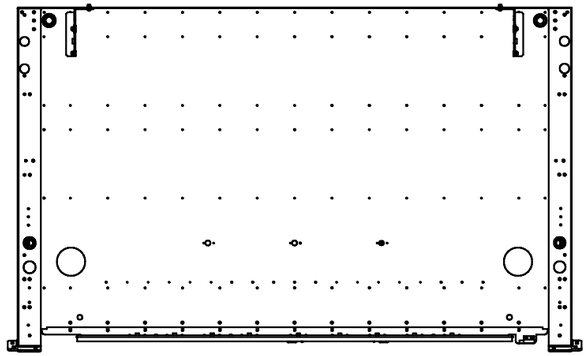
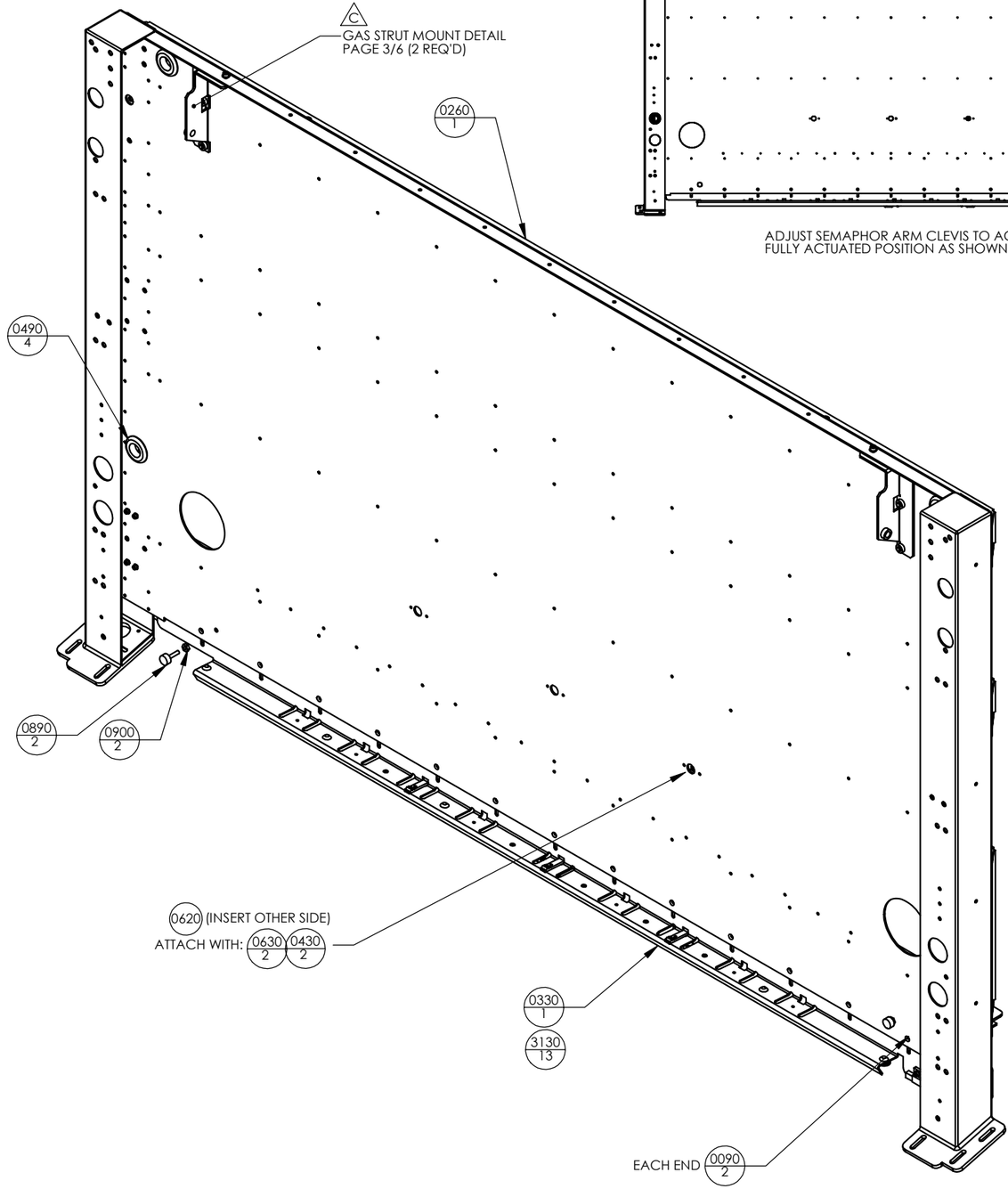
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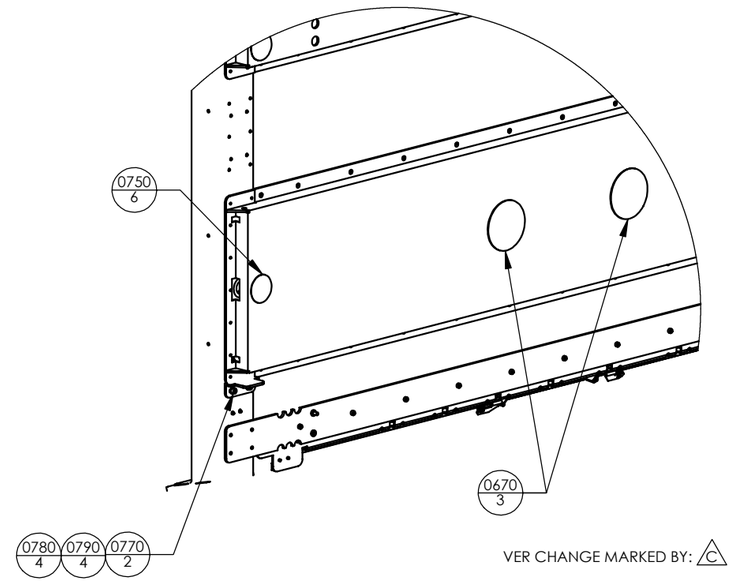
NOTES:

1. ALL PNEUMATIC TUBING TO HAVE LABELS ATTACHED 50-75 MM FROM ALL ENDS, DISCONNECTION POINTS OR ANY OTHER NECESSARY LOCATION.



ADJUST SEMAPHOR ARM CLEVIS TO ACHIEVE A FULLY ACTUATED POSITION AS SHOWN.





VER CHANGE MARKED BY: C

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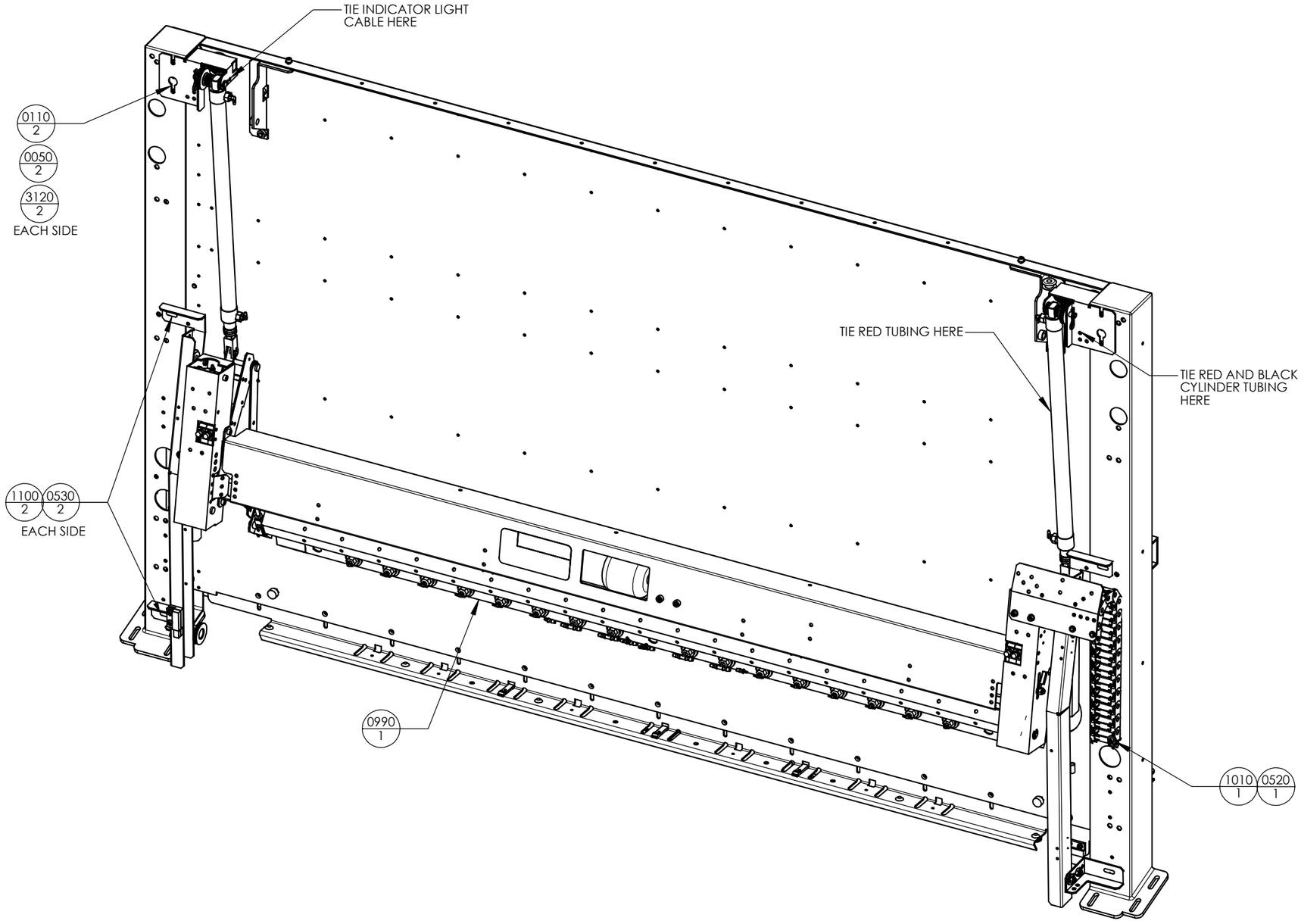
LOAD TABLE ASSEMBLY
FINAL ASSEMBLY DETAIL
NEWS

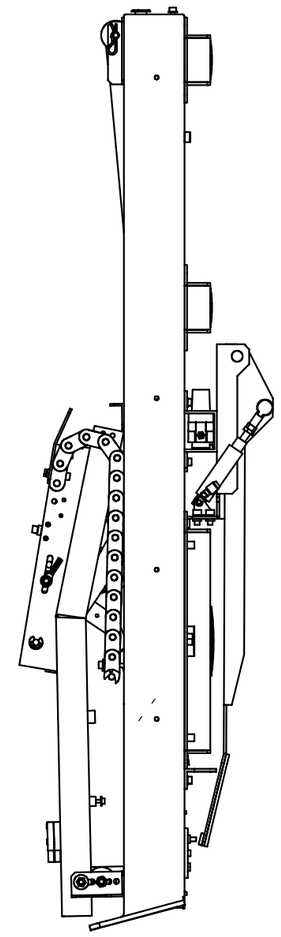
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IAN GARBEN	HENRY HO		
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LOAD TABLE ASSEMBLY
V3 PICKER DETAIL
NEWS

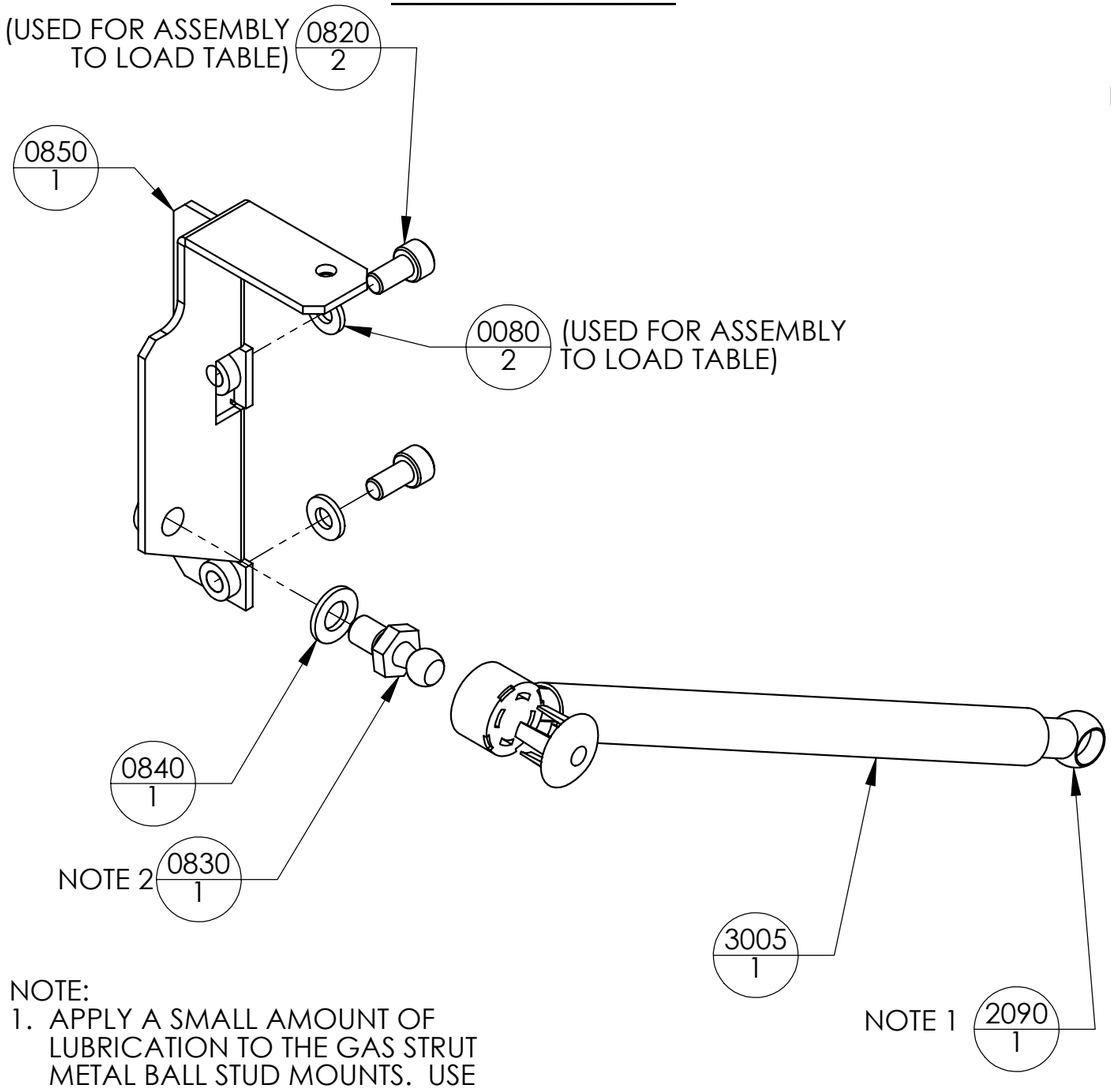
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S MONTAGUE	H.HO		
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50-2425C	A	AD	2	6

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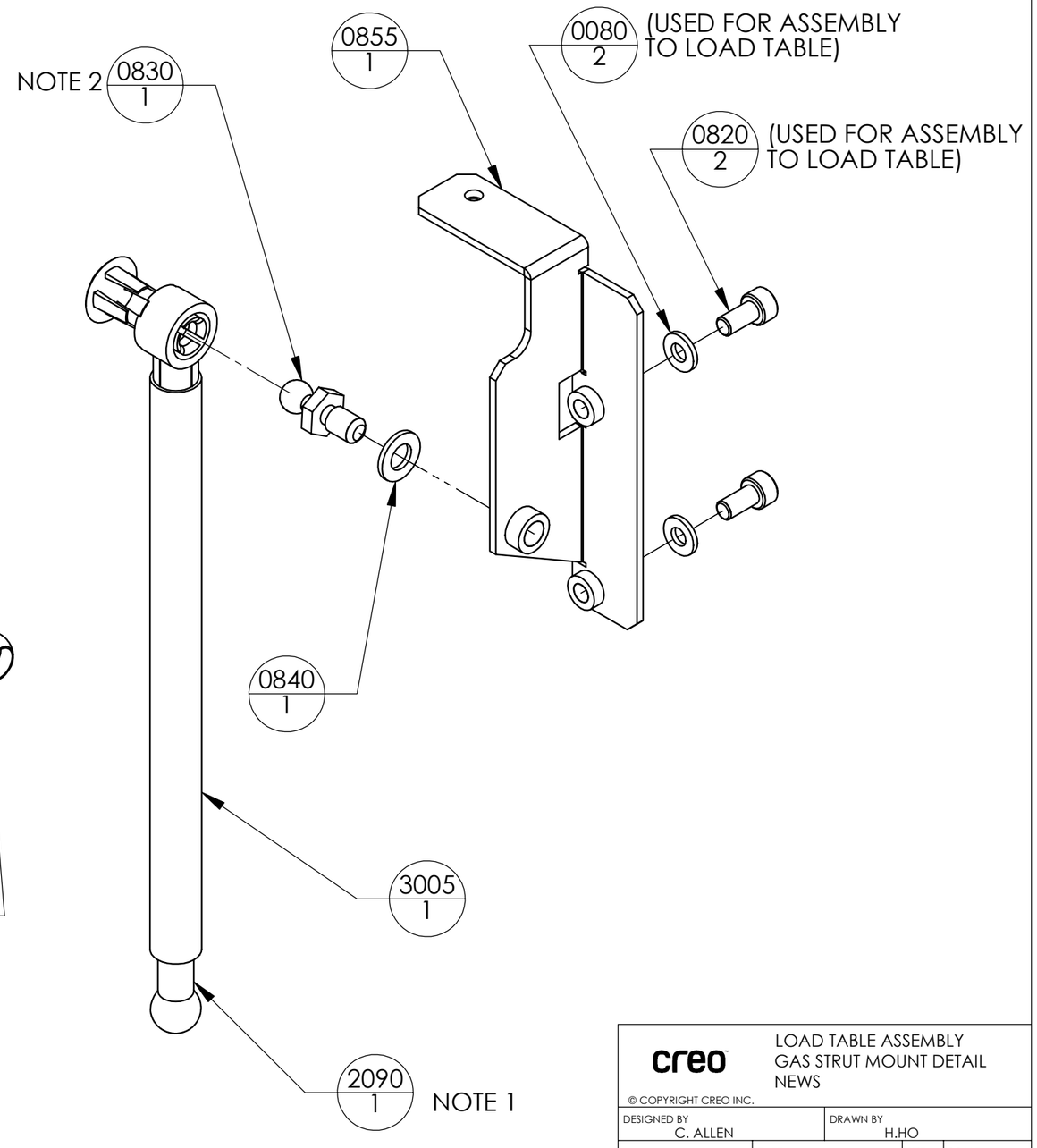
LEFT ASSEMBLY



NOTE:
1. APPLY A SMALL AMOUNT OF LUBRICATION TO THE GAS STRUT METAL BALL STUD MOUNTS. USE LITHIUM GREASE EP2 OR EQUIVALENT.

2. APPLY LOCTITE 242 ON THREADS.

RIGHT ASSEMBLY



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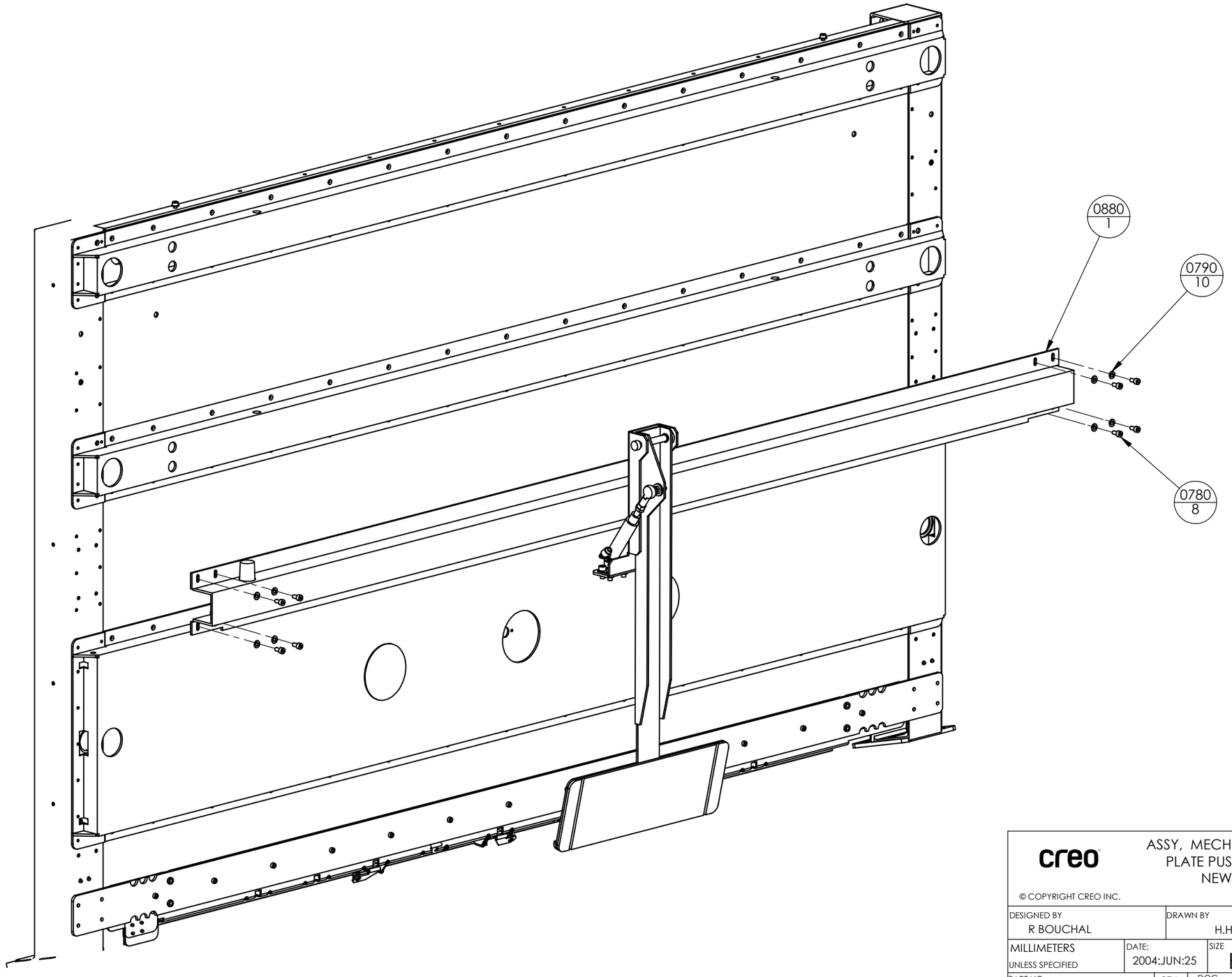
LOAD TABLE ASSEMBLY
GAS STRUT MOUNT DETAIL
NEWS

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PART NO.	REV	DOC	SHEET	OF
50-2425C	A	AD	3	6

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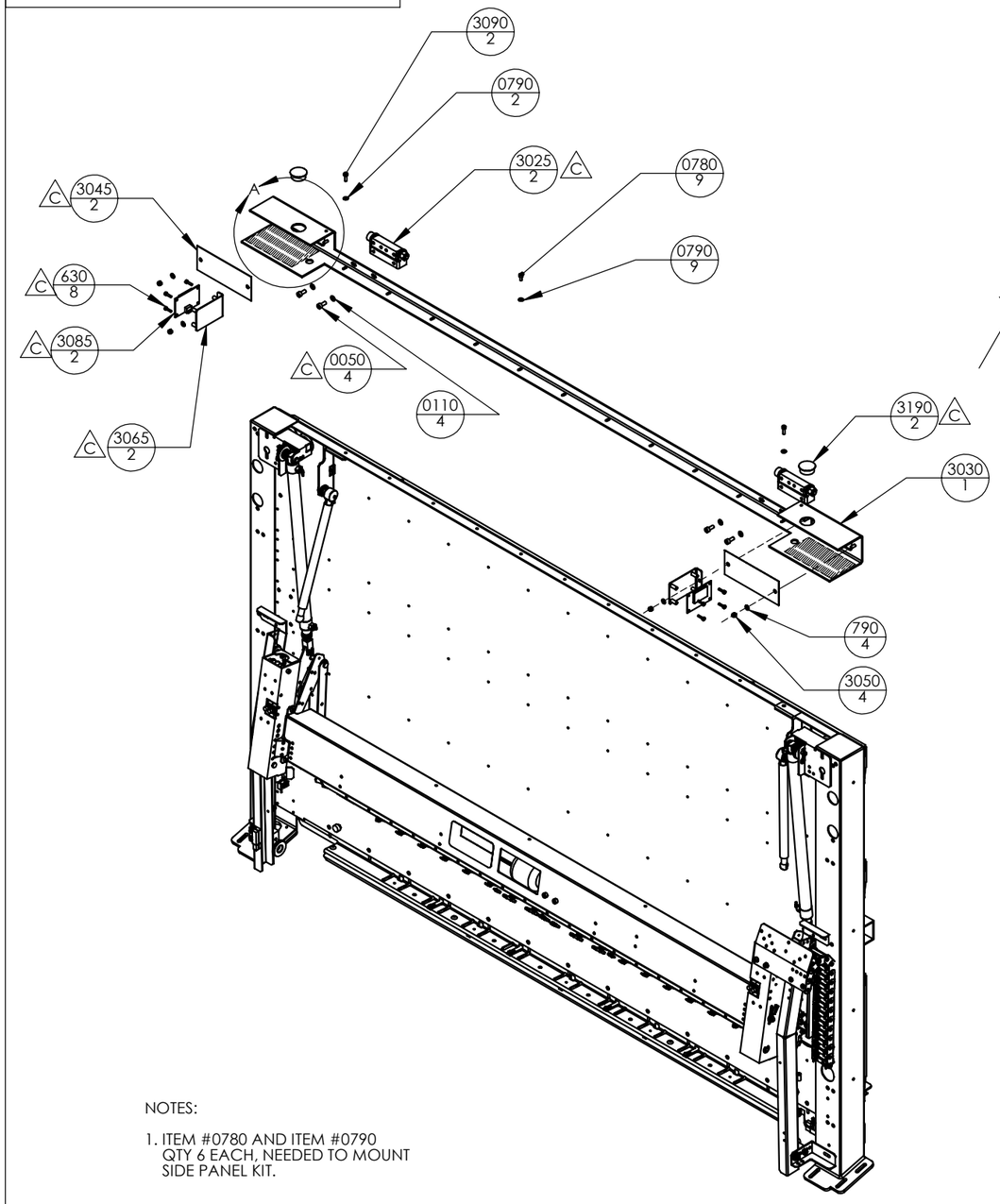
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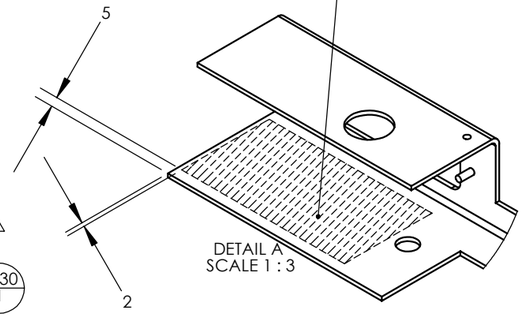
ASSY, MECH, LOAD TABLE, PLATE PUSHER DETAIL NEWS

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MILLIMETERS UNLESS SPECIFIED	DATE: 2004:JUN:25	SIZE B	SCALE 1:5	
PART NO. 50-2425C	REV A	DOC AD	SHEET 4	OF 6

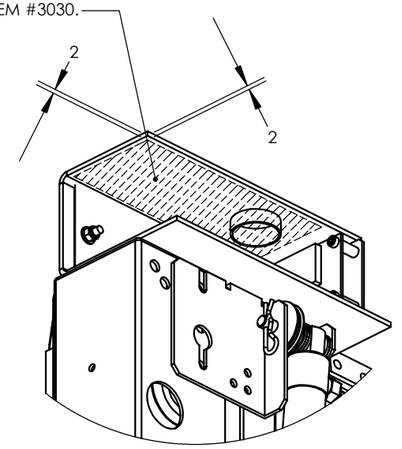
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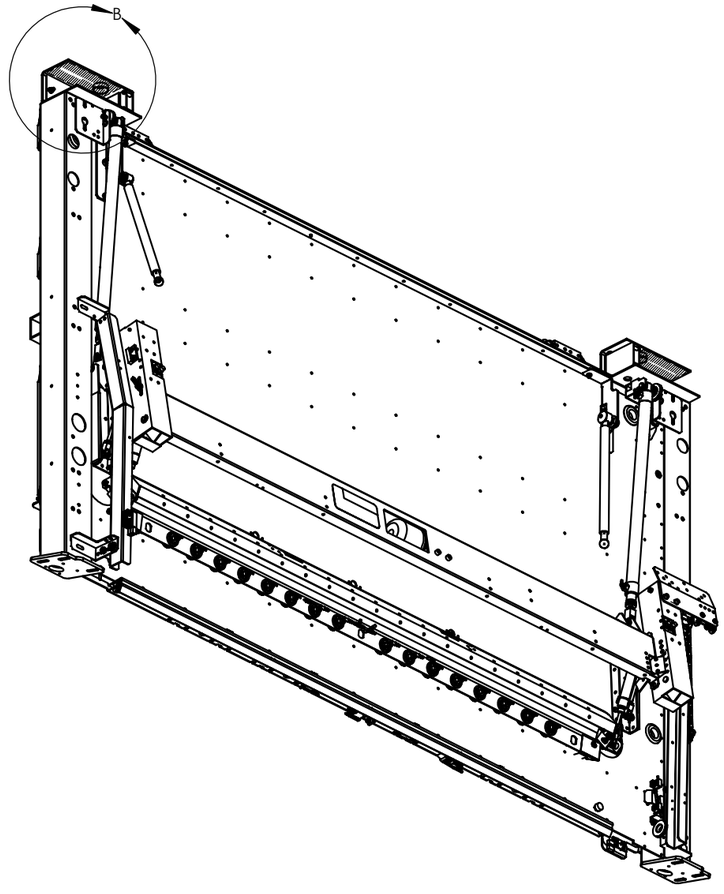


DETAIL A
SCALE 1 : 3

C
ATTACH 4 PIECES OF 120MM LONG
2" REFLECTIVE TAPE, ITEM # 3300, ON
THE HATCHED AREAS ON BOTH THE
HOME AND AWAY SIDES OF ITEM #3030.



DETAIL B
SCALE 1 : 3



NOTES:

1. ITEM #0780 AND ITEM #0790
   QTY 6 EACH, NEEDED TO MOUNT
   SIDE PANEL KIT.

VER CHANGE MARKED BY: C

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ASSY, MECH, LOAD TABLE, NEWS

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PART NO.	REV	DOC	SHEET	OF
50-2425C—	A	AD	5	6

corner lamp - L

REF (3080)

(0760)

(3080) REF

corner lamp - R

0.420m this side

0.170m this side

red, 4/3.10m

blk, 4/2.80m

picker move - L

red, 4/1.60m

blk, 4/1.30m

picker move- R

1

1

Picker Up

(0920)

(3110)

to plate pusher

Picker Up Reed Sensor

Plate Det. Sens.

Plate Det. Sens.

Picker Wrist Sensor

10-4870A

Picker Dn

Picker Down Reed Sensor

(0760)

(0920)

(1030)

(0660)

730mm

Black (4 mm) (from Item 0330)

REF (0330)

(0970)

(2060) 2x

10-4853A

to AL manifold

plate push	blk, 4/1.95m
picker move	red,blk 4/1.00m
air knife	red, 8/1.05m

NOTES:

1 Use Jumper instead of plate seperator sensor

A NO REV CHANGES THIS SHEET

LOAD TABLE TUBING/WIRING DIAGRAM
NEWS
FRONT VIEW

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ASSY, MECH, LOAD TABLE
NEWS
ASSEMBLY DRAWING

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P.HORAK	P.HORAK		
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PART NO. 50-2425C — A AD 6 6 (REV | DOC | SHEET | OF)