FCO KIT N/A
used for ECO CA04449 .

MACHINES AFFECTED:

applies to automatic machines only: MT003 TO APPROX MT024.

TOOLS:
drill
4.2MM DRILL BIT
604mm drill bit
side cutters
small needle nose pliers or vice grips.

materials:
18-3017 cable tie 4 pcs
18-3165 push mount cable mount 3 pcs

PROCESS: parts 252-00303A-B and 500-00105A-B
1) remove load and unload table panels on the right side of the machine.
2) move the loader bar [load table traveller] to the operator side of the machine [approx position 1200mm]
3) inspect the assembly to see if holes required as per fabrication drawing of 252-00303A-B.
4) move hoses out of the way.
5) mark and drill holes and then deburr holes.
6) insert cable tie to hold hoses up without binding the wiffle mechanism.
7) re- assemble table and machine panels.
8) test the wiffle action (dual plate pick load cycle)

PROCESS: parts 252-00351A-C and 500-01552A-C
1) remove load and unload table panels on the right side of the machine.
2) move the loader to the 0mm position.
3) 500-00117A assembly to see if the cable pinched behind load tabel belt idler pulley on left side of machine.
4) Inspect cable if no pinch or wear problem then do nto perform rework.
5) mark and drill 6.4mm holes from underneath through both panels and then deburr holes as per 252-00351A-C [3 plcs]
6) insert push mount and attach cable tie to hold wire in location (3 plcs)
7) re- assemble table and machine panels.