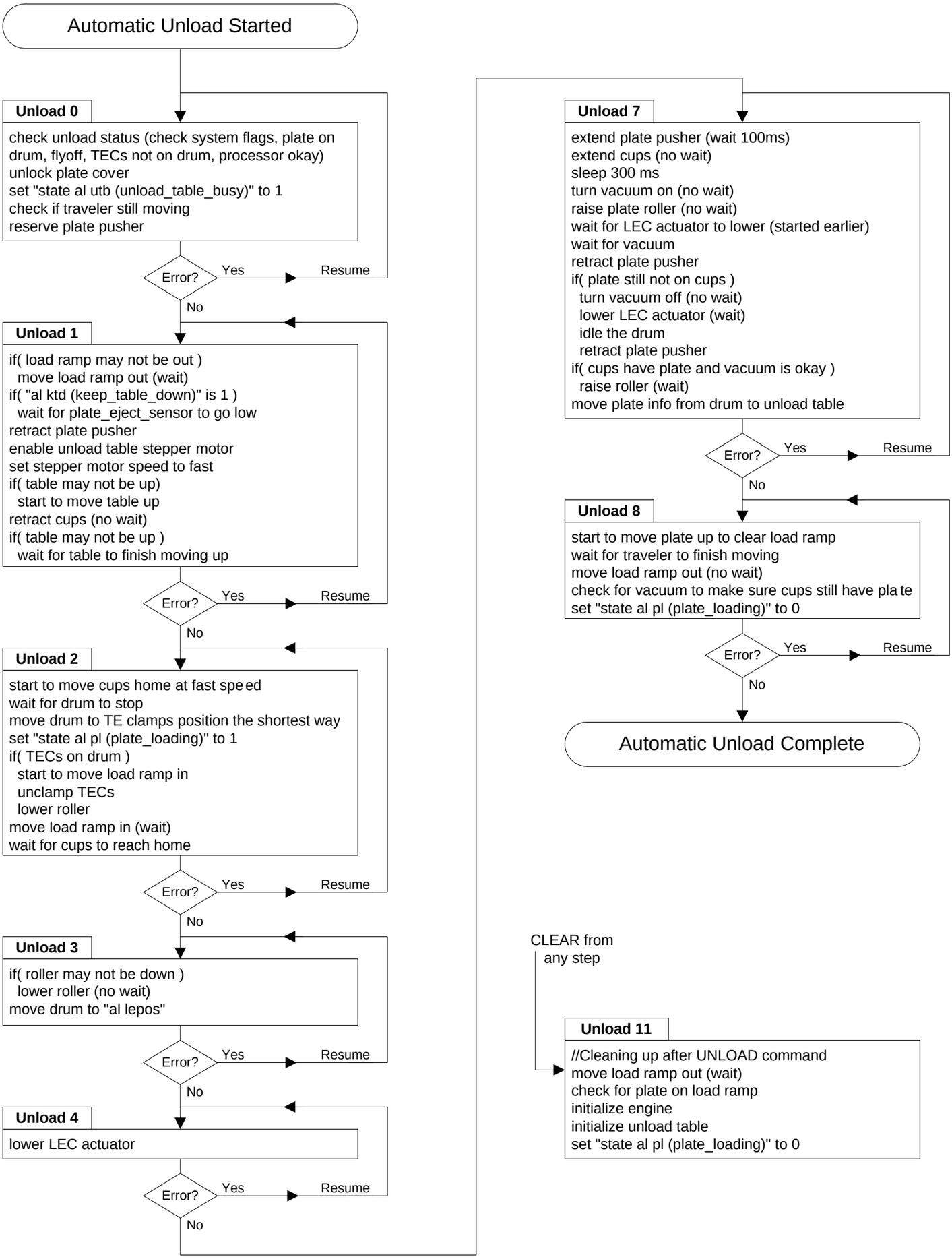
Trendsetter 2637F AL (Newspaper) Automatic Unload Sequence - MPE firmware V1.14

Notes:
1. If an error occurs, the machine skips all subsequent steps in the current block.
2. (wait) indicates that the machine waits for the action to finish.
3. NVS parameters are put in quotes (eg., "al lps (load_plate_sensor)")



Trendsetter 2637F AL (Newspaper) Manual Unload Sequence - MPE firmware V1.14

Notes:
1. If an error occurs, the machine skips all subsequent steps in the current block.
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