFORE ANODIZING.
EXPECT 0.008 TO 0.012 ADDED PER SURFACE

DEBURR 0.25 MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

INTERPRET GD&T PER ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± 0.5	X.	± 1.0
X.X	± 0.2	X.X	± 0.5
X.XX	± 0.05	X.XX	± 0.2
X.XXX	± 0.02	90°	± 0.2

THIRD ANGLE PROJECTION

creo
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JIG,ALIGN, PULLOUT FRAME SUPPORT, MALT,MTA

DESIGNED BY		DRAWN BY	
G.ANDREW	4/16/2004	G.ANDREW	5/18/2004

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	5/18/2004 G.ANDREW	B	1:2	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
690	-00240A	-	B	DD	1