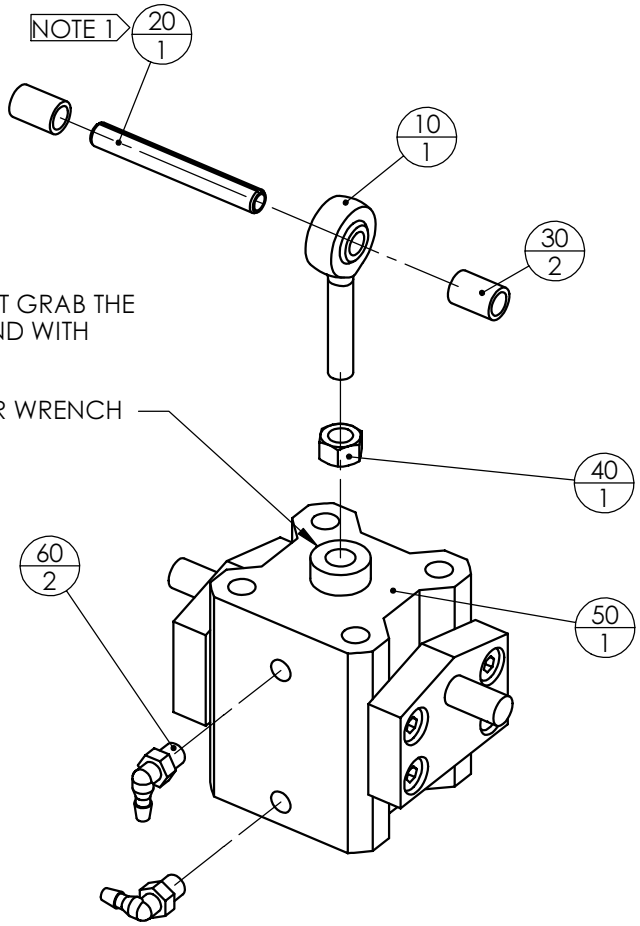
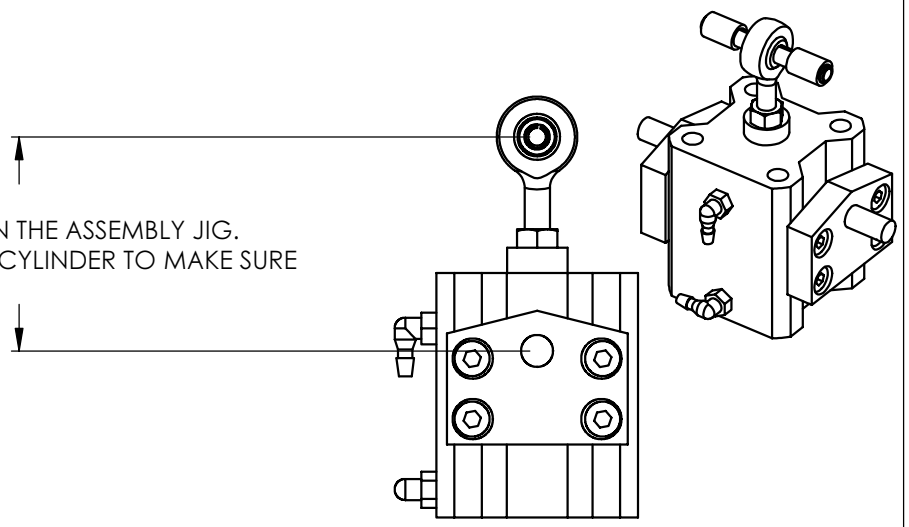
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9 N.m

MAKE SURE THIS NUT IS
TIGHTENED PROPERLY!



ASSEMBLY NOTES:

1) PRESS PIN INTO ROD END USING ARBOR PRESS OR SIMILAR. ENSURE ROD END DOES NOT GET DAMAGED.

APPLY LOC-TITE 417 TO THE THREADS. BE CAREFUL NOT TO GET LOC-TITE INSIDE THE CYLINDER!

DO NOT BOTTOM OUT THESE FITTINGS. LEAVE ABOUT 1/2 OF A THREAD SHOWING AND ORIENT THE FITTING BEFORE THE LOC-TITE DRIES. THE LOC-TITE WILL SEAL IT PROPERLY WITHOUT TIGHTENING.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
-	-	-	-	-
A	E358	AUG 30/2001	JON DAHLGREN	JON DAHLGREN

CREO

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ASSY,MECH,
PCUP CYLINDER,
PICKER,VAL

DESIGNED BY	DRAWN BY			
J DAHLGREN	D WOODBURN			
MILLIMETERS UNLESS SPECIFIED	DATE: 2001:JAN:30	SIZE A	SCALE 1:1.5	
PART NO. 50-2299B	REV A	DOC AD	SHEET 1	OF 1