Replacing a Cam Lock Pin

Product

ThermoFlex Wide II

Machines affected Sleeve capable devices

Background

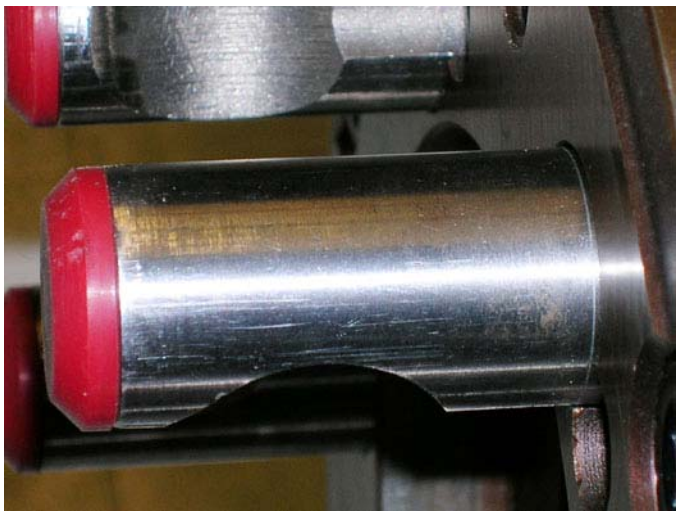
If any cam lock pins are damaged, they must be replaced.

Tools required

- Hex keys

Replacing a cam lock pin

1. Unlock all the cam locks.
2. With the aid of the transport cart, separate the arbor or drum from the headstock.
3. Remove the M8 securing screw on the cam lock pin that needs to be replaced.
4. Screw out and remove the damaged cam lock pin.
5. Thread in the new pin until the index line is flush with the surface of the cam lock plate.



6. Replace the securing screw and tighten it.
7. To check the adjustment of the cam lock pins, refer to the procedure *Adjusting the Cam Lock Pins*.

See also	Adjusting the Cam Lock Pins
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