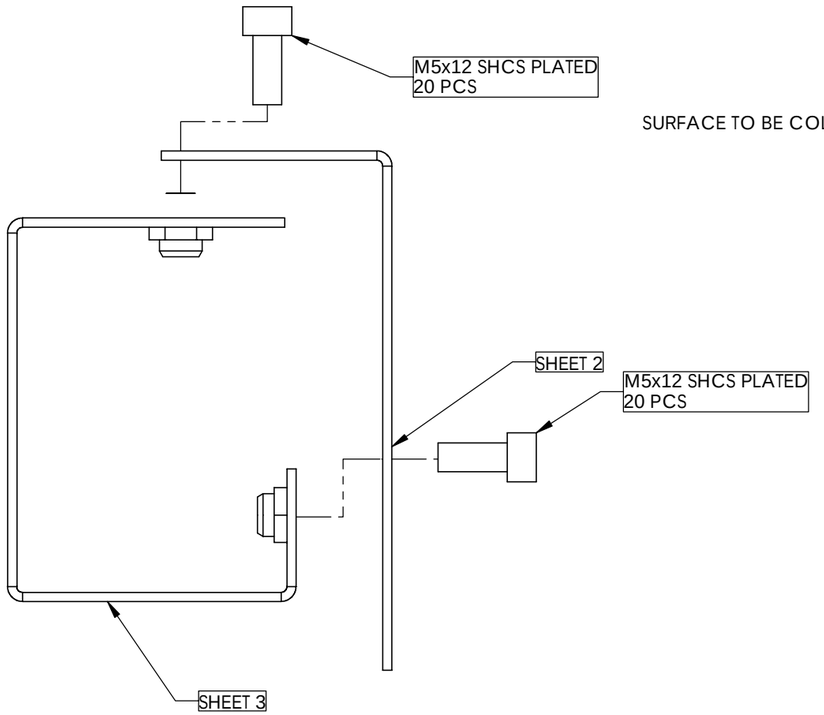
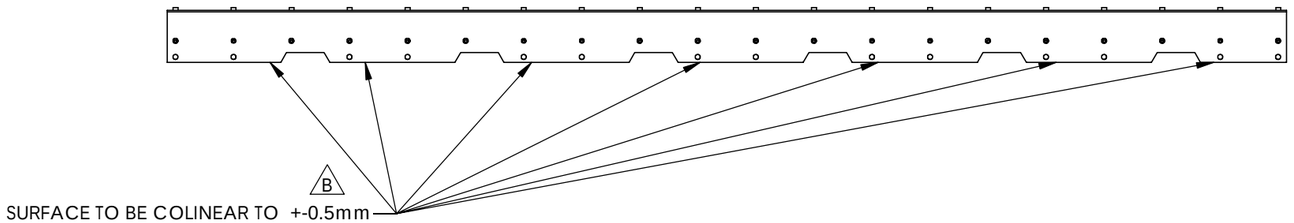
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B CHANGES
[PREVIOUS REV A]

ALL DIMENSIONS APPLY BEFORE COATING/PLATING

DEBURR 0.25 MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

INTERPRET GD&T PER ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± 0.5	X.	± 1.0
X.X	± 0.2	X.X	± 0.5
X.XX	± 0.05	X.XX	± 0.2
X.XXX	± 0.02	90°	± 0.2

THIRD ANGLE PROJECTION

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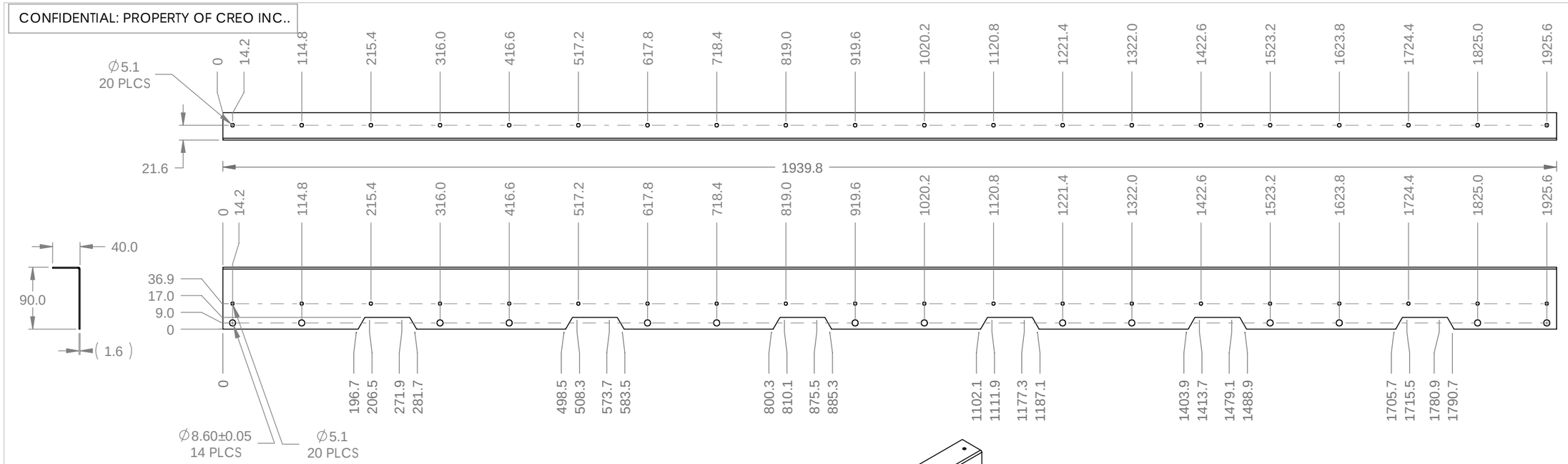
ASSEMBLY
JIG, ALIGN,TABLE CONES, MALT,MTA

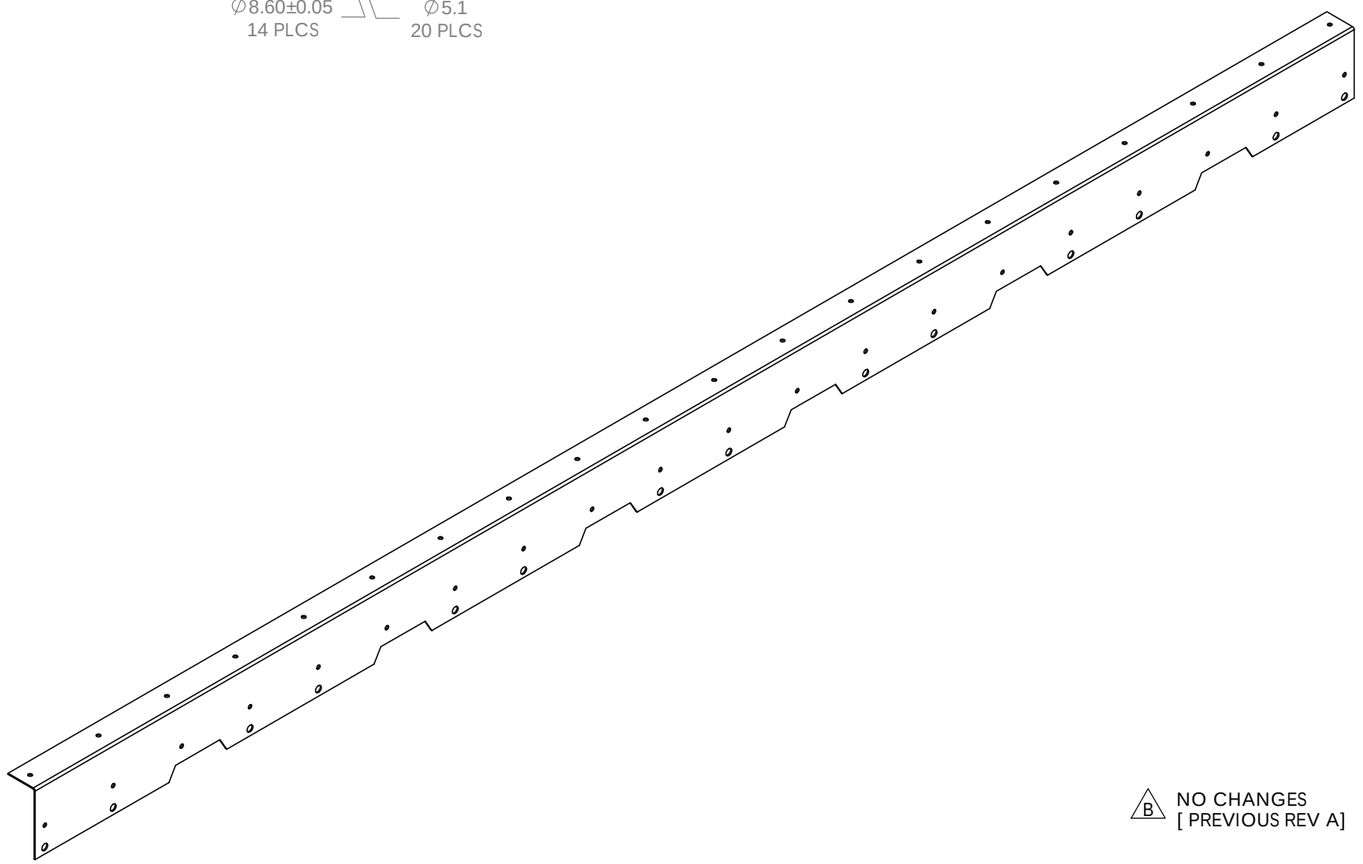
DESIGNED BY	DRAWN BY
5/4/2004 G.ANDREW	5/17/2004 G.ANDREW

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	5/17/2004 G.ANDREW	B	1:1	1

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
690	-00271A	-	B	DD	3

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B NO CHANGES
[PREVIOUS REV A]

MATERIAL
5052-H32 ALUMINUM
SHEET 14GA. [1.6mm]

ALL DIMENSIONS APPLY
BEFORE COATING/PLATING

ANODIZE
BURGUNDY

DEBURR 0.25 MAX

UNLESS SPECIFIED
ALL MACHINED
SURFACES TO BE 3.2

INTERPRET GD&T PER
ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± 0.5	X.	± 1.0
X.X	± 0.2	X.X	± 0.5
X.XX	± 0.05	X.XX	± 0.2
X.XXX	± 0.02	90°	± 0.2

THIRD ANGLE
PROJECTION

creo
© Creo Inc.

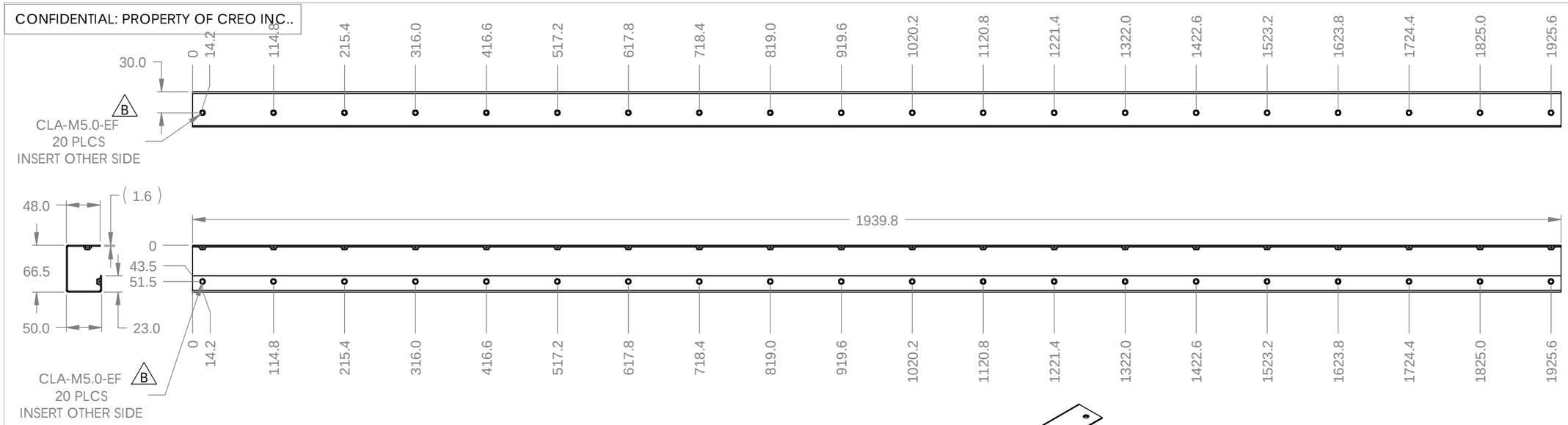
SHEET
JIG,ALIGN,TABLE CONES,
MALT,MTA

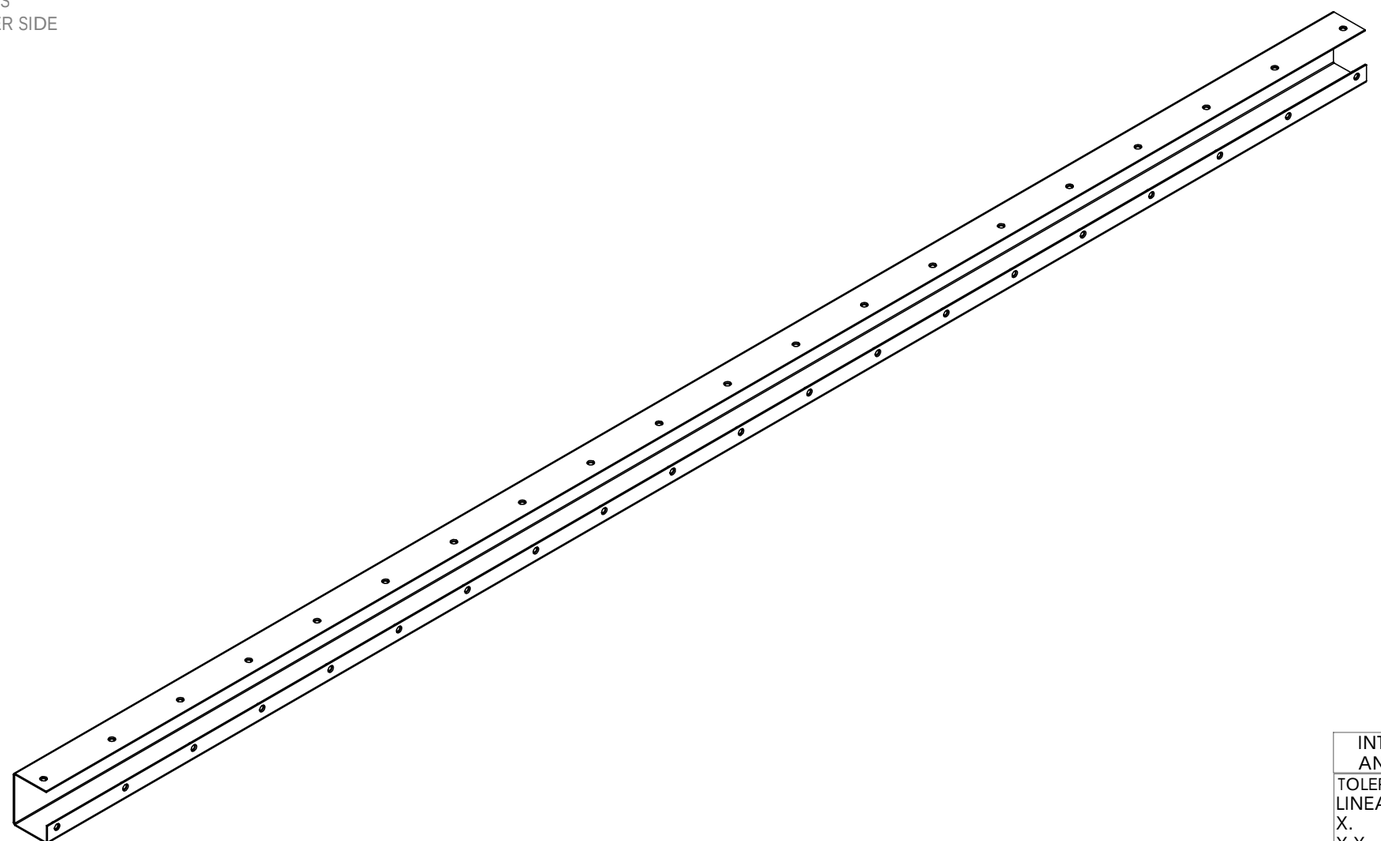
DESIGNED BY		DRAWN BY	
5/3/2004		5/17/2004	
G.ANDREW		G.ANDREW	

MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	5/17/2004 G.ANDREW	B	1:6	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
690	-00271A	-	B	DD	3

CONFIDENTIAL: PROPERTY OF CREO INC..





B CHANGES
[PREVIOUS REV A]

MATERIAL
5052-H32 ALUMINUM SHEET 14GA. [1.6mm]
ALL DIMENSIONS APPLY BEFORE COATING/PLATING
ANODIZE BURGUNDY
DEBURR 0.25 MAX
UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

INTERPRET GD&T PER ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± 0.5	X.	± 1.0
X.X	± 0.2	X.X	± 0.5
X.XX	± 0.05	X.XX	± 0.2
X.XXX	± 0.02	90°	± 0.2

THIRD ANGLE PROJECTION

creo
© Creo Inc.

[CHANNEL]
JIG,ALIGN,TABLE CONES, MALT,MTA

DESIGNED BY		DRAWN BY	
G.ANDREW	5/4/2004	G.ANDREW	5/17/2004

MILLIMETERS UNLESS SPECIFIED	CHANGED		SIZE	SCALE	SHEET
	G.ANDREW	5/17/2004	B	1:6	3

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
690	-00271A	-	B	DD	3