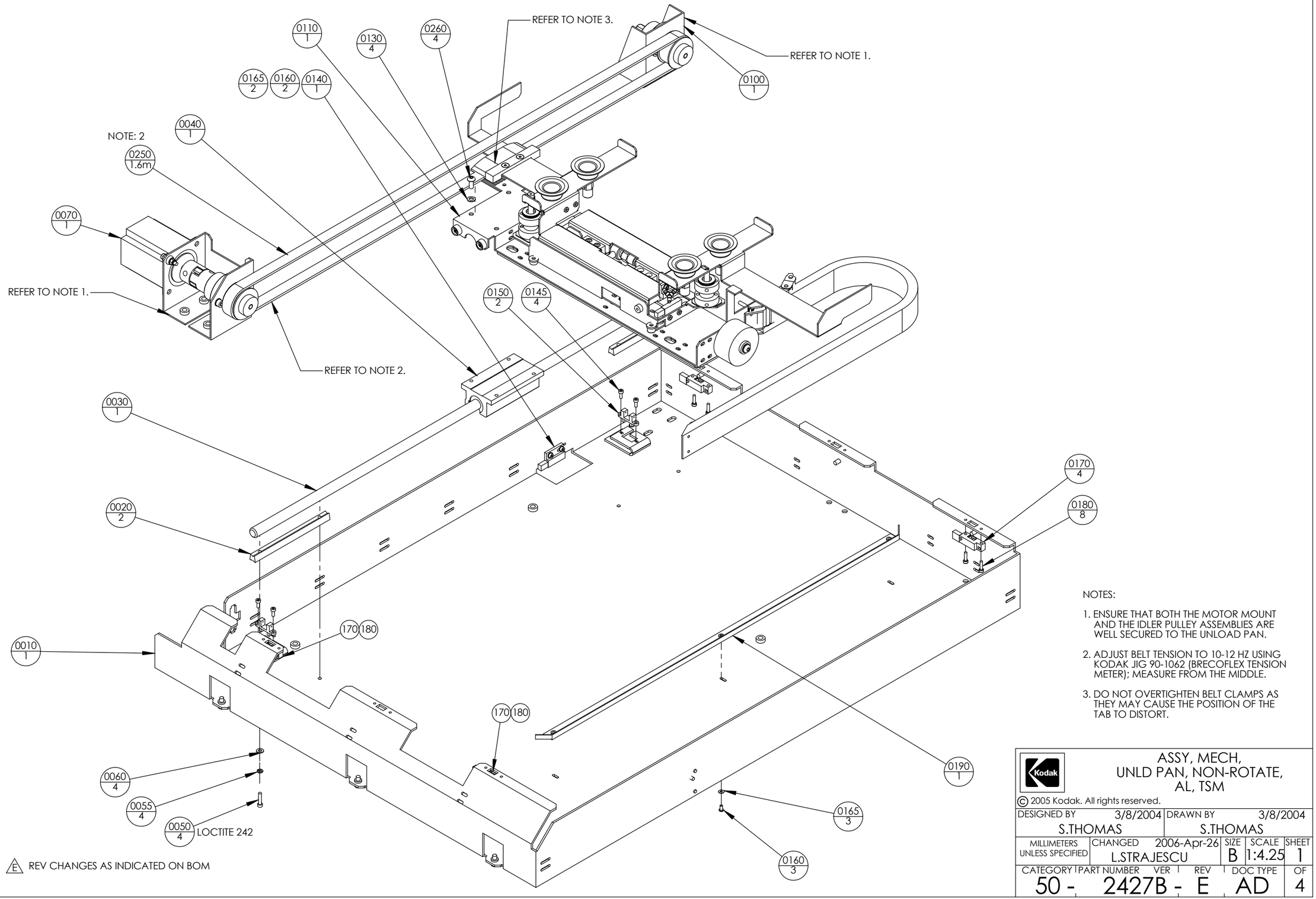


NOTES:

1. ENSURE THAT BOTH THE MOTOR MOUNT AND THE IDLER PULLEY ASSEMBLIES ARE WELL SECURED TO THE UNLOAD PAN.
2. ADJUST BELT TENSION TO 10-12 HZ USING KODAK JIG 90-1062 (BRECOFLEX TENSION METER); MEASURE FROM THE MIDDLE.
3. DO NOT OVERTIGHTEN BELT CLAMPS AS THEY MAY CAUSE THE POSITION OF THE TAB TO DISTORT.

E REV CHANGES AS INDICATED ON BOM

ASSY, MECH, UNLD PAN, NON-ROTATE, AL, TSM

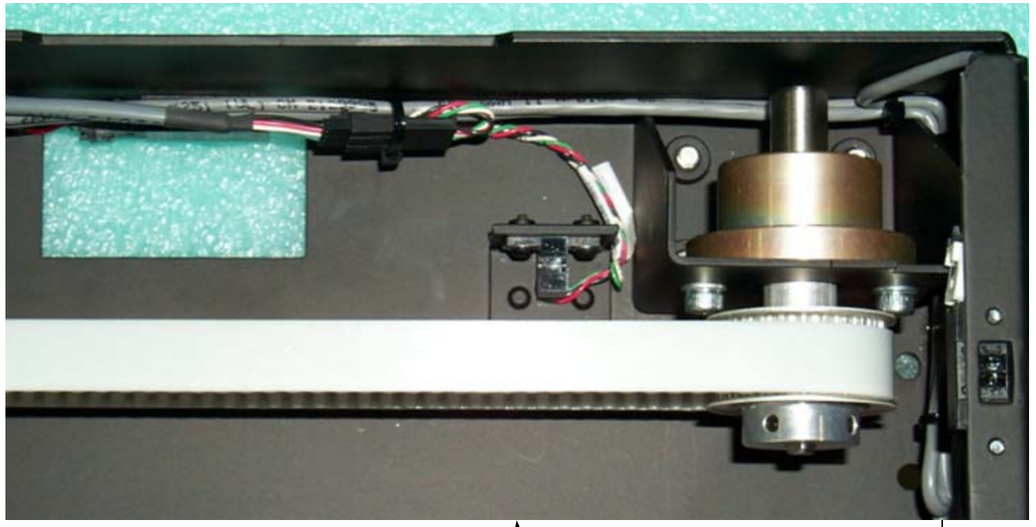
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2006-Apr-26 L.STRAJESCU	B	1:4.25	1

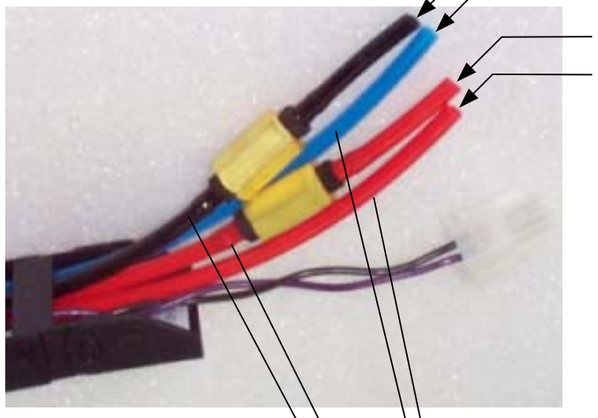
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
50 -	2427B -		E	AD	4

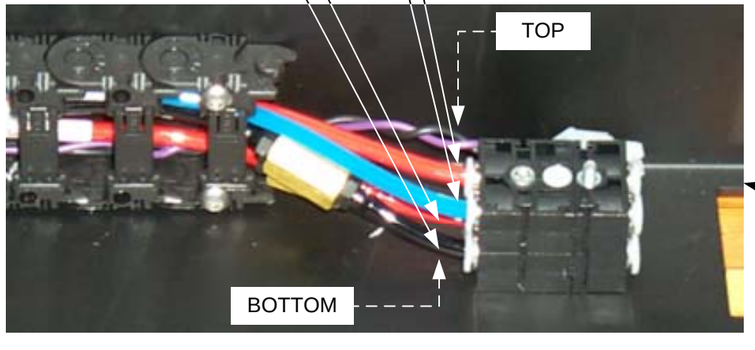


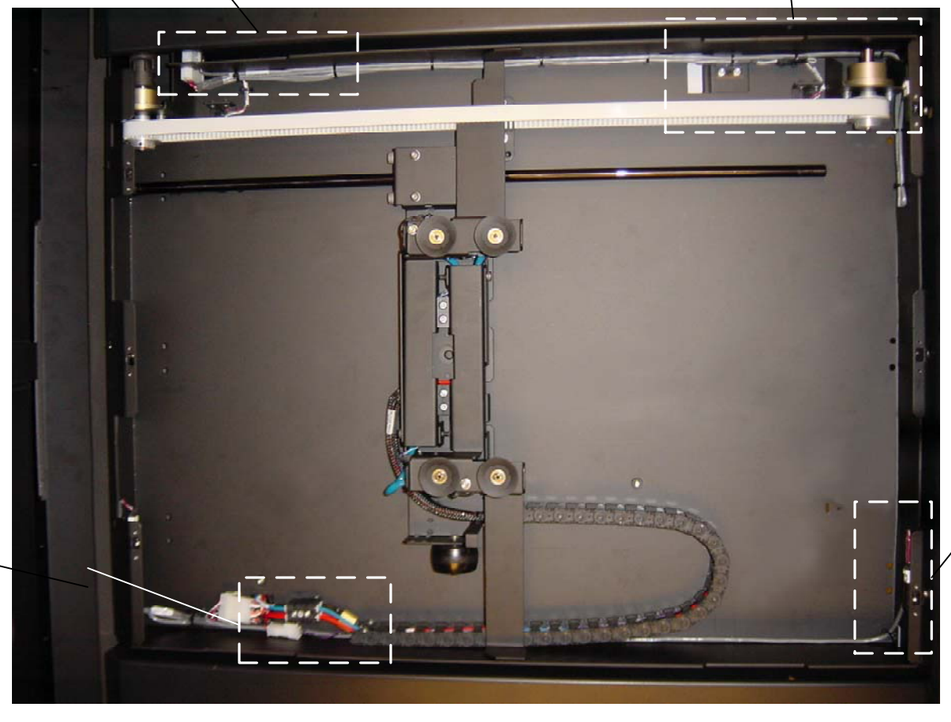


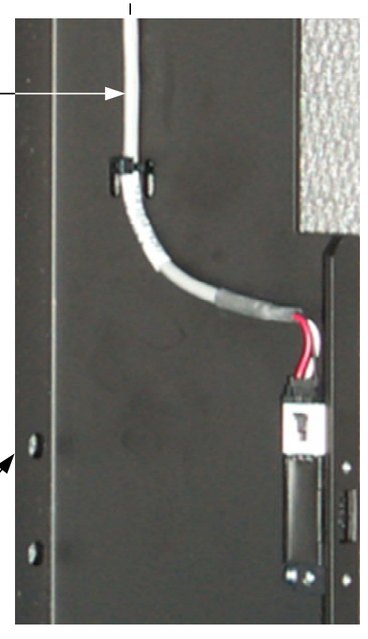
ROUTE THIS CABLE DOWN FIRST FROM
CONNECTOR TO CLEAR SUCTION CUP ARM

TUBING ATTACHMENT









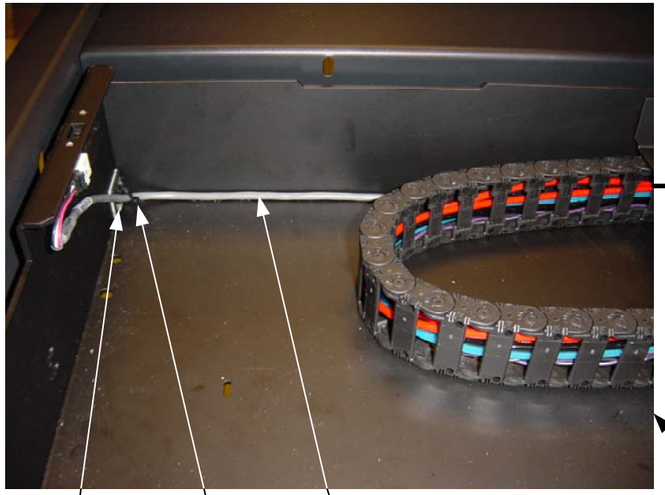
△E NO REV CHANGES ON THIS SHEET

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ASSY,MECH,
UNLD PAN NON-ROTATE
NEWS

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S.MONTAGUE	P.HORAK		
MILLIMETERS UNLESS SPECIFIED	DATE 2006:JAN:18	SIZE B	SCALE NTS

PART NO.	REV	DOC	SHEET	OF
50-2427B	E	AD	2	4

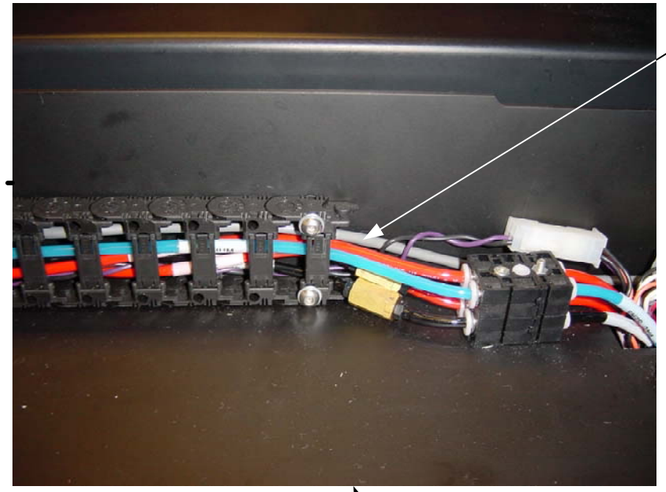


0310

0320
1

18-3014

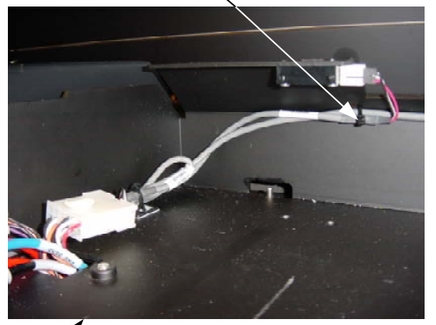
ROUTE CABLE BEHIND THE
FLEX TRACK ON THE EDGE



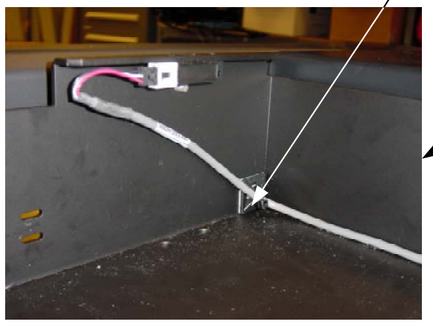
0320
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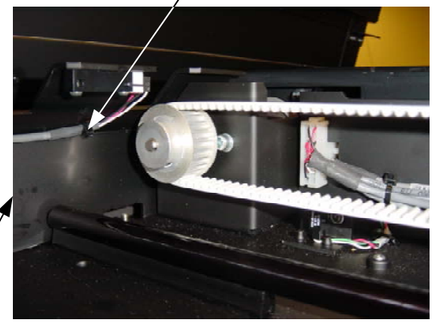
ROUTE THE CABLE INTO
THE FLEX TRACK AND OUT
AT 1/3 OF THE FLEX TRACK

0310



0310





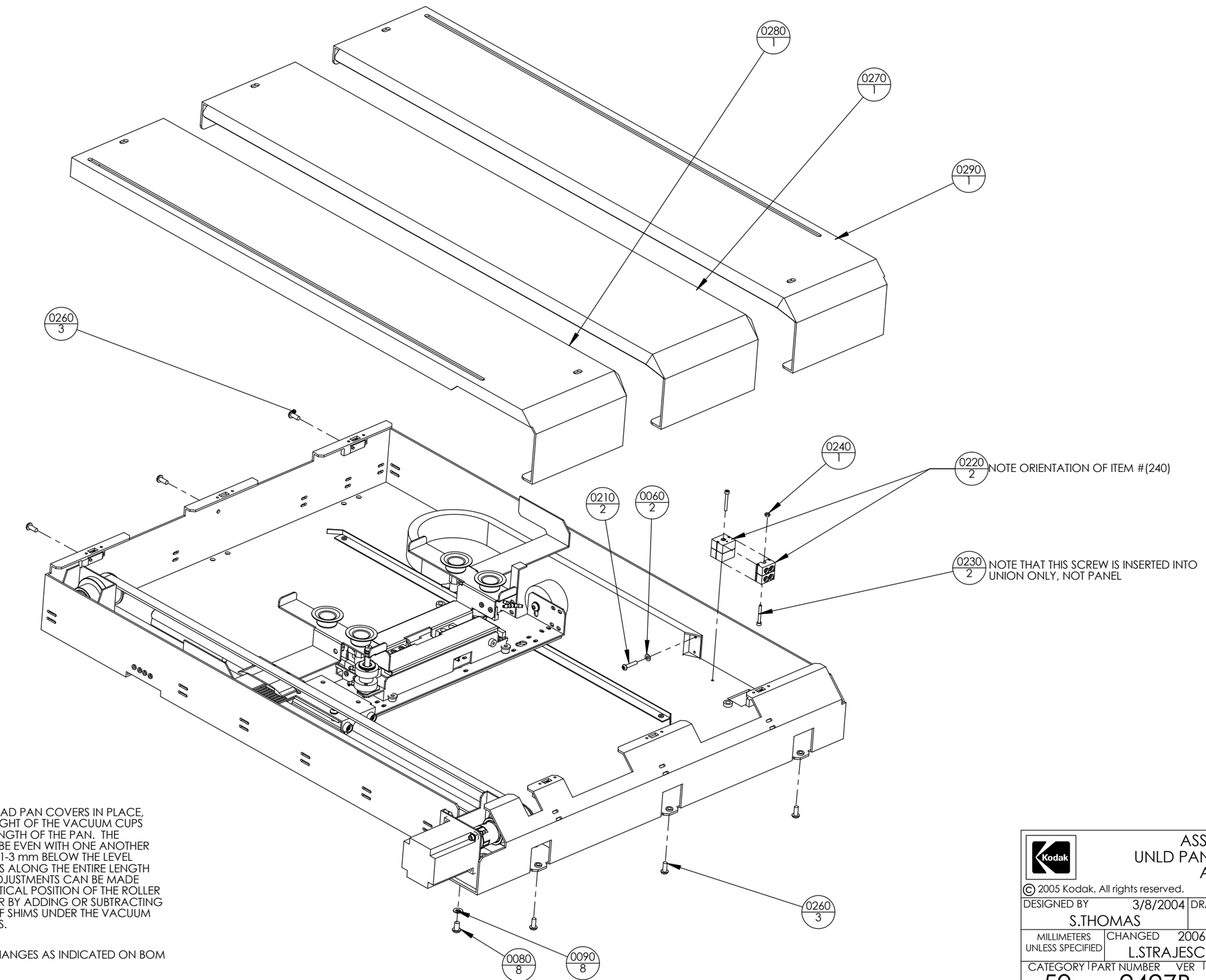
CABLE TIE THE CABLE
UNDER THE FLANGE

E NO REV CHANGES ON THIS SHEET

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ASSY,MECH,
UNLD PAN NON-ROTATE
NEWS

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MILLIMETERS UNLESS SPECIFIED	DATE 2006:JAN:18	SIZE B	SCALE NTS	
PART NO.	REV	DOC	SHEET	OF
50-2427B	E	AD	3	4



NOTES:

4. WITH THE UNLOAD PAN COVERS IN PLACE, CHECK THE HEIGHT OF THE VACUUM CUPS ALONG THE LENGTH OF THE PAN. THE CUPS SHOULD BE EVEN WITH ONE ANOTHER AND BETWEEN 1-3 mm BELOW THE LEVEL OF THE COVERS ALONG THE ENTIRE LENGTH OF TRAVEL. ADJUSTMENTS CAN BE MADE USING THE VERTICAL POSITION OF THE ROLLER WHEEL AND/OR BY ADDING OR SUBTRACTING THE NUMBER OF SHIMS UNDER THE VACUUM CUP CYLINDERS.

△D REV CHANGES AS INDICATED ON BOM

ASSY, MECH, UNLD PAN, NON-ROTATE, AL, TSM

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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2006-Apr-26 L.STRAJESCU	B	1:5	4

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
50 -	2427B -		E	AD	4