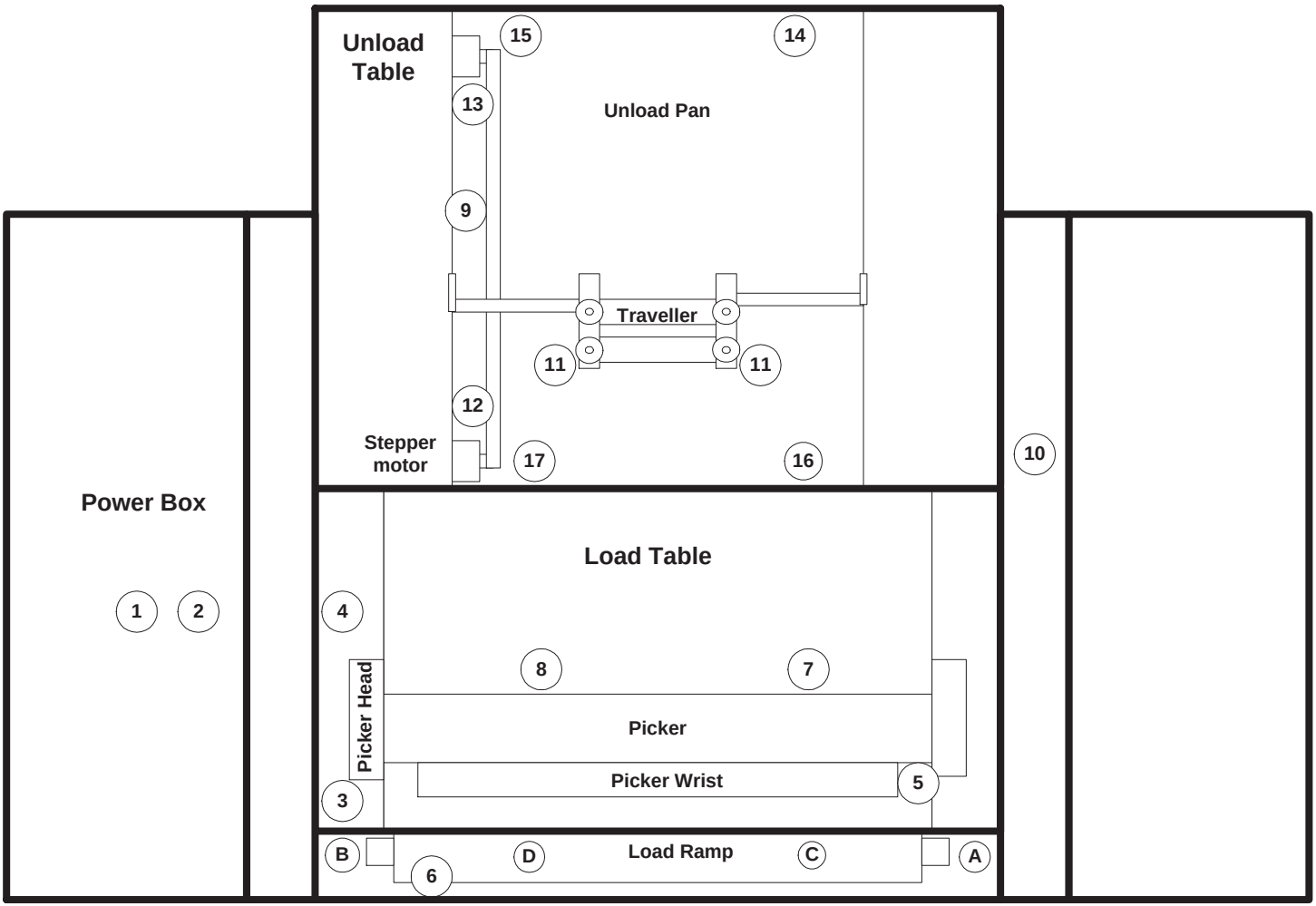
Trendsetter News: Sensor Locations

(Non-rotate autoloader)



N.B. Diagram not in scale

Autoloader sensors:
Power Box Electronics
1. AL_PickerVacuum
2. AL_UnloadVacuum

Load Table
3. AL_SensorPickerOutDown
4. AL_SensorPickerOutUp
5. AL_SensorPickerWristOut
6. AL_SensorCoverClosed
7. AL_SensorPlateStackHome
8. AL_SensorPlateStackAway

Autoloader Sensors:
Unload Table
9. AL_SensorTableDown
10. AL_SensorTableUp
11. AL_SensorTableCupsDown
12. AL_SensorTravellerHome
13. AL_SensorTravellerAway
14. AL_SensorTableExitHome
15. AL_SensorTableExitAway
16. AL_SensorTableEntryHome
17. AL_SensorTableEntryAway

Load ramp sensors
A. LR_SensorOutBottom
B. LR_SensorOutUp

Plate sensors on load ramp
C. PS_LoadRamp
D. PS_LoadRampAway