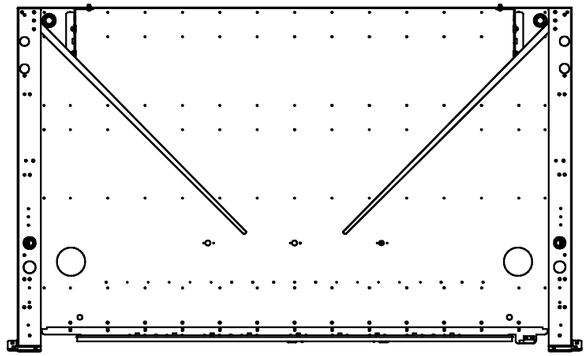
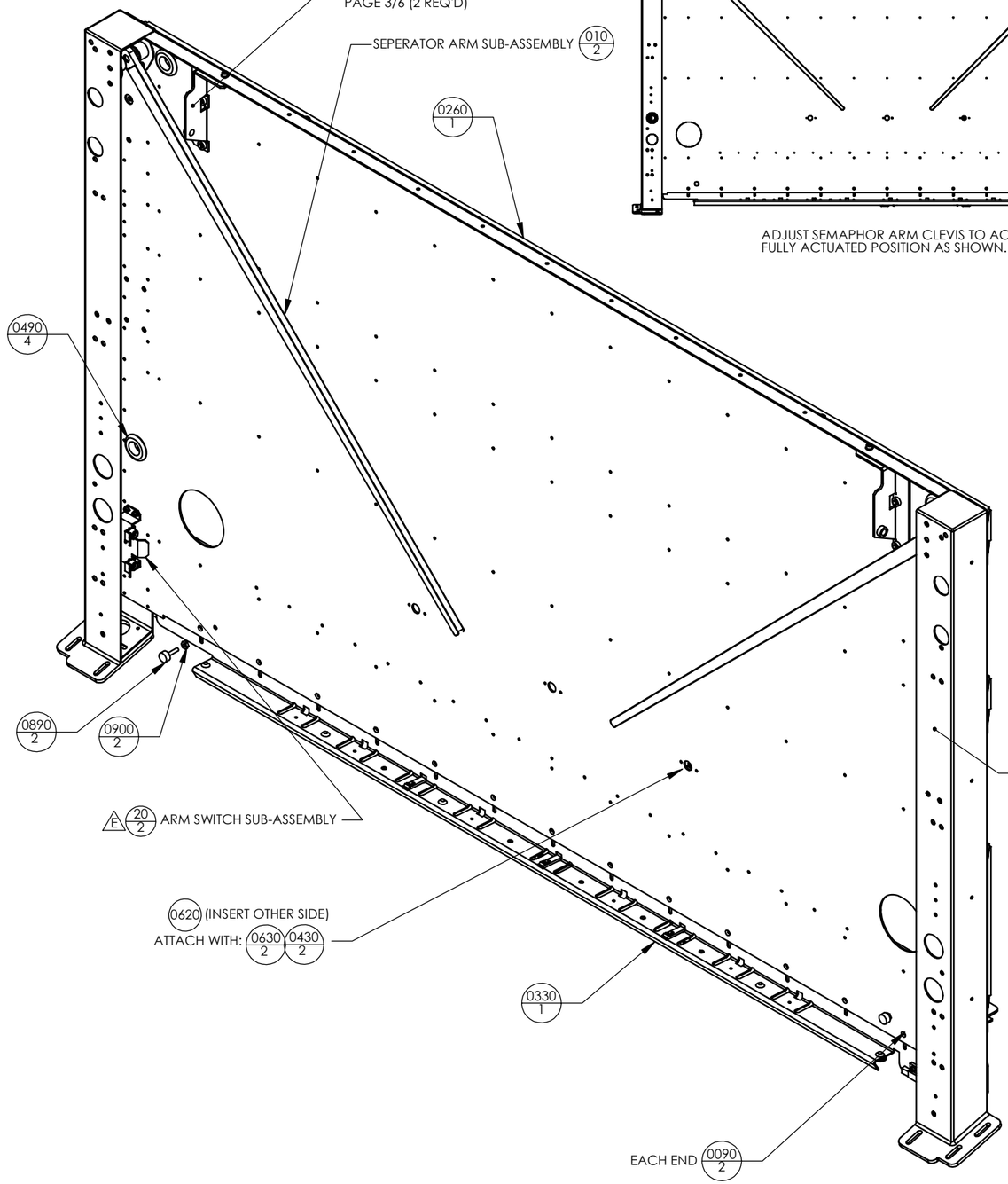
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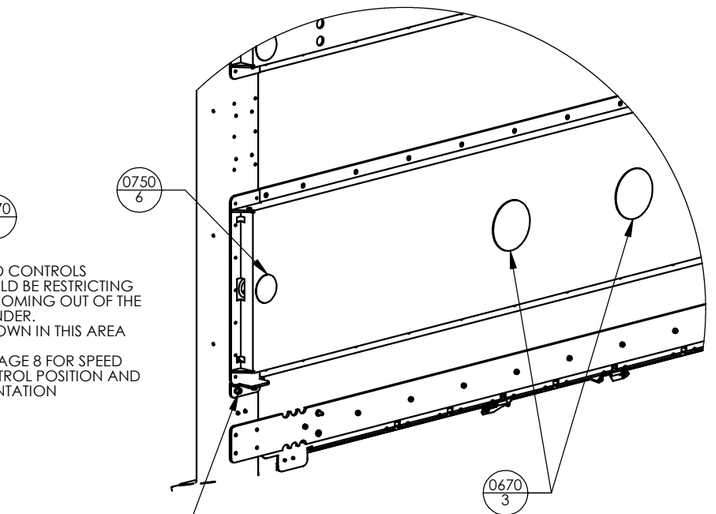
NOTES:

1. ALL PNEUMATIC TUBING TO HAVE LABELS ATTACHED 50-75 MM FROM ALL ENDS, DISCONNECTION POINTS OR ANY OTHER NECESSARY LOCATION.



ADJUST SEMAPHOR ARM CLEVIS TO ACHIEVE A FULLY ACTUATED POSITION AS SHOWN.





VER CHANGE MARKED BY: E

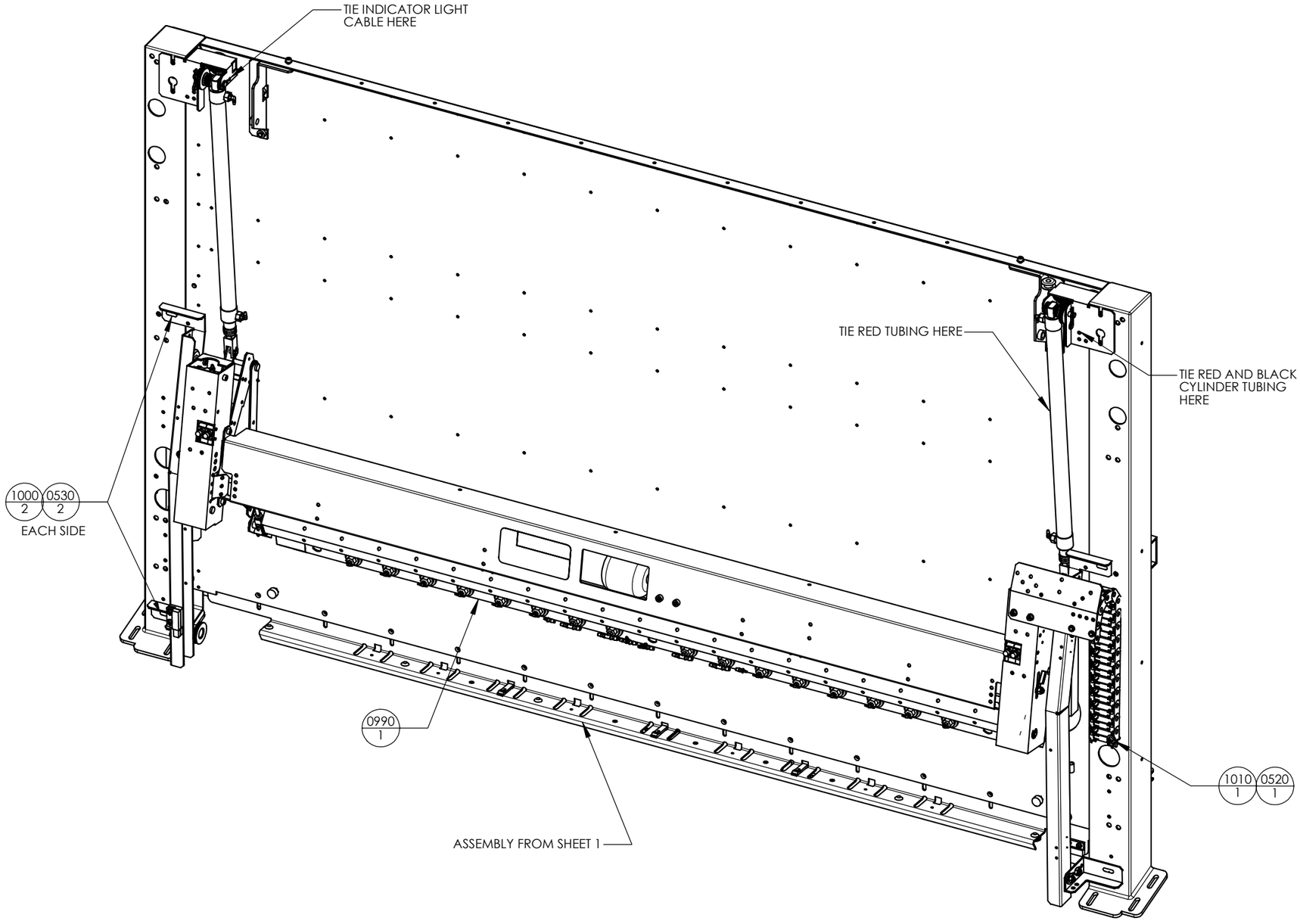
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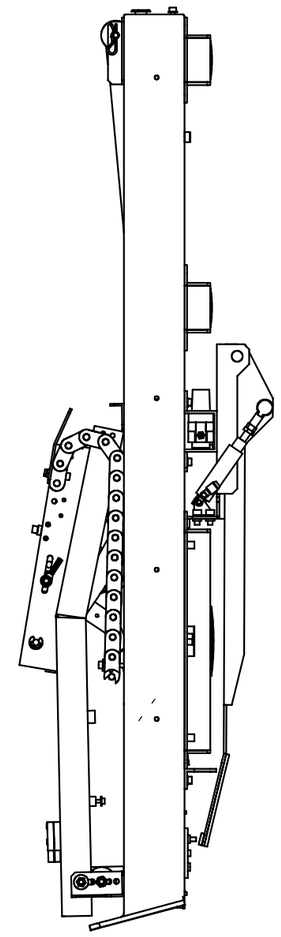
LOAD TABLE ASSEMBLY
FINAL ASSEMBLY DETAIL
AL, TSM

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PART NO. 50-1525E — A	REV AD	DOC 1	SHEET 6 OF

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V3 PICKER DETAIL
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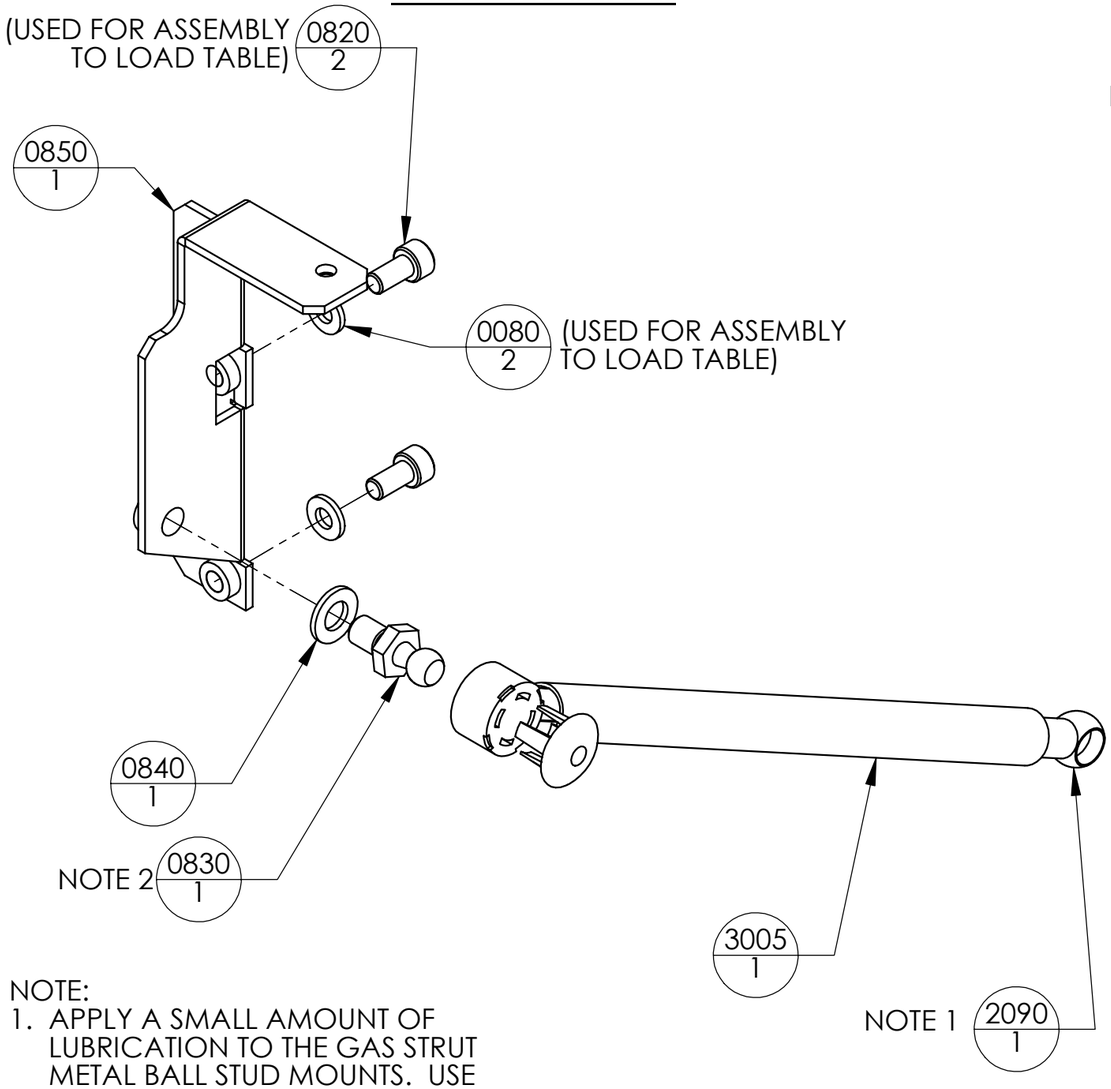
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PART NO.	REV	DOC	SHEET	OF
50-1525E	A	AD	2	6

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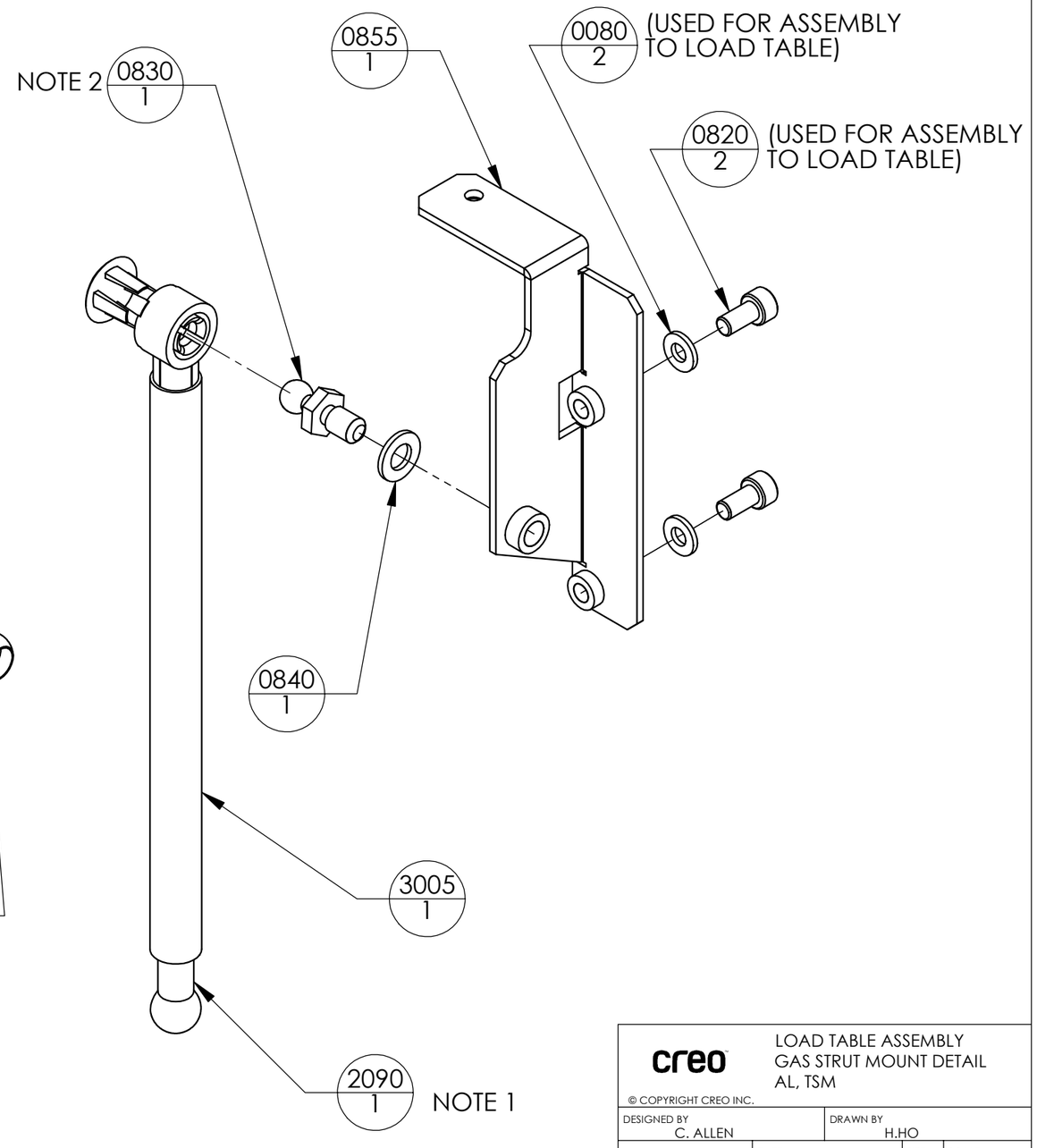
LEFT ASSEMBLY



NOTE:
1. APPLY A SMALL AMOUNT OF LUBRICATION TO THE GAS STRUT METAL BALL STUD MOUNTS. USE LITHIUM GREASE EP2 OR EQUIVALENT.

2. APPLY LOCTITE 242 ON THREADS.

RIGHT ASSEMBLY



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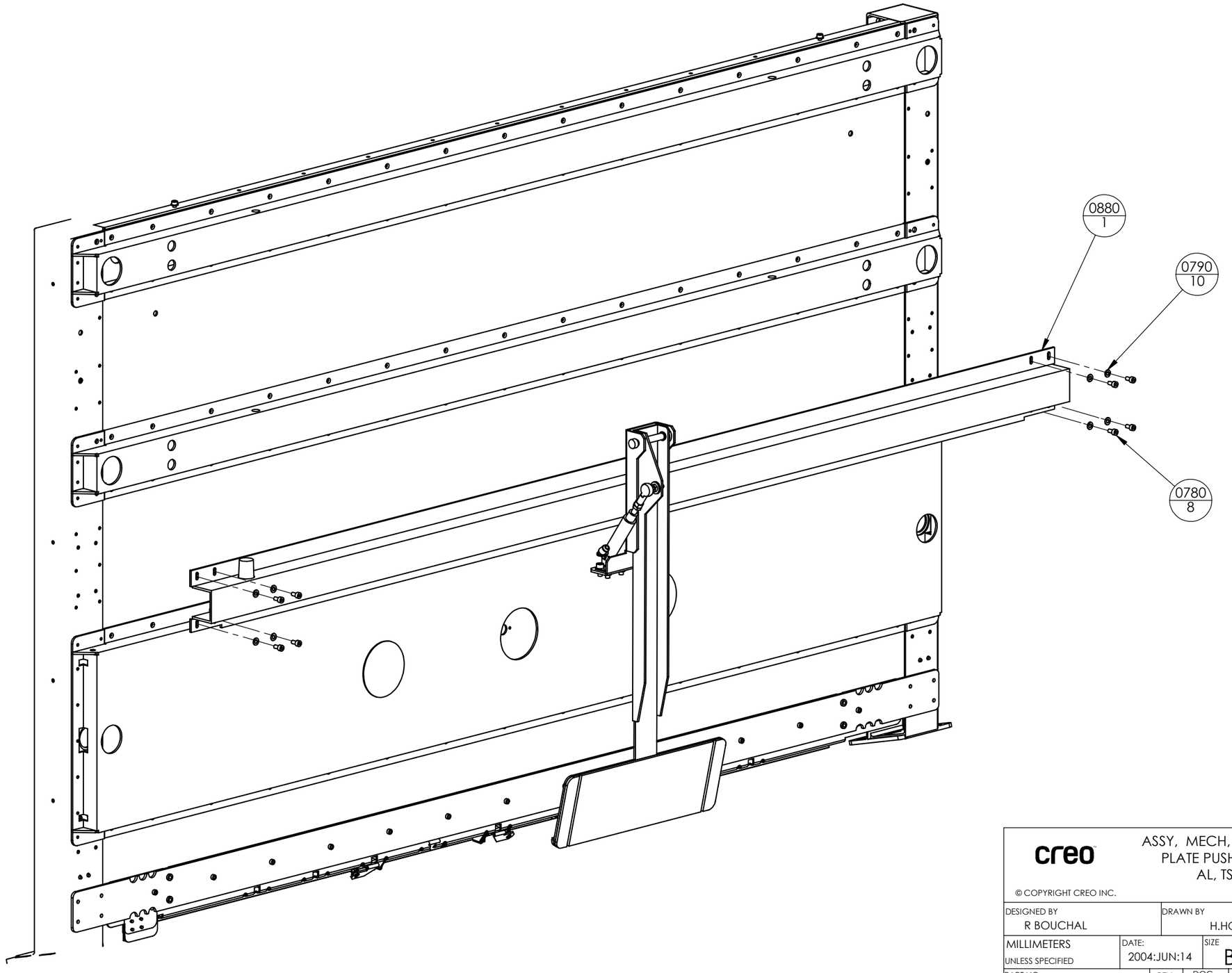
LOAD TABLE ASSEMBLY
GAS STRUT MOUNT DETAIL
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PART NO.	REV	DOC	SHEET	OF
50-1525E	A	AD	3	6

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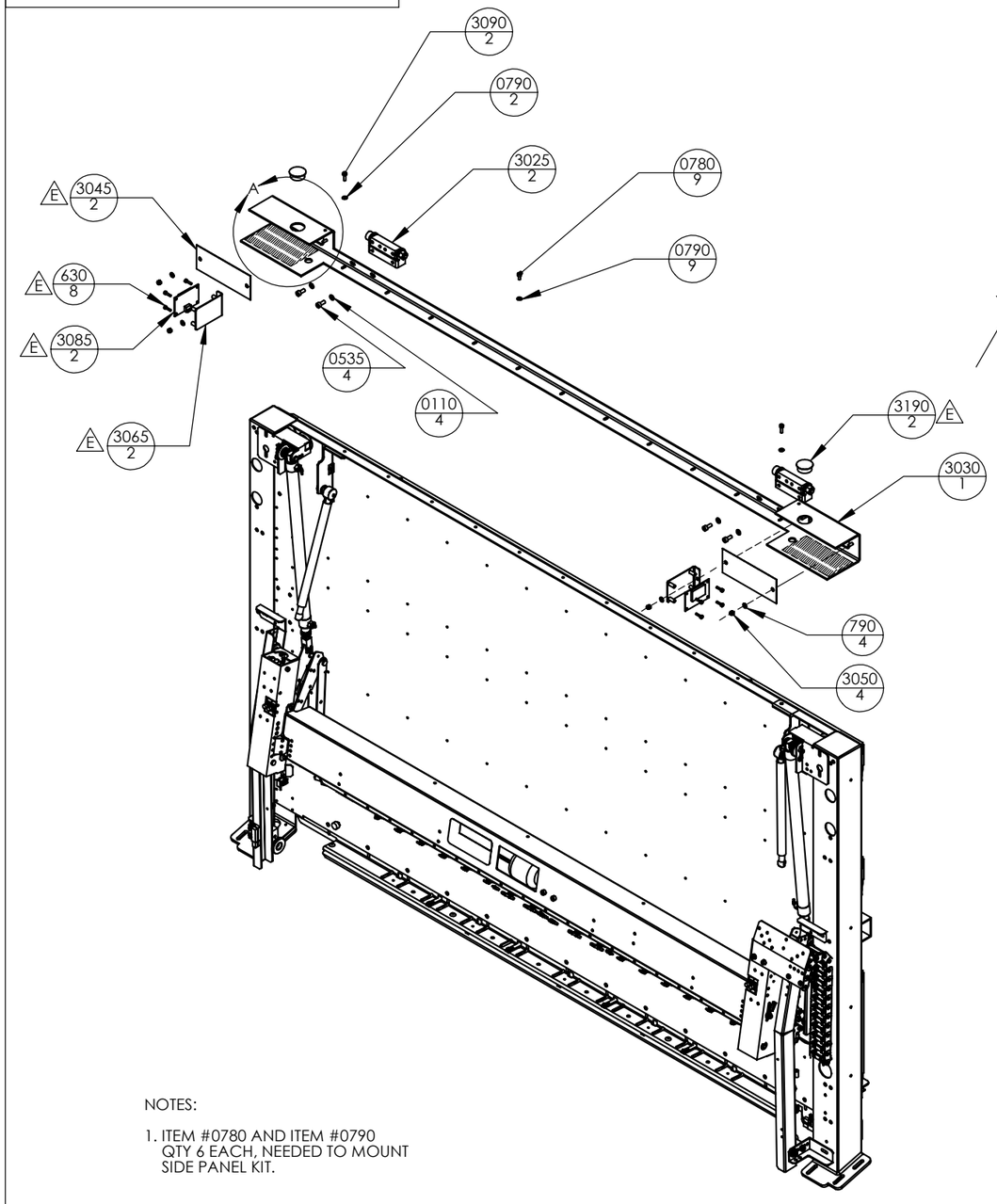
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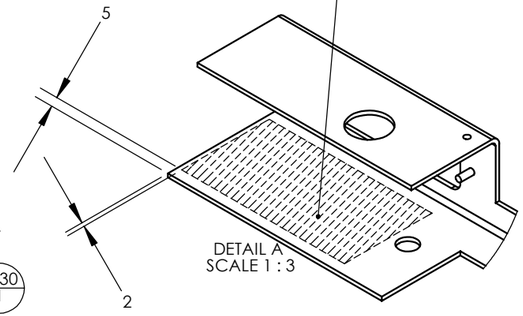
ASSY, MECH, LOAD TABLE,
PLATE PUSHER DETAIL
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PART NO. 50-1525E	REV A	DOC AD	SHEET 4	OF 6

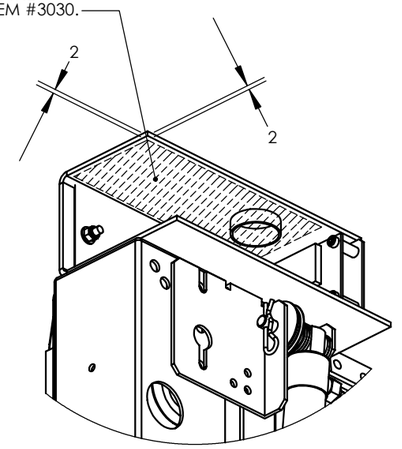
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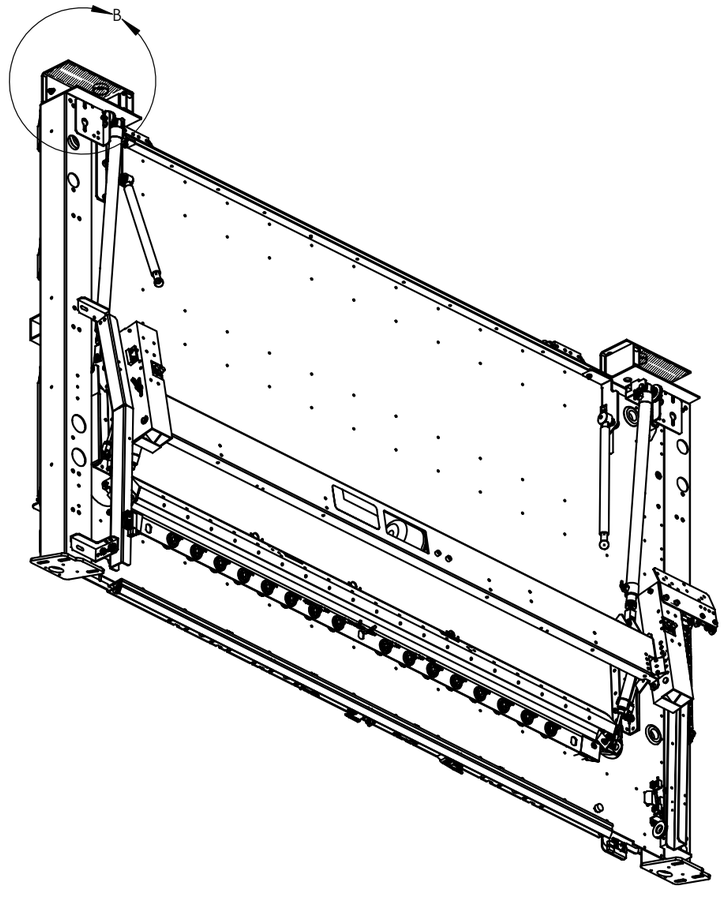


DETAIL A
SCALE 1 : 3

E
ATTACH 4 PIECES OF 120MM LONG 2" REFLECTIVE TAPE, ITEM # 3200, ON THE HATCHED AREAS ON BOTH THE HOME AND AWAY SIDES OF ITEM #3030.



DETAIL B
SCALE 1 : 3



NOTES:

1. ITEM #0780 AND ITEM #0790 QTY 6 EACH, NEEDED TO MOUNT SIDE PANEL KIT.

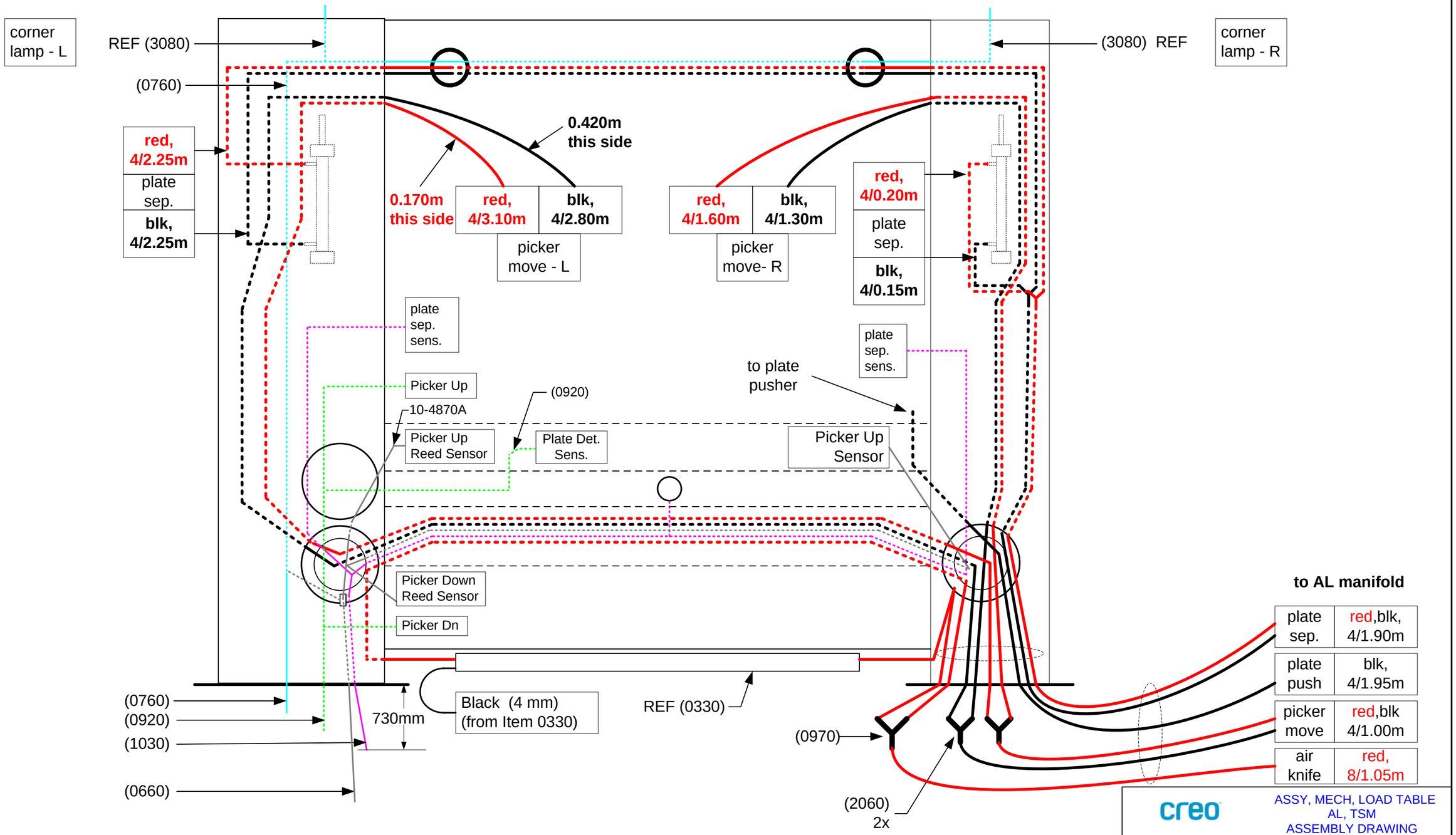
VER CHANGE MARKED BY: E

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ASSY, MECH, LOAD TABLE, AL, TSM

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PART NO.	REV	DOC	SHEET	OF
50-1525E	A	AD	5	6



A NO REV CHANGES TO THIS SHEET

LOAD TABLE TUBING/WIRING DIAGRAM

FRONT VIEW

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ASSY, MECH, LOAD TABLE AL, TSM
ASSEMBLY DRAWING

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	P HORAK			
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PART NO.	REV	DOC	SHEET	OF
50-1525E	A	AD	6	6