# Trendsetter 2637F AL (Newspaper) Process Sequence - MPE firmware V1.14

Notes:
1. If an error occurs, the machine skips all subsequent steps in the current block.
2. (wait) indicates that the machine waits for the action to finish.
3. NVS parameters are put in quotes (eg., "al lps (load_plate_sensor)" )

| NVS parameters | |
|---|---|
| fed | alpos, fast_eject_distance |
| ltu | alpos, lec_to_unload_home |
| seo | alpos, slow_eject_offset |




