REV	DESCRIPTION	DRAWN	APPROVED	DATE

SECTION B-B

SECTION A-A

SCALE 0.8

39X2 OPTION

40x2 option

3
2
1 EDGE BREAKING. 775A42101

CREO STANDARD PRODUCTION PROCEDURES

THIS PUBLICATION CONTAINS PROPRIETARY INFORMATION OF CREO CORP.LTD.IT IS SUPPLIED TO THOSE CONCERNED WITH THE OPERATION AND MAINTENANCE OF THE EQUIPMENT COVERED THEREIN AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN PERMISSION OF CREO

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE ROUGH. N8

SCALE 3:2

MACHINING REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:

0 ÷ 30	±0.2	HOLES 0÷10	+0.2 -0.05
30 ÷ 500	±0.3		
500 ÷ 1000	±0.5	HOLES 10+	GEN.TOL
1000 +	±1	ANGLES	±0.5°

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	MOTI KLAP	18.10.04
CHECKED		
DESIGNED		
CHECKED		
APPROVED		
PROD.ENG		
MFR.ENG		
Q.A.		

creo

PUNCH MONTOLI ASSY

PROJECT	LOTEM_FLX_26X30
CAT.NO.	500-02210A

SIZE	DWG. NO.	REV
A1	500-02210A	A