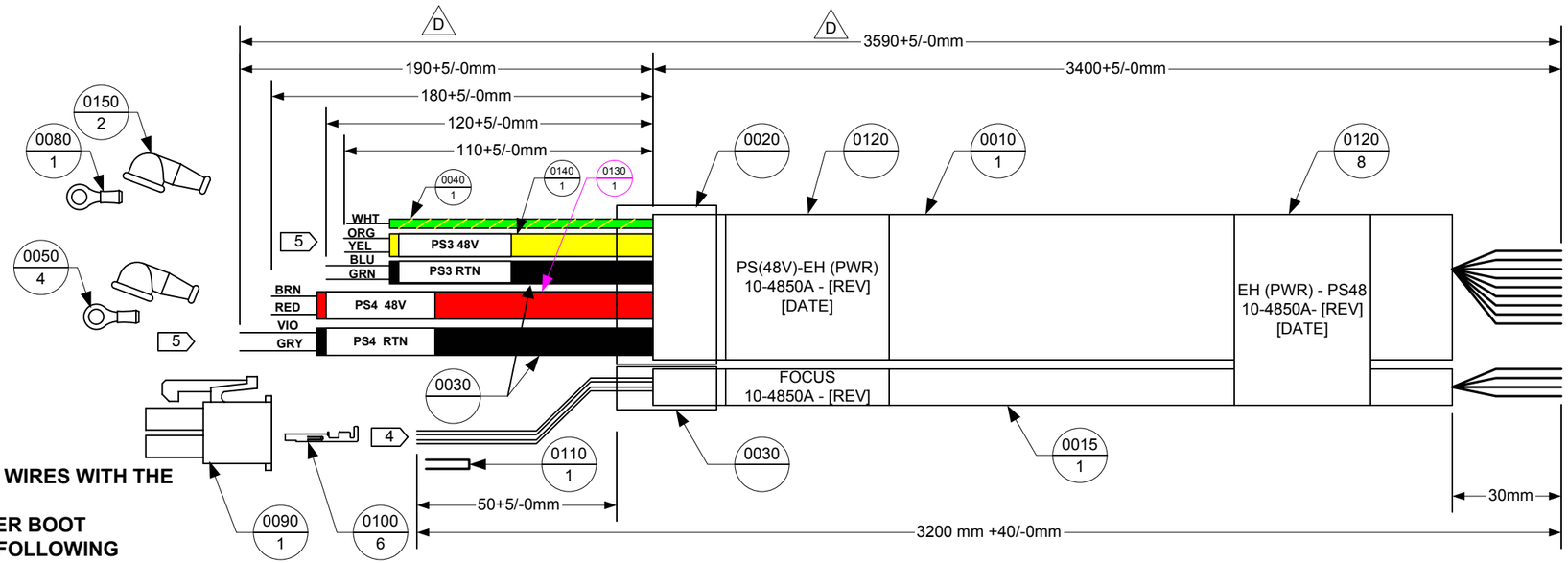
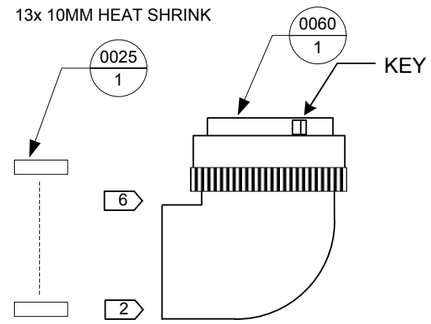


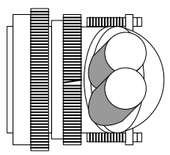


SPECIAL NOTES:
BEFORE CRIMPING THE WIRES WITH THE RING CONNECTORS,
INSERT THE RED RUBBER BOOT (ITEM#0150) ONTO THE FOLLOWING PAIRS ONLY:
RED & BRN WITH RED HEATSHRINK;
ORG &YEL WITH YELLOW HEATSHRINK.

NOTES:

1 — 0010 / 1 — ITEM # / QUANTITY WIRES

2 — - STRIPPED AND SOLDERED INTO CONNECTOR.
- CENTER CABLES AND KEEP THEM SIDE BY SIDE TO EACH OTHER.
- FILL THE SHELL WITH POTTING COMPOUND # (LOCTITE: 3173 &3184).
- SPECIAL CARE SHOULD BE TAKEN TO KEEP BETWEEN THE CENTER OF BOTH CABLES AND THE KEY AT 135DEGREES DURING DRYING PROCESS.
- THE ASSEMBLING JIG SHOULD BE USED FOR THIS.



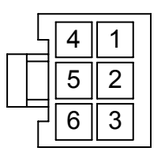
3 — STANDARD TOLERANCE IS +5/-0 mm, UNLESS OTHERWISE SPECIFIED.

4 — CRIMP TWO 22AWG WIRES INTO ONE PIN(16-3610) -- 2 PLACES.

5 — CRIMP TWO 16 AWG WIRES INTO ONE RING CONNECTOR.

6 — PUT HEAT SHRINK TUBES(80mm) AT THIS END TO PROVIDE DOUBLE INSULATION.

TO PS4	BRN 16	PS4 48V	BRN 16	A
	RED 16	PS4 48V	RED 16	B
	VIO 16	PS4 RTN	VIO 16	L
	GRY 16	PS4 RTN	GRY 16	M
TO PS3	ORG 16	PS3 48V	ORG 16	C
	YEL 16	PS3 48V	YEL 16	N
	GRN 16	PS3 RTN	GRN 16	D
	BLU 16	PS3 RTN	BLU 16	P
TO CHASSIS	WHT 16	GND	WHT 16	S
4	WHT 22	24V SAFE	WHT 22	F
4	WHT 22	24V SAFE	WHT 22	H
2	RED 22	RTN	RED 22	E
	ORG 22	RTN	ORG 22	G
3	BLACK 22			
6	BLACK 22			



TO PDB

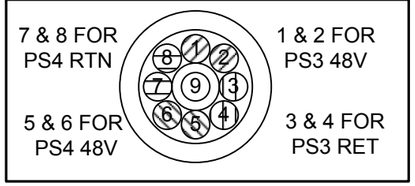
VIEW FROM WIRE ENTRY

D — length changes

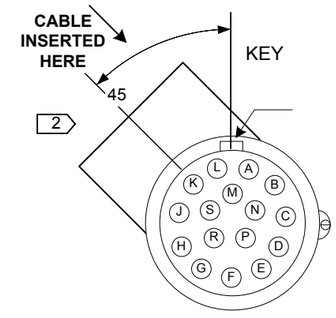
SPECIAL NOTES:

ITEM# 0015 IS A 4 CONDUCTOR, NON SHIELDED CABLE WITH UL 20233/1729 300V RATING & APPROVAL
ITEM# 0010 IS A 9 CONDUCTOR, NON SHIELDED CABLE WITH UL 20233/1729 300V RATING & APPROVAL

Wire Legend	
1 = ORG 16	6 = RED 16
2 = YEL 16	7 = VIO 16
3 = GRN 16	8 = GRY 16
4 = BLU 16	9 = WHT 16
5 = BRN 16	



TO EH



VIEW FROM WIRE ENTRY END

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CAB,ASSY,PS-EH(PWR)
TSM
ASSEMBLY DRAWING

DESIGNED BY	DRAWN BY			
P.DEBUEN	S.CHEUNG			
MILLIMETERS UNLESS SPECIFIED	DATE: Jun 19, 2003	SIZE: B	SCALE: NTS	
PART NO.	REV	DOC	SHEET	OF
10 - 4850A - D	AD	1	1	

LAST REVISED Thursday, June 19, 2003