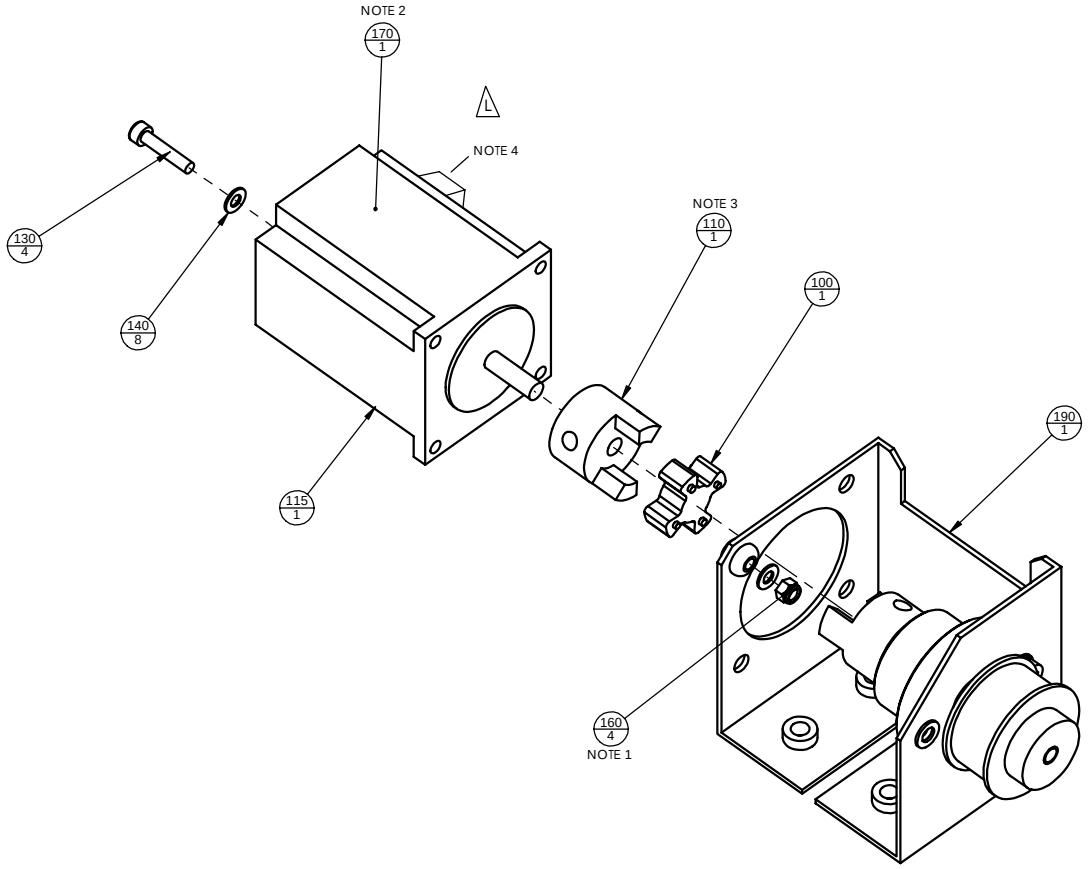


NOTES:

1. TIGHTEN THE LOCK NUTS ONLY TO THE POINT WHERE A COUPLE OF SCREW THREADS ARE VISIBLE.
2. ADD A LABEL TO THE MOTOR THAT READS "M5".
3. USE LOCTITE RC609 ON BUSHINGS AND PULLEY.
4. NOTE ALIGNMENT OF MOTOR PLUG TO ASSEMBLY

L ADDED ALIGNMENT NOTE

THIRD ANGLE PROJECTION

DEBURR 0.25mm MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± X.	X.	± X.
X.X	± X.X	X.X	± X.X
X.XX	± X.XX	X.XX	± X.XX
X.XXX	± X.XXX	IMPLIED 90°	±

CREO

ASSY, MECH, MOTOR UNLD PAN, TS-AUTO ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY
C. ALLEN	C. ALLEN

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	1997:OCT:01	B	1:2

PART NO.	REV	DOC	SHEET	OF
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