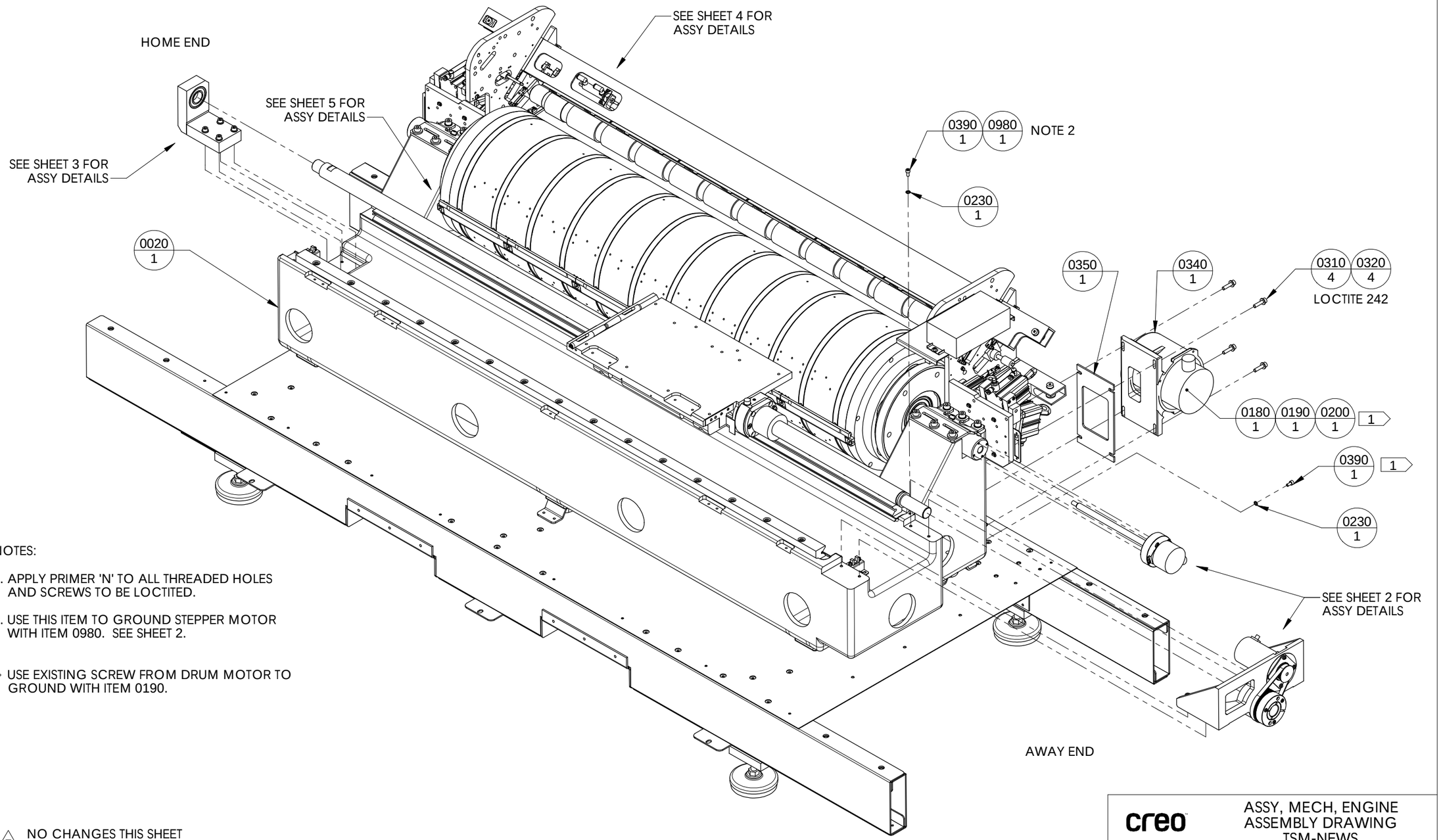
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NOTES:

1. APPLY PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED.
2. USE THIS ITEM TO GROUND STEPPER MOTOR WITH ITEM 0980. SEE SHEET 2.

1 USE EXISTING SCREW FROM DRUM MOTOR TO GROUND WITH ITEM 0190.

E NO CHANGES THIS SHEET
SEE SHEET 2, 6

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ASSY, MECH, ENGINE
ASSEMBLY DRAWING
TSM-NEWS

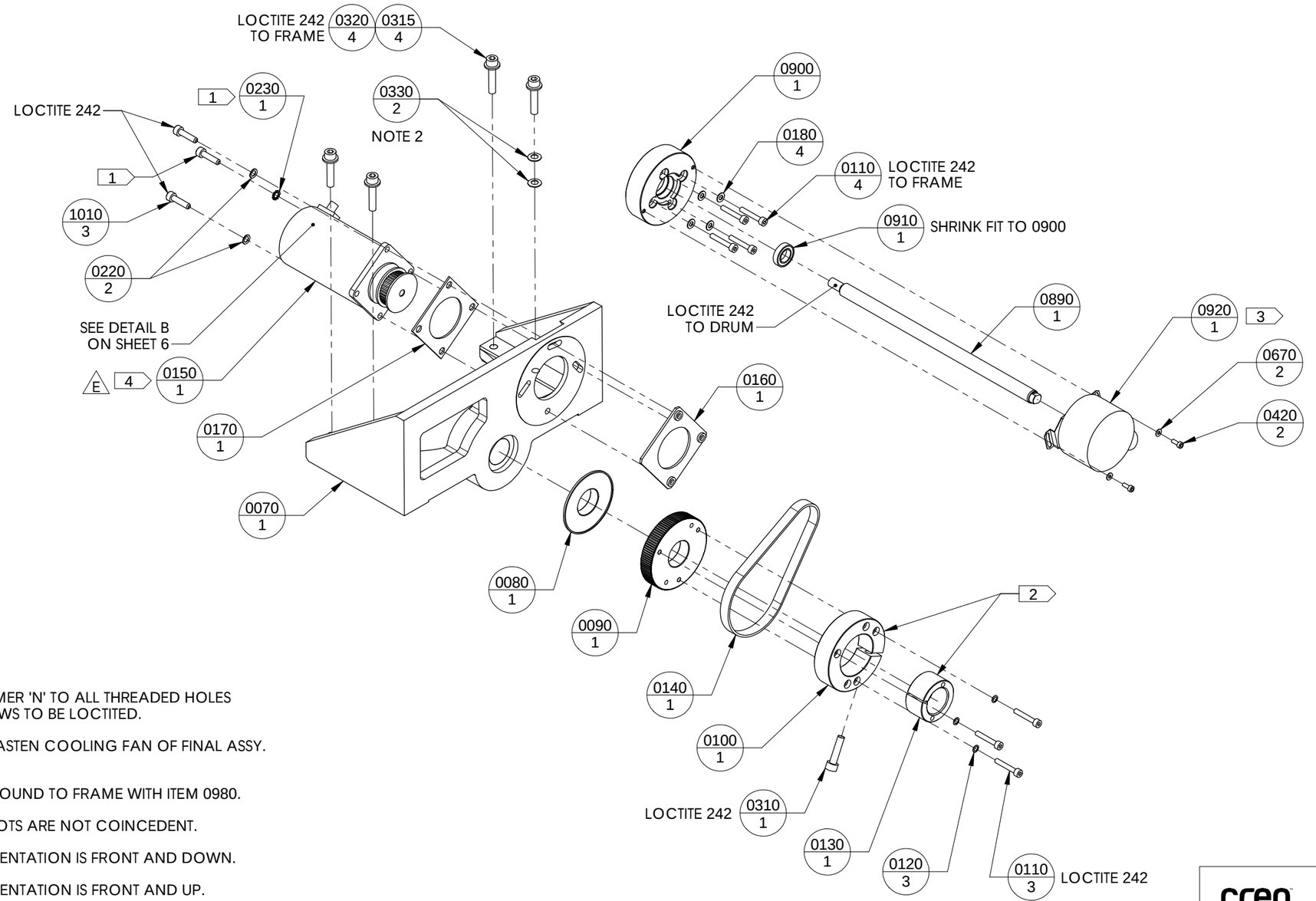
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NOTES:

1. APPLY PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED.
2. USED TO FASTEN COOLING FAN OF FINAL ASSY.

1 USE TO GROUND TO FRAME WITH ITEM 0980.

2 ENSURE SLOTS ARE NOT COINCEDENT.

3 CABLE ORIENTATION IS FRONT AND DOWN.

4 CABLE ORIENTATION IS FRONT AND UP.

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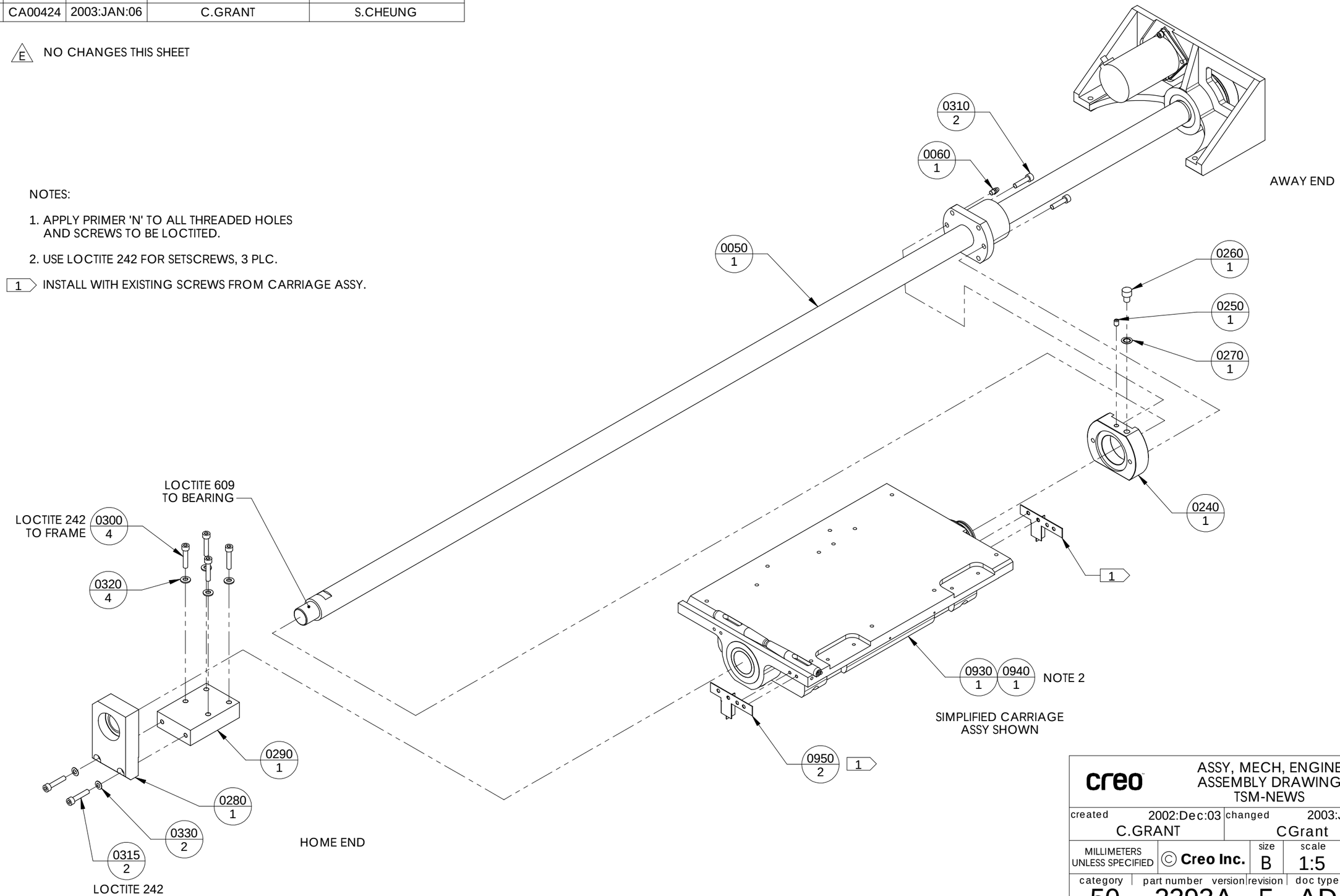
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△E NO CHANGES THIS SHEET

NOTES:

1. APPLY PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED.
2. USE LOCTITE 242 FOR SETSCREWS, 3 PLC.

1 INSTALL WITH EXISTING SCREWS FROM CARRIAGE ASSY.




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ASSY, MECH, ENGINE
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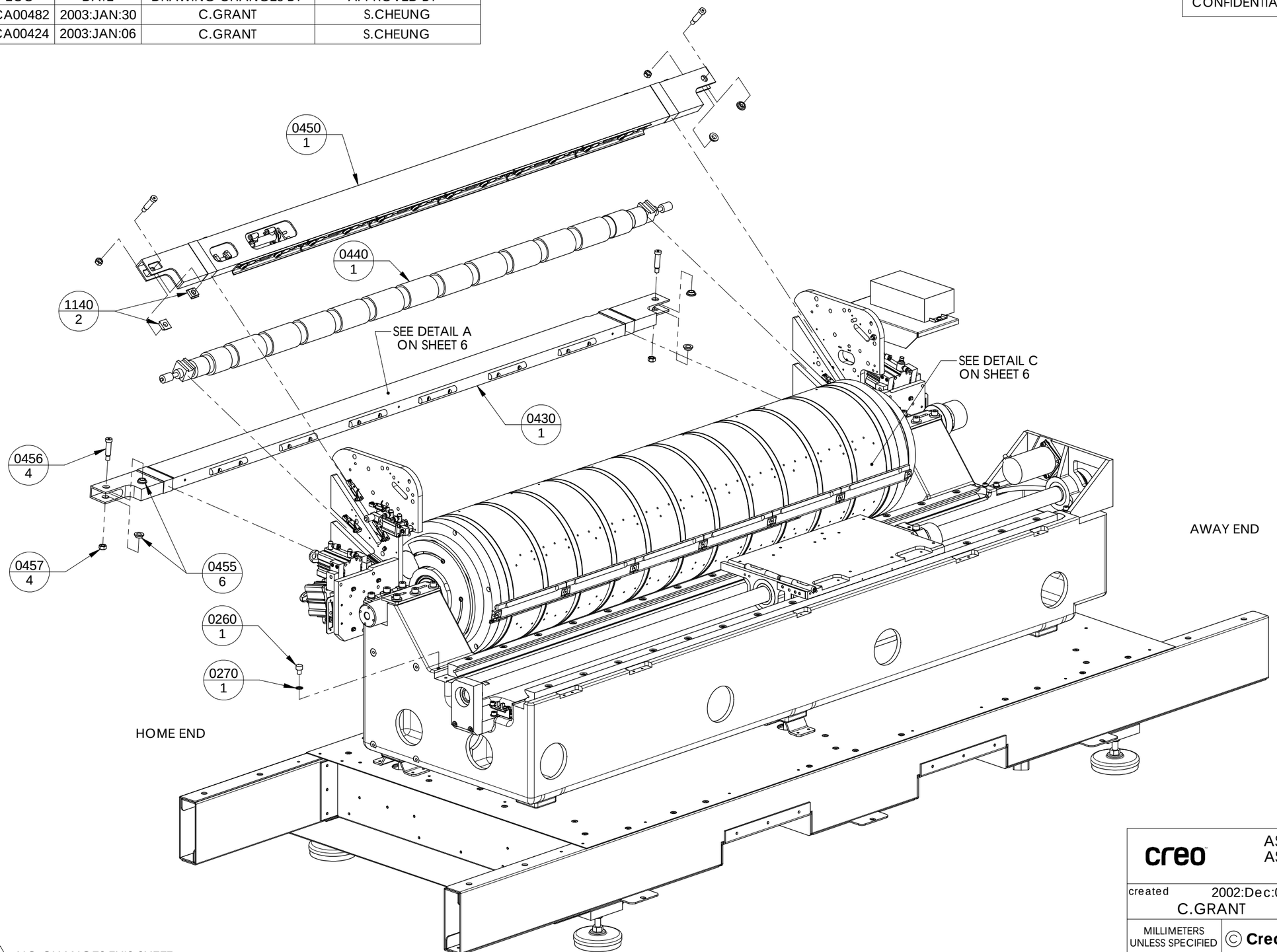
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E NO CHANGES THIS SHEET

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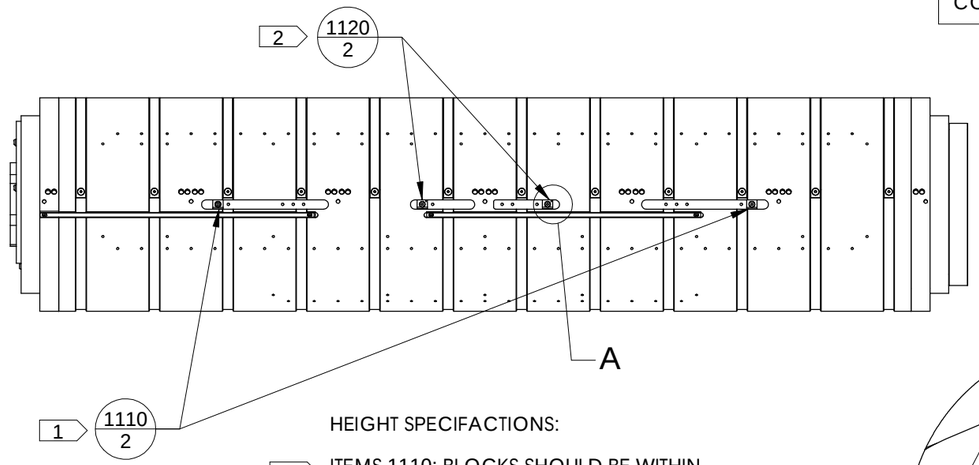
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NOTES:

1. APPLY PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED. REFER TO ASSY PROCEDURE.



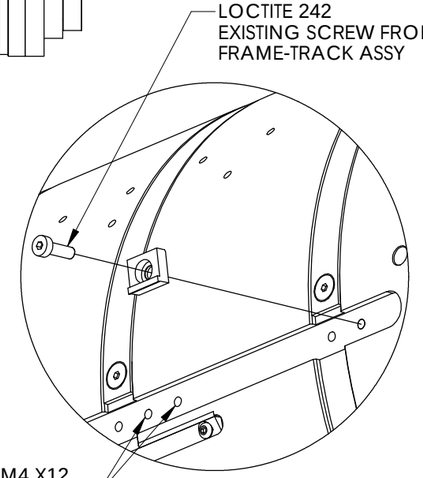

HEIGHT SPECIFACTIONS:

1 ITEMS 1110: BLOCKS SHOULD BE WITHIN 40 MIRCONS OF EACH OTHER.

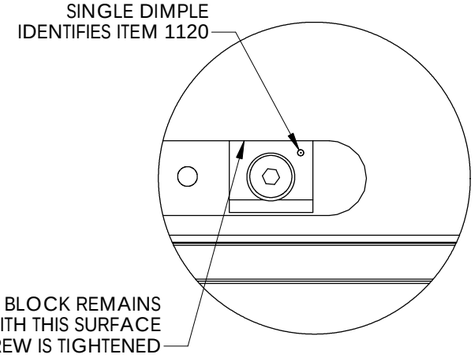
2 ITEMS 1120: BLOCKS SHOULD BE WITHIN 200±50 MICRONS (FROM ZERO REF).

USE THE LOWER BLOCK AS THE ZERO REF IN DETERMINING THE HEIGHT OF ITEMS 1120.

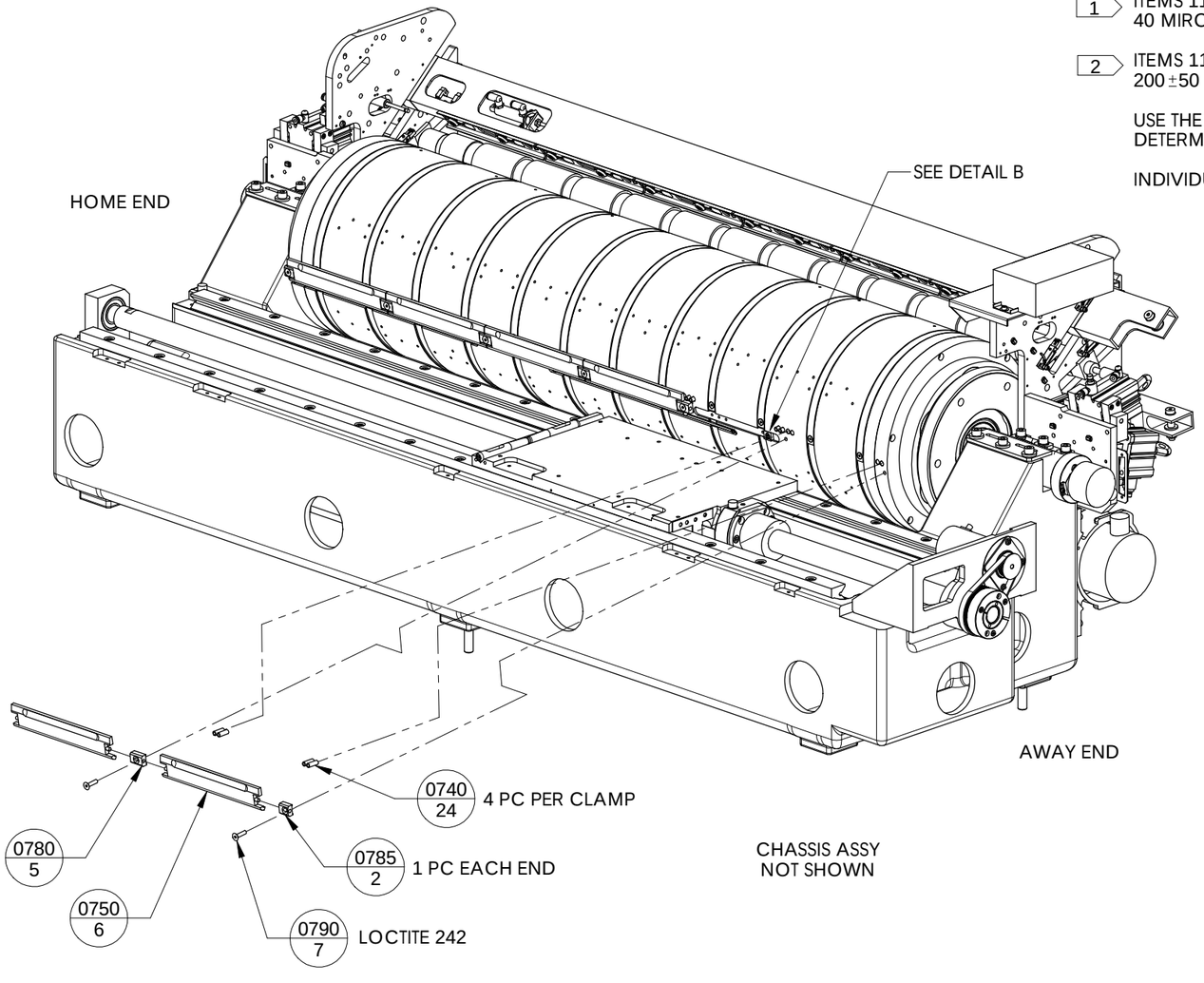
INDIVIDUAL BLOCK FLATNESS: 10 MIRCONS OR LESS.




DETAIL B
TYPICAL INSTALLATION
SCALE 1 : 2




DETAIL A
SCALE 1 : 1




CHASSIS ASSY
NOT SHOWN

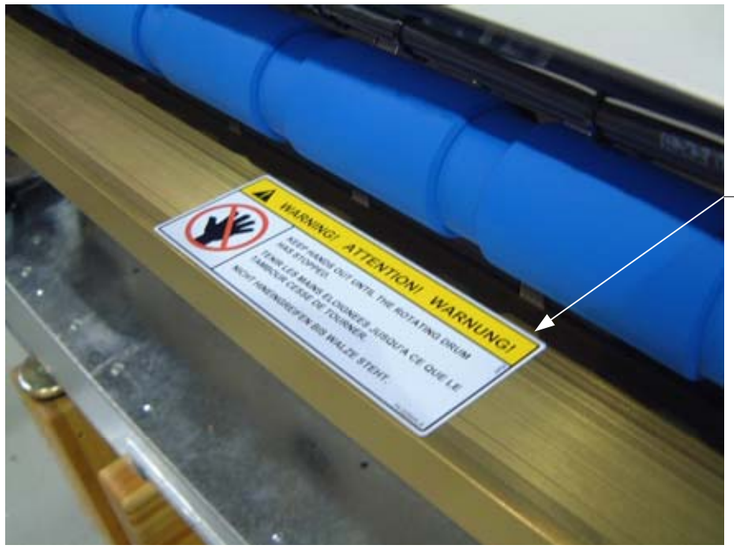
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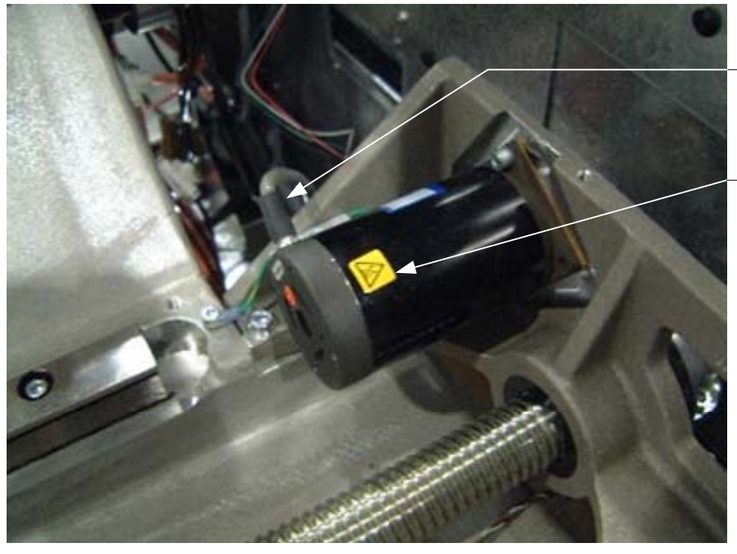
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1060
1

DETAIL A



0155
1

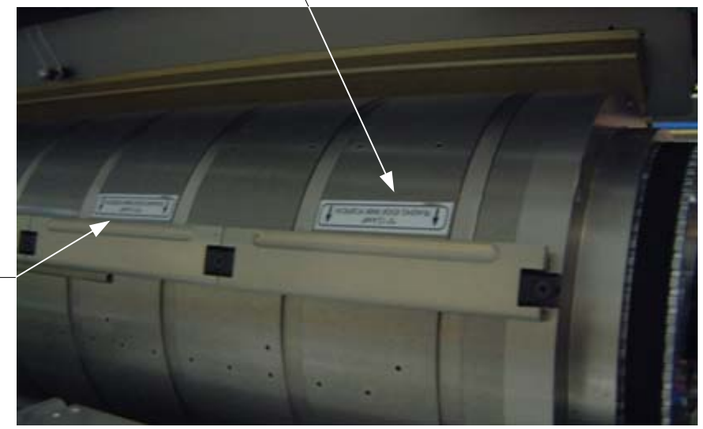
E USE AT END OF MOTOR CABLE

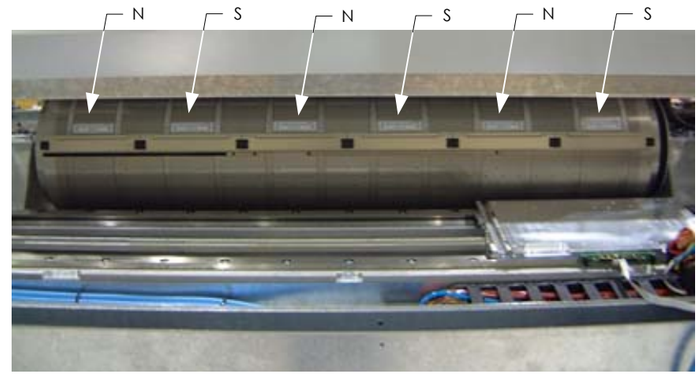
0590
1

DETAIL B

0810
3

0800
3






HOME SIDE

AWAY SIDE

DETAIL C

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| PART NO. | REV | DOC | SHEET | OF |
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