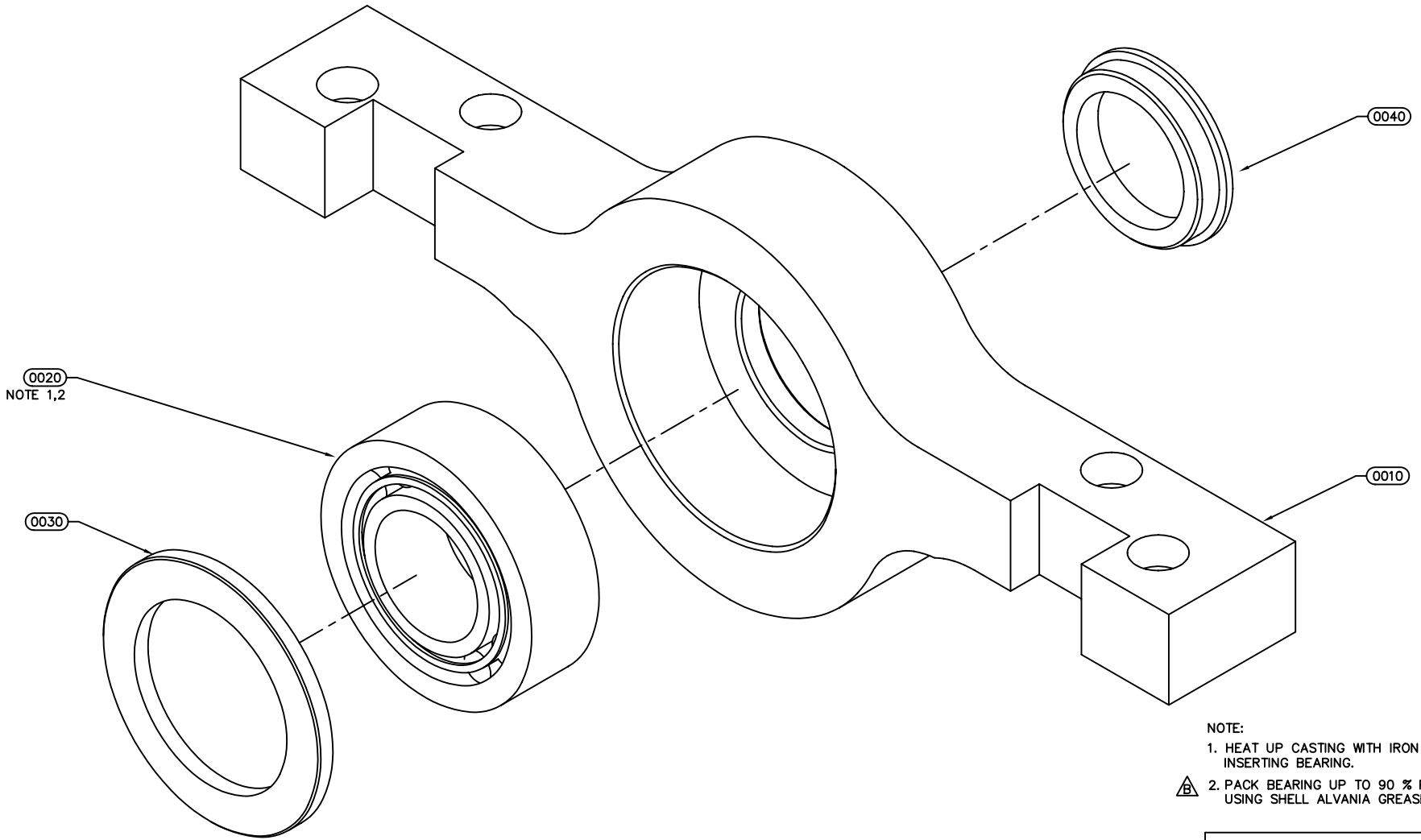


NOTE:

1. HEAT UP CASTING WITH IRON BEFORE INSERTING BEARING.
2. PACK BEARING UP TO 90 % FULL USING SHELL ALVANIA GREASE

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	CA00417	2002: DEC: 18	M.HERBERT	M.HERBERT
A	A521	1996: OCT: 02	I.PRESS	R. BAGGETT

CREO

VLF, ENGINE
SCREW HANGER
ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY
J. DAHLGREN	A.RUBIN

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	1996: APR: 16	B	1: 1

PART NO.	REV	DOC	SHEET	OF
50-1215A-B	AD	1	1	