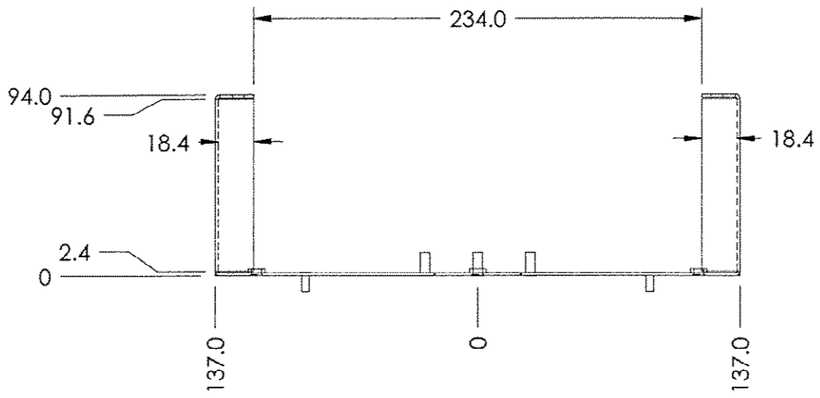
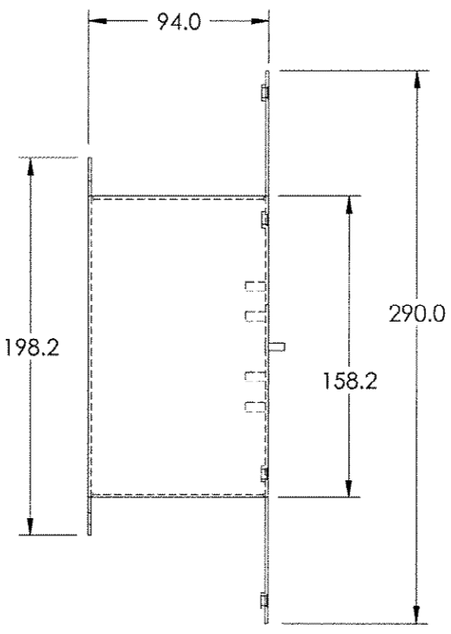
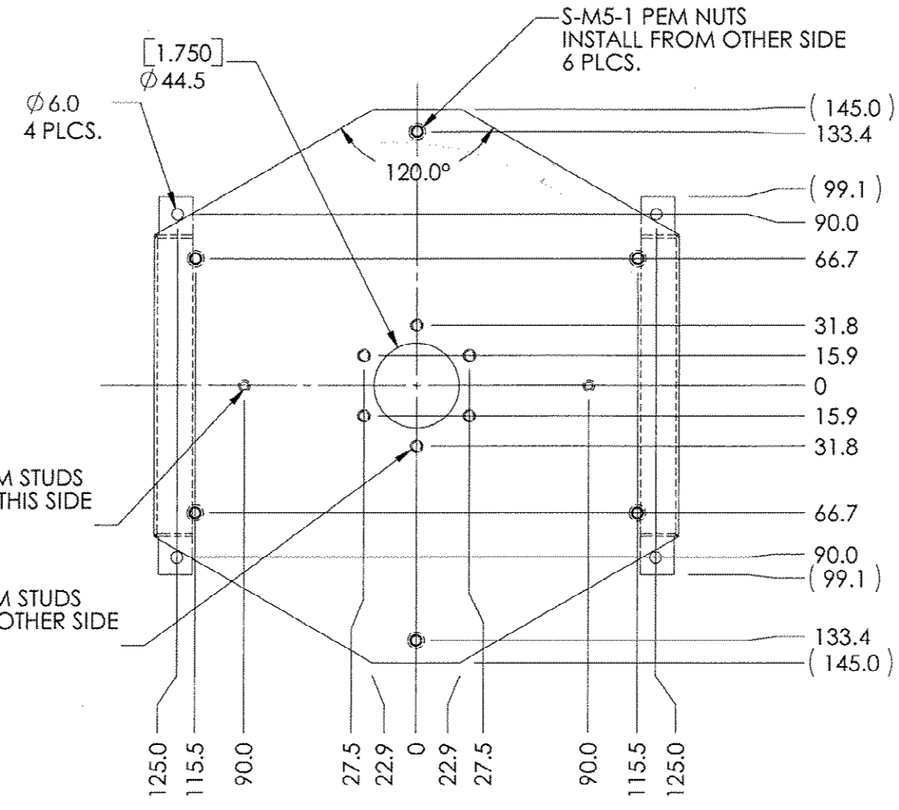
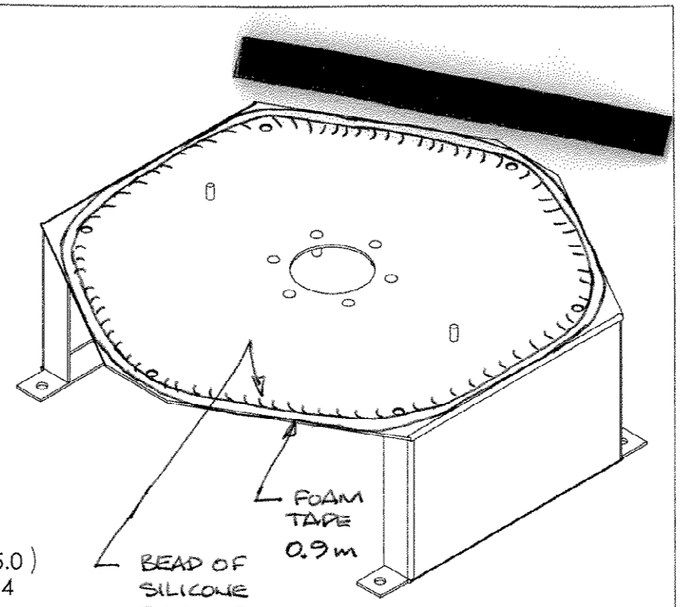
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5b 3210 1/16x3/16
closed cell
neoprene can
be used









Ensure that the foam tape has no gaps, and that there is no gap between the foam tape and the silicon bead

FOR FIELD UPGRADE ONLY WHERE IT IS NOT POSSIBLE TO WAIT FOR THE SEALANT TO CURE. ALL OTHER UPGRADES SHOULD BE DONE WITH THE SEALANT ONLY AND NO FOAM TAPE.

Procedure:
1. Clean surfaces with isopropanol.
2. Apply silicone bead as shown above. Cure time is 24 hours. Use foam tape if device is operated before curing can be completed.

MATERIAL
GALVANIZED STEEL GAUGE 16
FINISH
NONE

INTERPRET GD&T PER ANSI Y14.5M - 1994

TOLERANCES UNLESS NOTED	
LINEAR	ANGULAR °
X. ± 0.5	X. ±1.0
X.X ± 0.3	X.X ±0.5
X.XX ± 0.15	X.XX ±
X.XXX ±	90° ±0.2

THIRD ANGLE PROJECTION

creo

BRKT,CANNISTER SUPPORT, DEBRIS REMOVAL, MTA

created	2003-Jan-30	changed	2003-Jan-30
K.LAM		I.PRESS	

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