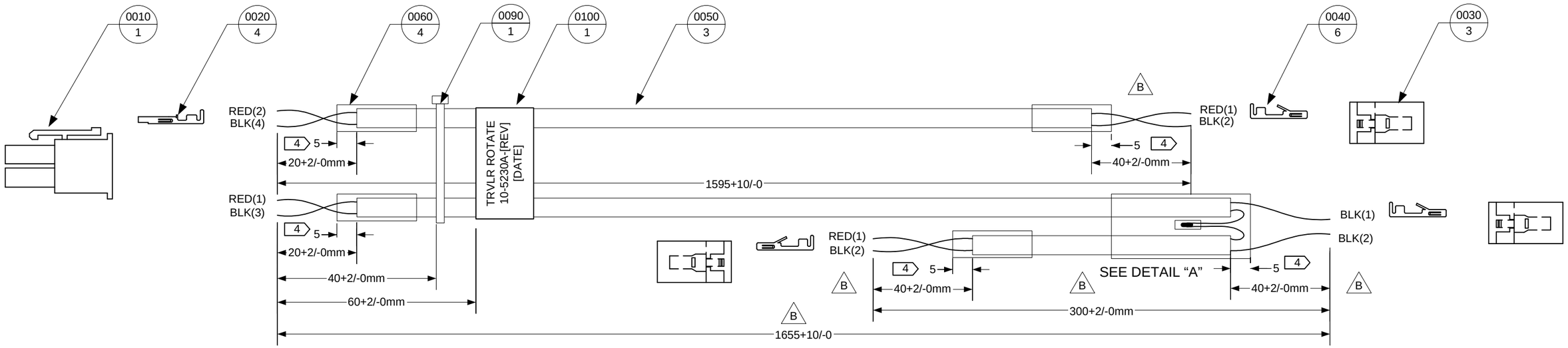
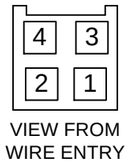
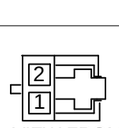




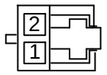
VIEW FROM
WIRE ENTRY

2	RED-22	↓	ROT.EXS+	RED-22	1
4	BLK-22	↓	ROT.EXS-	BLK-22	2
3	BLK-22	↓	CUP.DNS-	BLK-22	1
1	RED-22	↓	CUP.DNS+	RED-22	2

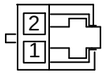


VIEW FROM
WIRE ENTRY

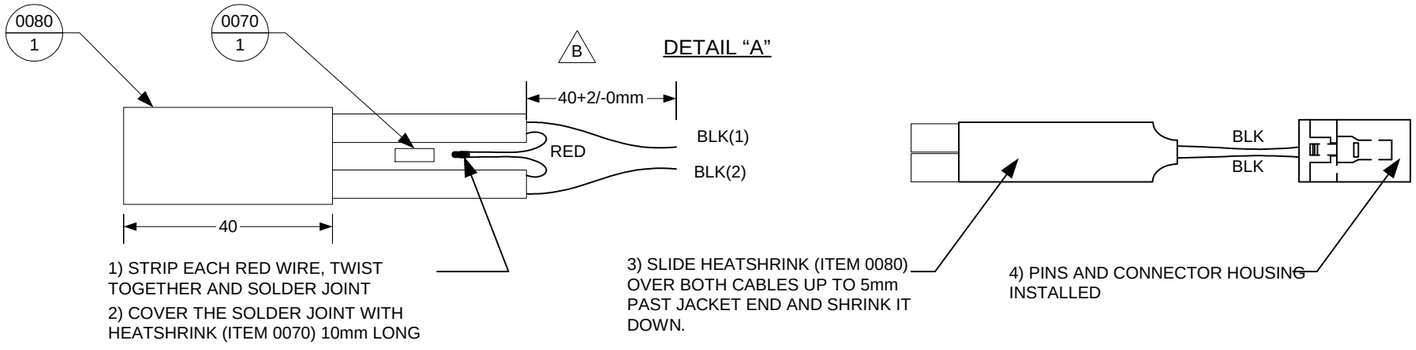
1	RED-22
2	BLK-22



VIEW FROM
WIRE ENTRY



VIEW FROM
WIRE ENTRY



1) STRIP EACH RED WIRE, TWIST TOGETHER AND SOLDER JOINT
2) COVER THE SOLDER JOINT WITH HEATSHRINK (ITEM 0070) 10mm LONG

3) SLIDE HEATSHRINK (ITEM 0080) OVER BOTH CABLES UP TO 5mm PAST JACKET END AND SHRINK IT DOWN.

4) PINS AND CONNECTOR HOUSING INSTALLED

NOTES:

1. 0010 / 1 — ITEM # / QUANTITY #
2. STRIP WIRE JACKET AS PER DRAWING
3. ATTACH HEATSHRINK 5mm OVER END OF JACKET
4. THE STANDARD LENGTH TOLERANCE IS +1/-0 mm, UNLESS OTHERWISE SPECIFIED.

B INCREASE LENGTHS TO ALLOW MORE BENDING ROOM AT THE CONNECTOR

REV	ECO	DATE	DRAWING CHANGES BY	DRAWING APPROVED BY
B	CA00170	2002:OCT:15	S.CHEUNG	S.CHEUNG
A	E876	2002:JUN 13	R. LEVASSEUR	R. LEVASSEUR

last revised date: 11/27/2002

creo

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CAB,ASSY,TRVLR ROTATE,TS
ASSEMBLY DRAWING

DESIGNED BY	DRAWN BY
R. LEVASSEUR	R. LEVASSEUR

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	2002:JUN:13	B	NTS

PART NO.	REV	DOC	SHEET	OF
10 - 5230A - B AD			1	1