Drilling Holes for the 5880 Table Up Bracket

Applies to

- Trendsetter VLF (5880)
- Trendsetter VLF AL (5880)

Background

To prevent bending of the table up switch bracket (57-6492B) on 5880 machines, it must be installed 30mm to the right of the bracket position for 5080 machines.

See ECOs E612 and E710.

Steps

Drill and tap two new 3.5mm holes beside the existing 5080 table up bracket holes, in the locations shown in Fig. 1 and Fig. 2.

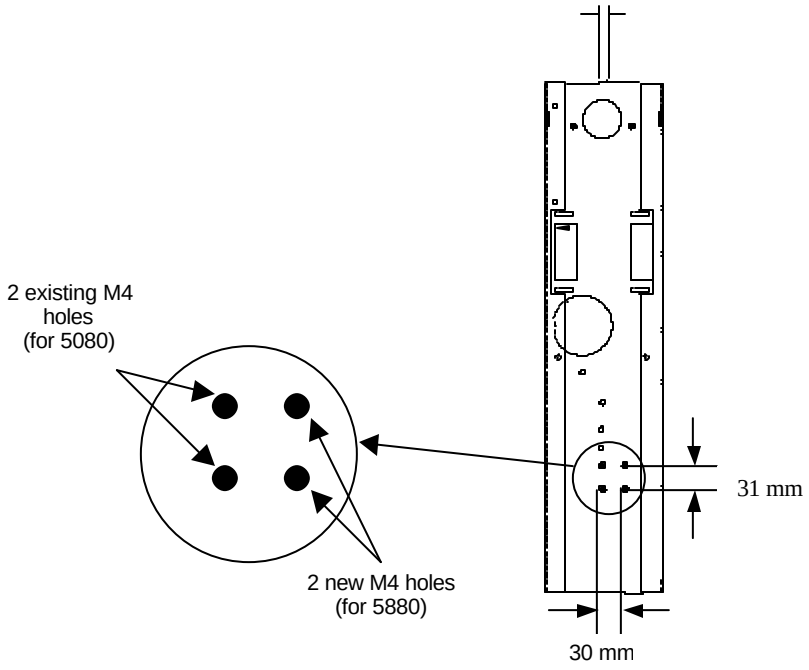


Fig.1: Table support section of frame (counterweight side), showing position of 2 new holes. [Reference: 57-1474D, sheet 19]

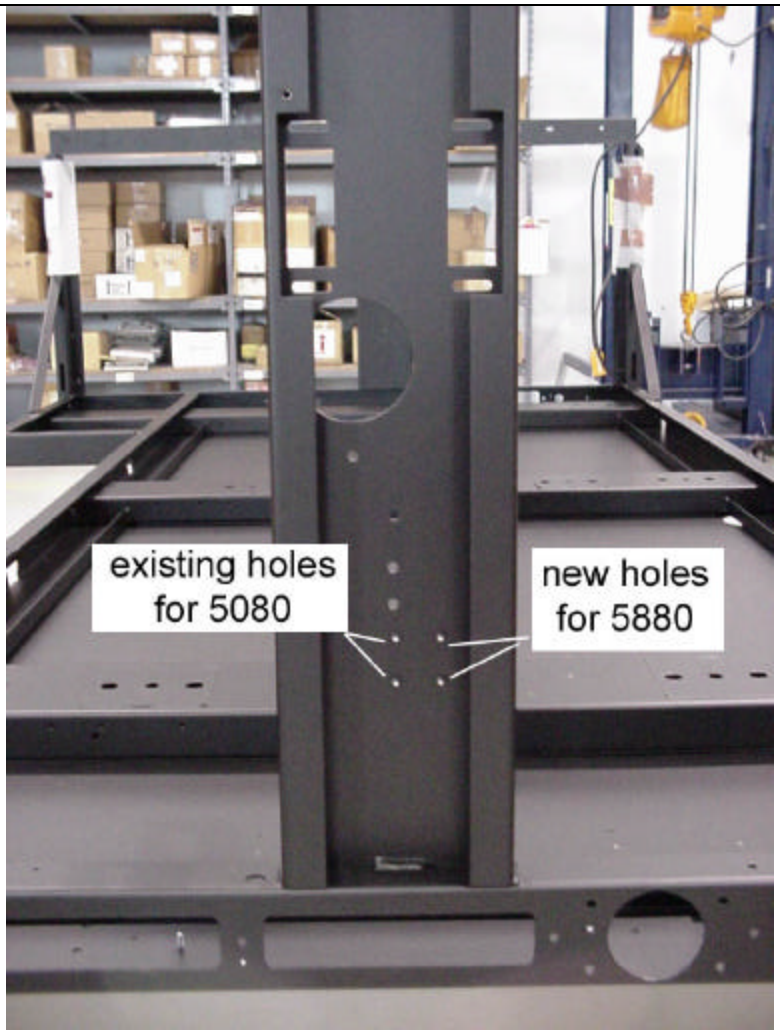


Fig. 2: Table support section of frame (57-1474D), with 2 new holes drilled and tapped.

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