Inserting the Load Table Rails

Applies to

- ☑ Trendsetter 6383 Quantum (beta 3 only)
- ☑ Trendsetter 6383 MCU Autoloader (betas 4 and 5 only)

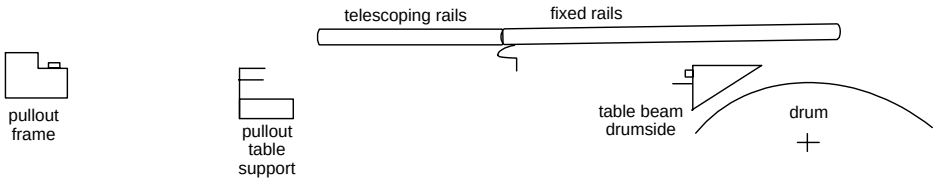
Background

The load table rails consist of two sections: a fixed section and a telescoping section. The beta version of the assembly involves some jiggling of the rails when installing them in order to get them to drop into position.

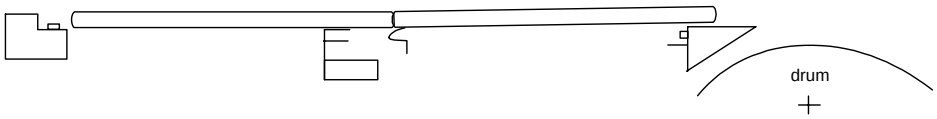
Steps

To install the load table rails:

1. Insert a rail section above the front beam and the drum. The label should be at the end closest to you.



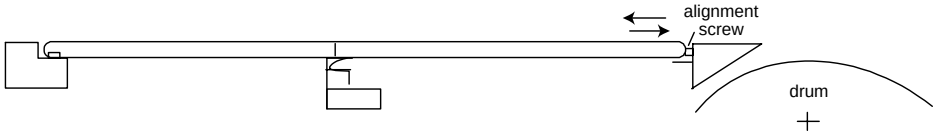
2. Lower the rails onto the pullout table support beam and slide the telescoping section under the fetcher beam towards the pullout frame.



3. Engage the end of the telescoping section onto the pullout frame screws. Line up the bracket at the drum end between and above the locating brackets.



4. Hold both rail sections (telescoping and fixed) so that the underside of each rail is coplanar (equally level together). Slide the fixed rails away from the drum into the pullout table support. The drum end of the rails will drop onto the alignment screw. Push the fixed rails forward.



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Date modified