FCO KIT 512-00127A

used for ECO CA04204

MACHINES AFFECTED:

applies to automatic machines only: MT001 to MT008. MT009 + may have had reworks done already in production.

TOOLS:
 angle drill
1/8" drill bit
5 pcs 1/8 x1/8-3/16 rivets
1/8 rivet setting tool
2 pair vise grips

PROCESS:
1) remove table rails and unload tabel panels
2) prepare area for drilling
3) move loader to operator side for working
4) clamp, mark and drill hole and rivet ; one at a time. ensure the guide and tray are tight together before clampsing or drilling. set rivet beofre releasign clamp. use drawing attached to this eco for the hole locations to be drilled [252-00326b-a]
5) continue until complete
6) cleanup and install rails