FCO 512-00194A Procedure
Kit,CA05091,Picker Fetcher Handoff Tab, MTA

1. TOOLS REQUIRED:

Drill, small drill bit (2.5 to 3 mm), 4.5mm drill bit, deburring tool, venier caliper

Nut driver for M4, 3mm allen key

2. PROCEDURE:

2.1 Open the SS bin panels & Lower the Fetcher deck extension





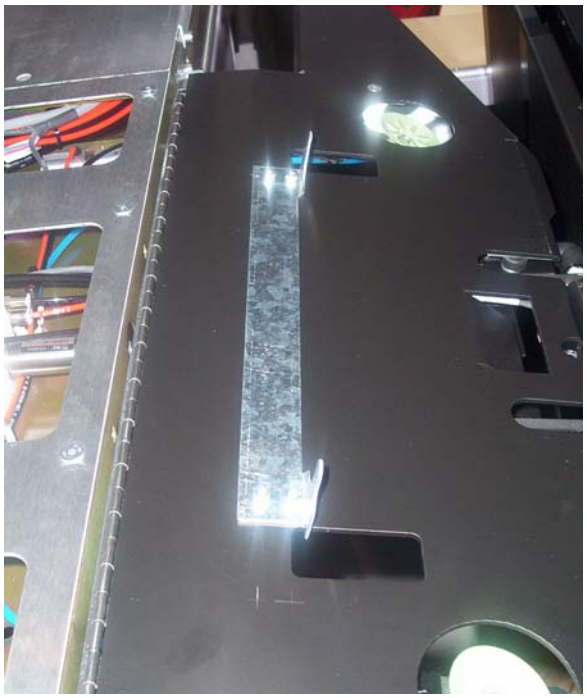
2.2 Check the fetcher deck. If only the 4 holes need to be added then mark the holes using vernier caliper and drawing dimensions, then drill holes. If more than 4 holes are required, replace the fetcher deck using the assembly drawing.





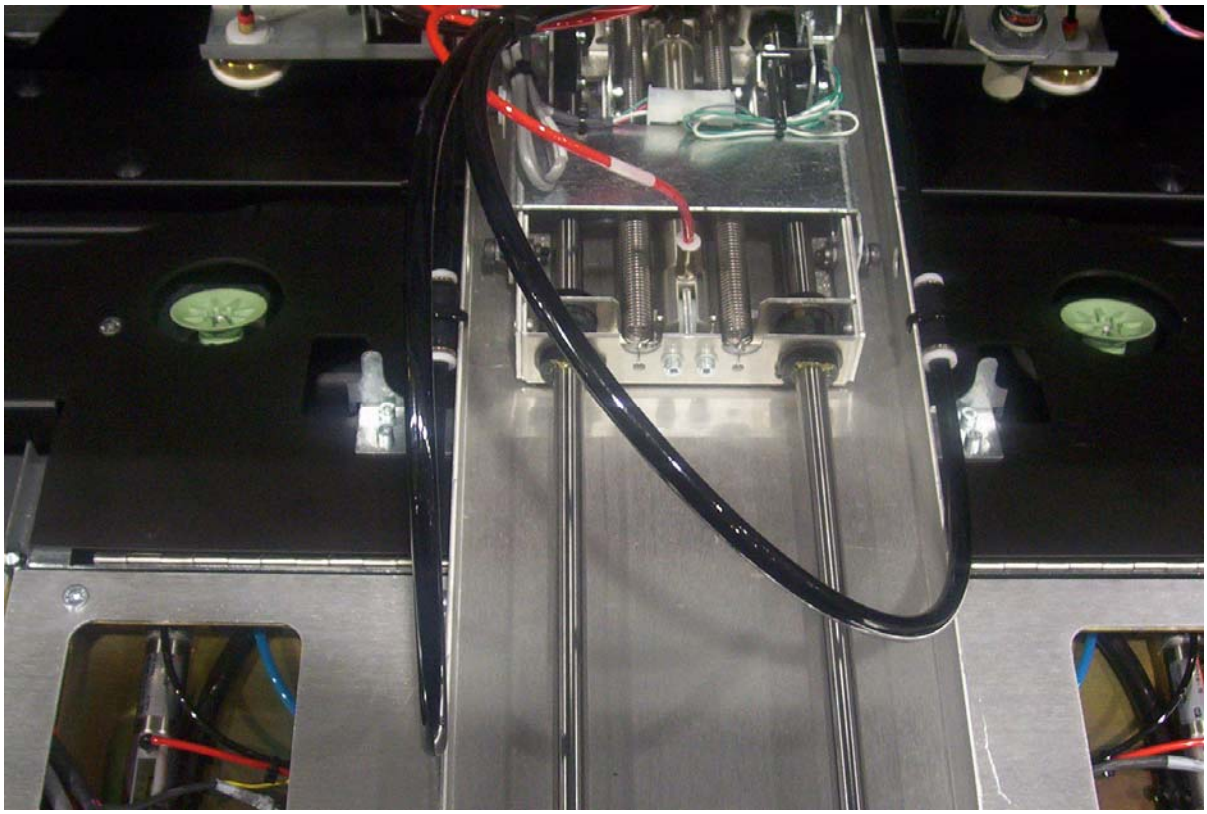


2.3 Mount the Fetcher handoff tab using screws and washers.





2.4 Final View showing the fetcher relative to the picker.



2.5 Put fetcher at home park sensor, lift fetcher deck, and close panels.