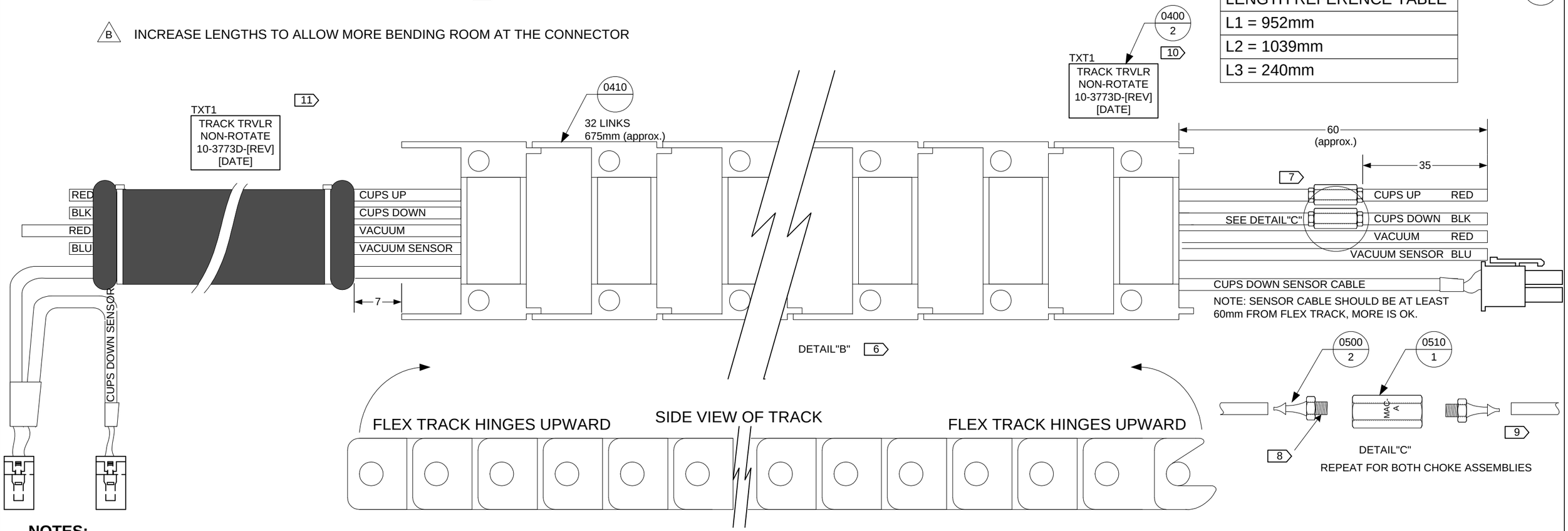


LENGTH REFERENCE TABLE
L1 = 952mm
L2 = 1039mm
L3 = 240mm

B INCREASE LENGTHS TO ALLOW MORE BENDING ROOM AT THE CONNECTOR



NOTES:

1. 0010 / 1 — ITEM # / QUANTITY # OR LENGTH REFERENCE
2. STANDARD TOLERANCE +5/-0 UNLESS SPECIFIED
3. CUT HOSES AS PER DETAIL"A"USING LENGTH REFERENCE
4. SLIDE HOSES AND CABLE CONNECTORS THROUGH BRAID(ITEM 0520)
5. FOLD OVER BRAID AS PER THE DRAWING AND INSTALL 2 CABLE TIES, FINISHED LENGTH IS 220mm
6. ASSEMBLE TRACK AS IN DETAIL"B", LAY CABLE/HOSE ASSEMBLY IN AND SNAP THE TRACK CLOSED
7. REFER TO DETAIL"C" CUT RED & BLK HOSES, REMOVE APPROX 20mm.
8. WRAP 1 TURN OF THREAD SEAL WHITE TAPE AROUND BARBED COUPLING (ITEM 0500) AND SCREW COUPLINGS INTO CHOKE (ITEM 0510) FASTENING TIGHTLY.
9. PUSH HOSE ONTO BARBED END AND TRIM ENDS TO MATCH OTHER HOSES.
10. ATTACH LABEL AROUND END LINK OF FLEX TRACK
11. ATTACH LABEL AROUND WIRE NEXT TO CABLE TIE

REV	ECO	DATE	DRAWING CHANGES BY	DRAWING APPROVED BY
B	E853	2002:JUL:31	S.CHEUNG	S.CHEUNG
C	CA00170	2002:OCT:15	S.CHEUNG	S.CHEUNG

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CAB,ASSY,TRACK TRVLR NON-ROTATE,TS-A
ASSEMBLY DRAWING

DESIGNED BY	DRAWN BY		
R.LEVASSEUR	R.LEVASSEUR		
MILLIMETERS UNLESS SPECIFIED	DATE 2002:JUN:17	SIZE B	SCALE NTS

PART NO.	REV	DOC	SHEET	OF
10 - 3773D - C AD			1	1